

# Flex-Flo™ Systems

August - 2024



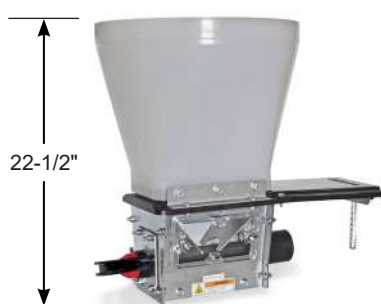
# OUT WITH THE OLD.

# IN WITH THE NEW FLEX-FLO™ XD ULTRA.

## FLEX-FLO™ WELDED UNLOADERS



## FLEX-FLO™ XD UNLOADERS



## FLEX-FLO™ XD ULTRA UNLOADERS



STANDARD OPENING

**GALVANIZED WEAR PLATE**  
Standard wear resistance

**STANDARD BOOT**

**METAL ACCESS DOOR**

**GOOD CORROSION  
RESISTANCE**

**WELDED DESIGN**



STANDARD OPENING

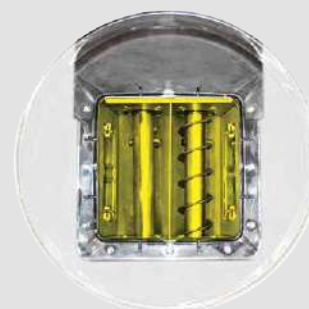
**FIBERGLASS-FILLED NYLON  
WEAR PLATE**  
4x wear resistance with  
easy change plates

**STANDARD BOOT RETROFIT**

**CLEAR ACCESS DOOR**

**BETTER CORROSION  
RESISTANCE\***  
Custom-cut EPDM gaskets  
seal the tube anchors and  
transfer plates

**BOLTED DESIGN FOR  
EASY PART REPLACEMENT**



50% WIDER OPENING

**FIBERGLASS-FILLED NYLON  
WEAR PLATE**  
4x wear resistance with  
easy change plates

**CLEAR LOW PROFILE BOOT**

**CLEAR ACCESS DOOR**

**BETTER CORROSION  
RESISTANCE\***  
Custom-cut EPDM gaskets  
seal the tube anchors and  
transfer plates

**BOLTED DESIGN FOR  
EASY PART REPLACEMENT**

\* For the BEST corrosion resistance a stainless steel option is available for the Flex-Flo™ XD and Flex-Flo™ XD Ultra.

NOTE: The height of the "Quad" Flex-Flo™ XD Ultra unit is 19-3/4".

## Flex-Flo™ System Ordering Instructions

Size the system so that the maximum operating time is 4 hours per day (24 hours). For feeding requirements exceeding 4 hours per day, contact The GSI Group engineering department. Note the maximum allowable liquid molasses content is 2%. Operating the system at higher liquid molasses content or exceeding the maximum moisture content level can cause plugging of the system.

|                        | Model 220                                                  | Model 220EP                                                 | Model 300                                                     | Model 300P                                                    | Model HR                                                      | Model 350                                                      | Model 500                                                       |
|------------------------|------------------------------------------------------------|-------------------------------------------------------------|---------------------------------------------------------------|---------------------------------------------------------------|---------------------------------------------------------------|----------------------------------------------------------------|-----------------------------------------------------------------|
| Maximum Particle Size  | 0.125" D x 0.5" L<br>3.18 x 12.7 mm                        | 0.125" D x 0.5" L<br>3.18 x 12.7 mm                         | 0.125" D x 0.5" L<br>3.18 x 12.7 mm                           | 0.125" D x 0.5" L<br>3.18 x 12.7 mm                           | 0.375" D x 0.75" L<br>9.5 x 19.1 mm                           | 0.188" D x 0.5" L<br>4.8 x 12.7 mm                             | 0.375" D x 1.0" L<br>9.5 x 25.4 mm                              |
| Maximum Moisture Rate  | 18%                                                        | 18%                                                         | 18%                                                           | 18%                                                           | 27%                                                           | 18%                                                            | 27%                                                             |
| Feed Delivery Rate*    | 15 lbs. (6.8 kgs.)/<br>Min or 900 lbs.<br>(408.2 kgs.)/hr. | 18 lbs. (8.2 kgs.)/<br>Min or 1080 lbs.<br>(489.9 kgs.)/hr. | 50 lbs. (22.7 kgs.)/<br>Min or 3000 lbs.<br>(1360.7 kgs.)/hr. | 50 lbs. (22.7 kgs.)/<br>Min or 3000 lbs.<br>(1360.7 kgs.)/hr. | 50 lbs. (22.7 kgs.)/<br>Min or 3000 lbs.<br>(1360.7 kgs.)/hr. | 100 lbs. (45.4 kgs.)/<br>Min or 6000 lbs.<br>(2721.6 kgs.)/hr. | 220 lbs. (99.8 kgs.)/<br>Min or 13200 lbs.<br>(5987.4 kgs.)/hr. |
| Type of Feed           | Ground, Mash &<br>Small Particle                           | Ground, Mash &<br>Small Particle                            | Ground, Mash &<br>Small Particle                              | Ground, Mash,<br>Small Particle &<br>Pellets                  | Shelled Corn,<br>Large Particles &<br>Pellets                 | Ground Feed,<br>Shelled Corn &<br>Pellets                      | Shelled Corn,<br>Large Particles &<br>Pellets                   |
| Maximum Daily Run Time | 4 Hours                                                    |                                                             |                                                               |                                                               |                                                               |                                                                |                                                                 |

\*Based on 40 lbs. per cubic foot feed density and 358 RPM drive unit.

- Select the appropriate Flex-Flo™ model from the table above based on the application.
- Select either XD or XD Ultra Unloaders and order the accompanying boots.
  - XD and XD Ultra Unloaders are available in galvanized or stainless steel and assembled or unassembled options.
  - Order unloader accessories as needed. See unloader ordering instructions below.
- Order elbows, tube and couplers based on the length and requirements of the system.
  - PVC is available for all Flex-Flo™ models. Galvanized is available for M-300, M-300P, M-HR, M-350 and M-500 systems.
  - No more than (1), 180° turn is recommended per system.
- Order spools of auger in 10' increments based on the length requirement of the system.
  - Order spools that can be easily cut to the appropriate length to avoid brazing.
- Order Flex-Flo™ Control Units as required. One Direct Drive Driver and Tube Anchor Package is required per Control Unit.
  - Extension Units contain a FLX-5298 Control Unit, S.O. Unloader with Adapter Plate and Direct Drive Driver and Tube Anchor Package.
- Order the correct Direct Drive Power Unit based on system model, electrical specifications, total auger length, number of elbows and tank configuration.
- Order the desired feed level sensor.
- Order drop kits and drop tube materials as needed.
- Order suspension hardware from Tables 1 and 2 below as needed.
  - PVC lines must be supported every 4'. Galvanized lines must be supported at least every 10'.
  - Suspension hardware is available in both galvanized and stainless steel options.

## Flex-Flo™ XD Ultra Unloader Ordering Instructions

1. Order (1) – FLX-5778 16" XD Ultra Boot per tank for both straight and 30° applications.
2. Order the appropriate XD Ultra unloader(s) for the desired application.
3. Recommended:
  - a. Order (1) – FLX-5684 Auger Retention Kit for each M-300 line in “thru” unloaders (not required in “out” unloaders due to restrictor tubes).
  - b. Order (1) – FLX-5684 Auger Retention Kit for each M-300P line in “out” and “thru” unloaders.
  - c. Order (1) – FLX-5736 Auger Retention Kit for each M-HR line in “thru” unloaders (not required in “out” unloaders due to restrictor tubes).
  - d. Order (1) – FLX-5690 Auger Retention Kit for each M-350 line in “thru” unloaders (not required in “out” unloaders due to restrictor tubes).

Ordering Example #1: Two tanks in tandem with stainless steel M-300 single unloaders and one extension.

| Qty. | Part#        | Description                                                          |
|------|--------------|----------------------------------------------------------------------|
| 2    | FLX-5778     | XD Ultra 16" M.A. Clear Plastic Boot                                 |
| 1    | FLX-5575-SS  | M-300 XD Ultra S.O. Unloader w/Anchor & Bearing (SS)                 |
| 1    | FLX-5576-SS  | M-300 XD Ultra S.T. Unloader w/o Anchor & Bearing (SS)               |
| 1    | FLX-5436A-SS | M-300 XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (SS) |
| 2    | FLX-5684     | M-300/P XD/Ultra Auger Retention Kit (1 per single thru unloader)    |

Ordering Example #2: Two tanks in tandem with unassembled, galvanized M-300P twin unloaders and two extensions.

| Qty. | Part#         | Description                                                                                                           |
|------|---------------|-----------------------------------------------------------------------------------------------------------------------|
| 2    | FLX-5778      | XD Ultra 16" M.A. Clear Plastic Boot                                                                                  |
| 1    | FLX-5581DT-KT | M-300P XD Ultra T.O. Unloader w/Anchor & Bearing, Double Transfer (Unassembled)                                       |
| 1    | FLX-5582DT-KT | M-300P XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer (Unassembled)                                     |
| 2    | FLX-5440A-KT  | M-300P XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (Unassembled)                                        |
| 6    | FLX-5684      | M-300/P XD/Ultra Auger Retention Kit<br>(2 per twin out unloader, 2 per twin thru unloader, 1 per extension unloader) |

Ordering Example #3: Single tank with Galvanized M-350 Twin unloader.

| Qty. | Part#    | Description                                         |
|------|----------|-----------------------------------------------------|
| 1    | FLX-5778 | XD Ultra 16" M.A. Clear Plastic Boot                |
| 1    | FLX-5611 | M-350 XD Ultra 30° T.O. Unloader w/Anchor & Bearing |



## Flex-Flo™ XD Unloader Ordering Instructions

1. Order (1) – FLX-2194, FLX-2194-C, FLX-2194-T, FLX-2195, FLX-2195-C, FLX-2195-T or FLX-4869 Boot per tank.
2. Order the appropriate XD unloader(s) for the desired application.
3. Recommended:
  - a. Order (1) – FLX-5684 Auger Retention Kit for each M-300 line in “thru” unloaders (not required in “out” unloaders due to restrictor tubes).
  - b. Order (1) – FLX-5684 Auger Retention Kit for each M-300P line in “out” and “thru” unloaders.
  - c. Order (1) – FLX-5736 Auger Retention Kit for each M-HR line in “thru” unloaders (not required in “out” unloaders due to restrictor tubes).
  - d. Order (1) – FLX-5690 Auger Retention Kit for each M-350 line in “thru” unloaders (not required in “out” unloaders due to restrictor tubes).

Ordering Example #1: Two tanks in tandem with 16" Clear Boot, stainless steel M-300 single unloaders and one extension.

| Qty. | Part#        | Description                                                          |
|------|--------------|----------------------------------------------------------------------|
| 2    | FLX-2195-C   | 16" - Straight Plastic Boot, Clear                                   |
| 1    | FLX-5436-SS  | M-300 XD S.O. Unloader w/Anchor & Bearing, Double Transfer (SS)      |
| 1    | FLX-5437-SS  | M-300 XD S.T. Unloader w/o Anchor & Bearing, Double Transfer (SS)    |
| 1    | FLX-5436A-SS | M-300 XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (SS) |
| 2    | FLX-5684     | M-300/P XD/Ultra Auger Retention Kit (1 per single thru unloader)    |

Ordering Example #2: Two tanks in tandem with 16" Black Boot, unassembled, galvanized M-300P twin unloaders and two extensions.

| Qty. | Part#         | Description                                                                                                           |
|------|---------------|-----------------------------------------------------------------------------------------------------------------------|
| 2    | FLX-2195      | 16" - Straight Plastic Boot, Black                                                                                    |
| 1    | FLX-5442DT-KT | M-300P XD T.O. Unloader w/Anchor & Bearing, Double Transfer (Unassembled)                                             |
| 1    | FLX-5443DT-KT | M-300P XD T.T. Unloader w/o Anchor & Bearing, Double Transfer (Unassembled)                                           |
| 2    | FLX-5440A-KT  | M-300P XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (Unassembled)                                        |
| 6    | FLX-5684      | M-300/P XD/Ultra Auger Retention Kit<br>(2 per twin out unloader, 2 per twin thru unloader, 1 per extension unloader) |

Ordering Example #3: Single tank with Black 30° Boot and Galvanized M-350 Twin unloader.

| Qty. | Part#      | Description                                                |
|------|------------|------------------------------------------------------------|
| 1    | FLX-2194   | 16" - 30° Plastic Boot, Black                              |
| 1    | FLX-5446DT | M-350 XD T.O. Unloader w/Anchor & Bearing, Double Transfer |



**FLX-5684**

XD/Ultra Auger Retention Kit



XD Unloader with Plastic Boot

## Flex-Flo™ XD Unloader Replacement Ordering Instructions

Replacement kits are available to upgrade legacy unloaders to new XD unloaders without waiting until tanks are empty. Replacement kits contain fully assembled single or twin "thru" unloader bodies with tube anchors. Slide gates, cannon balls and tube clamps are reused from the legacy unloaders. New XD anchor and bearings must be ordered for "out" unloaders.

**Ordering Example #1:** Two tanks in tandem with M-300P twin unloaders.

| Qty. | Part#     | Description                                                                              |
|------|-----------|------------------------------------------------------------------------------------------|
| 2    | FLX-5439R | M-300/P XD T.T. Unloader Replacement                                                     |
| 2    | FLX-5459  | M-300P XD/Ultra Anchor & Bearing Assembly                                                |
| 4    | FLX-5684  | M-300/P XD/Ultra Auger Retention Kit (2 per twin out unloader, 2 per twin thru unloader) |

**Ordering Example #2:** Two tanks in tandem with M-350 single unloaders.

| Qty. | Part#     | Description                                                     |
|------|-----------|-----------------------------------------------------------------|
| 2    | FLX-5445R | M-350/HR XD S.T. Unloader Replacement                           |
| 1    | FLX-5460  | M-350 XD/Ultra Anchor & Bearing Assembly                        |
| 1    | FLX-5690  | M-350 XD/Ultra Auger Retention Kit (1 per single thru unloader) |

## Flex-Flo™ XD Unloader Replacements

| Part#        | Description                                | Lbs.  | Kgs.  | Price    |
|--------------|--------------------------------------------|-------|-------|----------|
| FLX-5433R    | M-220 XD S.T. Unloader Replacement         | 13.68 | 6.20  | \$260.00 |
| FLX-5435R    | M-220 XD T.T. Unloader Replacement         | 21.37 | 9.69  | \$393.00 |
| FLX-5437R    | M-300/P XD S.T. Unloader Replacement       | 16.11 | 7.30  | \$326.00 |
| FLX-5439R    | M-300/P XD T.T. Unloader Replacement       | 22.82 | 10.35 | \$445.00 |
| FLX-5445R    | M-350/HR XD S.T. Unloader Replacement      | 14.94 | 6.77  | \$315.00 |
| FLX-5447R    | M-350/HR XD T.T. Unloader Replacement      | 22.40 | 10.16 | \$453.00 |
| FLX-5453R    | M-500 XD S.T. Unloader Replacement         | 19.50 | 8.84  | \$379.00 |
| FLX-5433R-SS | M-220 XD S.T. Unloader Replacement (SS)    | 14.01 | 6.35  | \$331.00 |
| FLX-5435R-SS | M-220 XD T.T. Unloader Replacement (SS)    | 21.96 | 9.96  | \$489.00 |
| FLX-5437R-SS | M-300/P XD S.T. Unloader Replacement (SS)  | 16.54 | 7.50  | \$418.00 |
| FLX-5439R-SS | M-300/P XD T.T. Unloader Replacement (SS)  | 23.15 | 10.50 | \$558.00 |
| FLX-5445R-SS | M-350/HR XD S.T. Unloader Replacement (SS) | 15.92 | 7.22  | \$406.00 |
| FLX-5447R-SS | M-350/HR XD T.T. Unloader Replacement (SS) | 23.15 | 10.50 | \$575.00 |
| FLX-5453R-SS | M-500 XD S.T. Unloader Replacement (SS)    | 19.86 | 9.00  | \$493.00 |

NOTE: Use 1 baffle per line for M-300P and M-350 systems.

## XD/Ultra Anchor and Bearing Assemblies

| Part#       | Description                                                 | Lbs.  | Kgs. | Price    |
|-------------|-------------------------------------------------------------|-------|------|----------|
| FLX-5457    | M-220/EP XD/Ultra Anchor & Bearing Assembly                 | 6.38  | 2.89 | \$138.00 |
| FLX-5458    | M-300 XD/Ultra Anchor & Bearing Assembly                    | 4.78  | 2.17 | \$119.00 |
| FLX-5459    | M-300P XD/Ultra Anchor & Bearing Assembly                   | 3.76  | 1.70 | \$106.00 |
| FLX-5459R   | M-300P XD/Ultra Anchor & Bearing Assembly w/Restrictor Tube | 5.51  | 2.49 | \$128.00 |
| FLX-5460    | M-350 XD/Ultra Anchor & Bearing Assembly                    | 6.04  | 2.73 | \$122.00 |
| FLX-5461    | M-HR XD/Ultra Anchor & Bearing Assembly                     | 4.77  | 2.16 | \$119.00 |
| FLX-5462    | M-500 XD/Ultra Anchor & Bearing Assembly                    | 14.21 | 6.45 | \$302.00 |
| FLX-5457-SS | M-220/EP XD/Ultra Anchor & Bearing Assembly (SS)            | 7.44  | 3.37 | \$170.00 |
| FLX-5458-SS | M-300 XD/Ultra Anchor & Bearing Assembly (SS)               | 5.81  | 2.63 | \$145.00 |
| FLX-5459-SS | M-300P XD/Ultra Anchor & Bearing Assembly (SS)              | 4.79  | 2.17 | \$145.00 |
| FLX-5460-SS | M-350 XD/Ultra Anchor & Bearing Assembly (SS)               | 7.07  | 3.20 | \$149.00 |
| FLX-5461-SS | M-HR XD/Ultra Anchor & Bearing Assembly (SS)                | 5.81  | 2.63 | \$146.00 |
| FLX-5462-SS | M-500 XD/Ultra Anchor & Bearing Assembly (SS)               | 15.16 | 6.87 | \$370.00 |

## XD/Ultra Unloader Replacement Accessories

| Part#    | Description                                              | Lbs. | Kgs. | Price   |
|----------|----------------------------------------------------------|------|------|---------|
| FLX-5684 | M-300/P XD/Ultra Auger Retention Kit (One Piece Per Kit) | 0.90 | 0.41 | \$44.00 |
| FLX-5736 | M-HR XD/Ultra Auger Retention Kit (One Piece Per Kit)    | 1.03 | 0.47 | \$45.00 |
| FLX-5690 | M-350 XD/Ultra Auger Retention Kit (One Piece Per Kit)   | 1.01 | 0.45 | \$44.00 |
| FLX-5711 | Unloader Bearing Removal Handle                          | 0.11 | 0.05 | \$5.00  |

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Prices and specifications are subject to change without notice.

## Flex-Flo™ System Ordering Instructions for Tube Style Anchor Bearing

Size the system so that the maximum operating time is 4 hours per day (24 hours). For feeding requirements exceeding 4 hours per day, contact The GSI Group engineering department. Note the maximum allowable liquid molasses content is 2%. Operating the system at higher liquid molasses content or exceeding the maximum moisture content level can cause plugging of the system.

|                        | Model 220                                                  | Model 220EP                                                 | Model 300                                                     | Model 300P                                                    | Model HR                                                      | Model 350                                                      | Model 500                                                       |
|------------------------|------------------------------------------------------------|-------------------------------------------------------------|---------------------------------------------------------------|---------------------------------------------------------------|---------------------------------------------------------------|----------------------------------------------------------------|-----------------------------------------------------------------|
| Maximum Particle Size  | 0.125" D x 0.5" L<br>3.18 x 12.7 mm                        | 0.125" D x 0.5" L<br>3.18 x 12.7 mm                         | 0.125" D x 0.5" L<br>3.18 x 12.7 mm                           | 0.125" D x 0.5" L<br>3.18 x 12.7 mm                           | 0.375" D x 0.75" L<br>9.5 x 19.1 mm                           | 0.188" D x 0.5" L<br>4.8 x 12.7 mm                             | 0.375" D x 1.0" L<br>9.5 x 25.4 mm                              |
| Maximum Moisture Rate  | 18%                                                        | 18%                                                         | 18%                                                           | 18%                                                           | 27%                                                           | 18%                                                            | 27%                                                             |
| Feed Delivery Rate*    | 15 lbs. (6.8 kgs.)/<br>Min or 900 lbs.<br>(408.2 kgs.)/hr. | 18 lbs. (8.2 kgs.)/<br>Min or 1080 lbs.<br>(489.9 kgs.)/hr. | 50 lbs. (22.7 kgs.)/<br>Min or 3000 lbs.<br>(1360.7 kgs.)/hr. | 50 lbs. (22.7 kgs.)/<br>Min or 3000 lbs.<br>(1360.7 kgs.)/hr. | 50 lbs. (22.7 kgs.)/<br>Min or 3000 lbs.<br>(1360.7 kgs.)/hr. | 100 lbs. (45.4 kgs.)/<br>Min or 6000 lbs.<br>(2721.6 kgs.)/hr. | 220 lbs. (99.8 kgs.)/<br>Min or 13200 lbs.<br>(5987.4 kgs.)/hr. |
| Type of Feed           | Ground, Mash &<br>Small Particle                           | Ground, Mash &<br>Small Particle                            | Ground, Mash &<br>Small Particle                              | Ground, Mash,<br>Small Particle &<br>Pellets                  | Shelled Corn,<br>Large Particles &<br>Pellets                 | Ground Feed,<br>Shelled Corn &<br>Pellets                      | Shelled Corn,<br>Large Particles &<br>Pellets                   |
| Maximum Daily Run Time | 4 Hours                                                    |                                                             |                                                               |                                                               |                                                               |                                                                |                                                                 |

\*Based on 40 lbs. per cubic foot feed density and 358 RPM drive unit.

1. Select the appropriate Flex-Flo™ model from the table above based on the application.
2. Select either XD or XD Ultra "Through" Unloaders and order the accompanying boots.
  - a. XD and XD Ultra Unloaders are available in galvanized or stainless steel and assembled or unassembled options.
  - b. Order unloader accessories as needed. See unloader ordering instructions below.
3. Select appropriate model of Tube Style Anchor and Bearing Assembly.
4. Order elbows, tube and couplers based on the length and requirements of the system.
  - a. PVC is available for all Flex-Flo™ models. Galvanized is available for M-300, M-300P, M-HR, M-350 and M-500 systems.
  - b. No more than (1), 180° turn is recommended per system.
5. Order spools of auger in 10' increments based on the length requirement of the system.
  - a. Order spools that can be easily cut to the appropriate length to avoid brazing.
6. Order Flex-Flo™ Control Units as required. One Direct Drive Driver and Tube Anchor Package is required per Control Unit.
  - a. Extension Units contain a FLX-5298 Control Unit, S.O. Unloader with Adapter Plate and Direct Drive Driver and Tube Anchor Package.
7. Order the correct Direct Drive Power Unit based on system model, electrical specifications, total auger length, number of elbows and tank configuration.
8. Order the desired feed level sensor.
9. Order drop kits and drop tube materials as needed.
10. Order suspension hardware from Tables 1 and 2 below as needed.
  - a. PVC lines must be supported every 4'. Galvanized lines must be supported at least every 10'.
  - b. Suspension hardware is available in both galvanized and stainless steel options.

## Flex-Flo™ XD Ultra Unloader and Tube Style Anchor Bearing Ordering Instructions

1. Order (1) – FLX-5778 16" XD Ultra Boot per tank for both straight and 30° applications.
2. Order the appropriate XD Ultra unloader(s) for the desired application.
3. Recommended:
  - a. Order (1) – FLX-5684 Auger Retention Kit for each M-300 line in “thru” unloaders (not required in “out” unloaders due to restrictor tubes).
  - b. Order (1) – FLX-5684 Auger Retention Kit for each M-300P line in “out” and “thru” unloaders.
  - c. Order (1) – FLX-5736 Auger Retention Kit for each M-HR line in “thru” unloaders (not required in “out” unloaders due to restrictor tubes).
  - d. Order (1) – FLX-5690 Auger Retention Kit for each M-350 line in “thru” unloaders (not required in “out” unloaders due to restrictor tubes).

\* Extension Unloaders will still include “Bolt-On” Style Anchor and Bearing Assembly.

Ordering Example #1: Two tanks in tandem with stainless steel M-300 single unloaders and one extension.

| Qty. | Part#         | Description                                                          |
|------|---------------|----------------------------------------------------------------------|
| 2    | FLX-5778      | XD Ultra 16" M.A. Clear Plastic Boot                                 |
| 2    | FLX-5576-SS   | M-300 XD Ultra S.T. Unloader w/o Anchor & Bearing (SS)               |
| 1    | *FLX-5436A-SS | M-300 XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (SS) |
| 2    | FLX-5684      | M-300/P XD/Ultra Auger Retention Kit (1 per single thru unloader)    |
| 2    | FLX-5728      | M-300 XD/Ultra Tube Style Anchor & Bearing Assembly                  |

Ordering Example #2: Two tanks in tandem with unassembled, galvanized M-300P twin unloaders and two extensions.

| Qty. | Part#         | Description                                                                                                           |
|------|---------------|-----------------------------------------------------------------------------------------------------------------------|
| 2    | FLX-5778      | XD Ultra 16" M.A. Clear Plastic Boot                                                                                  |
| 2    | FLX-5582DT-KT | M-300P XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer (Unassembled)                                     |
| 2    | FLX-5440A-KT  | M-300P XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (Unassembled)                                        |
| 6    | FLX-5684      | M-300/P XD/Ultra Auger Retention Kit<br>(2 per twin out unloader, 2 per twin thru unloader, 1 per extension unloader) |
| 2    | FLX-5729      | M-300P XD/Ultra Tube Style Anchor & Bearing Assembly                                                                  |

Ordering Example #3: Single tank with Galvanized M-350 Twin unloader.

| Qty. | Part#    | Description                                           |
|------|----------|-------------------------------------------------------|
| 1    | FLX-5778 | XD Ultra 16" M.A. Clear Plastic Boot                  |
| 1    | FLX-5586 | M-350 XD Ultra 30° T.T. Unloader w/o Anchor & Bearing |
| 1    | FLX-5730 | M-350 XD/Ultra Tube Style Anchor & Bearing Assembly   |



## Flex-Flo™ XD Unloader and Tube Style Anchor Bearing Ordering Instructions

1. Order (1) – FLX-2194, FLX-2194-C, FLX-2194-T, FLX-2195, FLX-2195-C, FLX-2195-T or FLX-4869 Boot per tank.
2. Order the appropriate XD unloader(s) for the desired application.
3. Recommended:
  - a. Order (1) – FLX-5684 Auger Retention Kit for each M-300 line in “thru” unloaders (not required in “out” unloaders due to restrictor tubes).
  - b. Order (1) – FLX-5684 Auger Retention Kit for each M-300P line in “out” and “thru” unloaders.
  - c. Order (1) – FLX-5736 Auger Retention Kit for each M-HR line in “thru” unloaders (not required in “out” unloaders due to restrictor tubes).
  - d. Order (1) – FLX-5690 Auger Retention Kit for each M-350 line in “thru” unloaders (not required in “out” unloaders due to restrictor tubes).

\* Extension Unloaders will still include “Bolt-On” Style Anchor and Bearing Assembly.

Ordering Example #1: Two tanks in tandem with 16" Clear Boot, stainless steel M-300 single unloaders and one extension.

| Qty. | Part#         | Description                                                          |
|------|---------------|----------------------------------------------------------------------|
| 2    | FLX-2195-C    | 16" - Straight Plastic Boot, Clear                                   |
| 2    | FLX-5437-SS   | M-300 XD S.T. Unloader w/o Anchor & Bearing, Double Transfer (SS)    |
| 1    | *FLX-5436A-SS | M-300 XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (SS) |
| 2    | FLX-5684      | M-300/P XD/Ultra Auger Retention Kit (1 per single thru unloader)    |
| 2    | FLX-5728      | M-300 XD/Ultra Tube Style Anchor & Bearing Assembly                  |

Ordering Example #2: Two tanks in tandem with 16" Black Boot, unassembled, galvanized M-300P twin unloaders and two extensions.

| Qty. | Part#         | Description                                                                                                           |
|------|---------------|-----------------------------------------------------------------------------------------------------------------------|
| 2    | FLX-2195      | 16" - Straight Plastic Boot, Black                                                                                    |
| 2    | FLX-5443DT-KT | M-300P XD T.T. Unloader w/o Anchor & Bearing, Double Transfer (Unassembled)                                           |
| 2    | FLX-5440A-KT  | M-300P XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (Unassembled)                                        |
| 6    | FLX-5684      | M-300/P XD/Ultra Auger Retention Kit<br>(2 per twin out unloader, 2 per twin thru unloader, 1 per extension unloader) |
| 2    | FLX-5729      | M-300P XD/Ultra Tube Style Anchor & Bearing Assembly                                                                  |

Ordering Example #3: Single tank with Black 30° Boot and Galvanized M-350 Twin unloader.

| Qty. | Part#    | Description                                           |
|------|----------|-------------------------------------------------------|
| 1    | FLX-2194 | 16" - 30° Plastic Boot, Black                         |
| 1    | FLX-5586 | M-350 XD Ultra 30° T.T. Unloader w/o Anchor & Bearing |
| 1    | FLX-5730 | M-350 XD/Ultra Tube Style Anchor & Bearing Assembly   |



**FLX-5684**

XD/Ultra Auger Retention Kit



**FLX-5731**

XD/Ultra Tube Style Anchor and Bearing Assembly

Prices and specifications are subject to change without notice.

August 05, 2024

## Flex-Flo™ XD Unloader and Tube Style Anchor Bearing Replacement Ordering Instructions

Replacement kits are available to upgrade legacy unloaders to new XD unloaders without waiting until tanks are empty. Replacement kits contain fully assembled single or twin "thru" unloader bodies with tube anchors. Slide gates, cannon balls and tube clamps are reused from the legacy unloaders. New XD anchor and bearings must be ordered for "out" unloaders.

**Ordering Example #1:** Two tanks in tandem with M-300P twin unloaders.

| Qty. | Part#     | Description                                                                              |
|------|-----------|------------------------------------------------------------------------------------------|
| 2    | FLX-5439R | M-300/P XD T.T. Unloader Replacement                                                     |
| 2    | FLX-5729  | M-300P XD/Ultra Tube Style Anchor & Bearing Assembly                                     |
| 4    | FLX-5684  | M-300/P XD/Ultra Auger Retention Kit (2 per twin out unloader, 2 per twin thru unloader) |

**Ordering Example #2:** Two tanks in tandem with M-350 single unloaders.

| Qty. | Part#     | Description                                                     |
|------|-----------|-----------------------------------------------------------------|
| 2    | FLX-5445R | M-350/HR XD S.T. Unloader Replacement                           |
| 1    | FLX-5730  | M-350 XD/Ultra Tube Style Anchor & Bearing Assembly             |
| 1    | FLX-5690  | M-350 XD/Ultra Auger Retention Kit (1 per single thru unloader) |

### Flex-Flo™ XD Unloader Replacements

| Part#        | Description                                | Lbs.  | Kgs.  | Price    |
|--------------|--------------------------------------------|-------|-------|----------|
| FLX-5437R    | M-300/P XD S.T. Unloader Replacement       | 16.11 | 7.30  | \$326.00 |
| FLX-5439R    | M-300/P XD T.T. Unloader Replacement       | 22.82 | 10.35 | \$445.00 |
| FLX-5445R    | M-350/HR XD S.T. Unloader Replacement      | 14.94 | 6.77  | \$315.00 |
| FLX-5447R    | M-350/HR XD T.T. Unloader Replacement      | 22.40 | 10.16 | \$453.00 |
| FLX-5453R    | M-500 XD S.T. Unloader Replacement         | 19.50 | 8.84  | \$379.00 |
| FLX-5437R-SS | M-300/P XD S.T. Unloader Replacement (SS)  | 16.54 | 7.50  | \$418.00 |
| FLX-5439R-SS | M-300/P XD T.T. Unloader Replacement (SS)  | 23.15 | 10.50 | \$558.00 |
| FLX-5445R-SS | M-350/HR XD S.T. Unloader Replacement (SS) | 15.92 | 7.22  | \$406.00 |
| FLX-5447R-SS | M-350/HR XD T.T. Unloader Replacement (SS) | 23.15 | 10.50 | \$575.00 |

NOTE: Use 1 baffle per line for M-300P and M-350 systems.

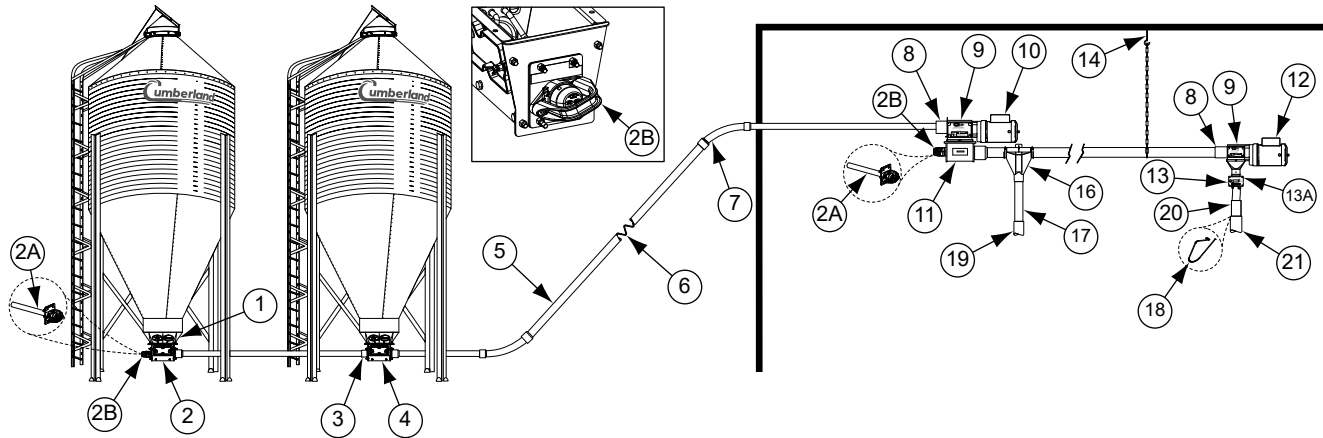
### XD/Ultra Tube Style Anchor and Bearing Assemblies

| Part#    | Description                                          | Lbs. | Kgs. | Price    |
|----------|------------------------------------------------------|------|------|----------|
| FLX-5728 | M-300 XD/Ultra Tube Style Anchor & Bearing Assembly  | 6.17 | 2.79 | \$161.00 |
| FLX-5729 | M-300P XD/Ultra Tube Style Anchor & Bearing Assembly | 7.06 | 3.20 | \$161.00 |
| FLX-5730 | M-350 XD/Ultra Tube Style Anchor & Bearing Assembly  | 5.84 | 2.65 | \$165.00 |
| FLX-5731 | M-HR XD/Ultra Tube Style Anchor & Bearing Assembly   | 4.53 | 2.05 | \$165.00 |

### XD/Ultra Unloader Replacement Accessories

| Part#    | Description                                              | Lbs. | Kgs. | Price   |
|----------|----------------------------------------------------------|------|------|---------|
| FLX-5684 | M-300/P XD/Ultra Auger Retention Kit (One Piece Per Kit) | 0.90 | 0.41 | \$44.00 |
| FLX-5736 | M-HR XD/Ultra Auger Retention Kit (One Piece Per Kit)    | 1.03 | 0.47 | \$45.00 |
| FLX-5690 | M-350 XD/Ultra Auger Retention Kit (One Piece Per Kit)   | 1.01 | 0.45 | \$44.00 |
| FLX-5711 | Unloader Bearing Removal Handle                          | 0.11 | 0.05 | \$5.00  |

## Model 220



FLX-5778

### Model 220 - XD Ultra Boots

| Ref# | Part#     | Description                          | Lbs.  | Kgs. | Price    |
|------|-----------|--------------------------------------|-------|------|----------|
| 1    | FLX-5778  | XD Ultra 16" M.A. Clear Plastic Boot | 4.68  | 2.12 | \$117.00 |
|      | BLK-13638 | XD Ultra 30° Unloader Wedge          | 11.06 | 5.01 | \$169.00 |

NOTE: 30° angles with XD Ultra unloaders are made with a FLX-5778 straight boot and a 30° unloader.

### Model 220 - XD Ultra Galvanized Unloaders

| Ref# | Part#      | Description                                                        | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|------------|--------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5571   | M-220 XD Ultra S.O. Unloader w/Anchor & Bearing                    | 32.51 | 14.74 | \$623.00   | FLX-5571-KT       | \$600.00          |
| 4    | FLX-5572   | M-220 XD Ultra S.T. Unloader w/o Anchor & Bearing                  | 32.98 | 14.95 | \$548.00   | FLX-5572-KT       | \$524.00          |
| 2    | FLX-5573   | M-220 XD Ultra T.O. Unloader w/Anchor & Bearing                    | 40.63 | 18.42 | \$1,017.00 | FLX-5573-KT       | \$926.00          |
| 4    | FLX-5574   | M-220 XD Ultra T.T. Unloader w/o Anchor & Bearing                  | 36.77 | 16.68 | \$611.00   | FLX-5574-KT       | \$519.00          |
| 2    | FLX-5573DT | M-220 XD Ultra T.O. Unloader w/Anchor & Bearing, Double Transfer   | 50.83 | 23.05 | \$1,016.00 | FLX-5573DT-KT     | \$922.00          |
| 4    | FLX-5574DT | M-220 XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer | 39.67 | 17.99 | \$590.00   | FLX-5574DT-KT     | \$505.00          |
| 2    | FLX-5594   | M-220 XD Ultra Q.O. Unloader w/Anchor & Bearing                    | 76.11 | 34.52 | \$1,659.00 | FLX-5594-KT       | \$1,580.00        |
| 4    | FLX-5593   | M-220 XD Ultra Q.T. Unloader w/Anchor & Bearing                    | 53.49 | 24.26 | \$860.00   | FLX-5593-KT       | \$717.00          |
| N/A  | FLX-5603   | M-220 XD Ultra 30° S.O. Unloader w/Anchor & Bearing                | 41.62 | 18.88 | \$866.00   | FLX-5603-KT       | \$815.00          |
|      | FLX-5608   | M-220 XD Ultra 30° T.O. Unloader w/Anchor & Bearing                | 53.66 | 24.34 | \$1,156.00 | FLX-5608-KT       | \$1,103.00        |
| 2A   | FLX-5457   | M-220EP Anchor & Bearing Assembly                                  | 6.38  | 2.89  | \$138.00   | N/A               | N/A               |
| 2B   | FLX-5711   | Unloader Bearing Removal Handle                                    | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |

## Model 220 - XD Ultra Stainless Steel Unloaders

| Ref# | Part#         | Description                                                             | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|---------------|-------------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5571-SS   | M-220 XD Ultra S.O. Unloader w/Anchor & Bearing (SS)                    | 36.21 | 16.42 | \$760.00   | FLX-5571-SS-KT    | \$707.00          |
| 4    | FLX-5572-SS   | M-220 XD Ultra S.T. Unloader w/o Anchor & Bearing (SS)                  | 36.74 | 16.66 | \$738.00   | FLX-5572-SS-KT    | \$684.00          |
| 2    | FLX-5573-SS   | M-220 XD Ultra T.O. Unloader w/Anchor & Bearing (SS)                    | 53.97 | 24.48 | \$1,165.00 | FLX-5573-SS-KT    | \$1,068.00        |
| 4    | FLX-5574-SS   | M-220 XD Ultra T.T. Unloader w/o Anchor & Bearing (SS)                  | 42.99 | 19.49 | \$815.00   | FLX-5574-SS-KT    | \$724.00          |
| 2    | FLX-5573DT-SS | M-220 XD Ultra T.O. Unloader w/Anchor & Bearing, Double Transfer (SS)   | 55.46 | 25.15 | \$1,170.00 | FLX-5573DT-SS-KT  | \$1,077.00        |
| 4    | FLX-5574DT-SS | M-220 XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS) | 44.47 | 20.17 | \$807.00   | FLX-5574DT-SS-KT  | \$737.00          |
| 2    | FLX-5594-SS   | M-220 XD Ultra Q.O. Unloader w/Anchor & Bearing (SS)                    | 85.32 | 38.70 | \$1,853.00 | FLX-5594-SS-KT    | \$1,696.00        |
| 4    | FLX-5593-SS   | M-220 XD Ultra Q.T. Unloader w/Anchor & Bearing (SS)                    | 61.10 | 27.71 | \$1,167.00 | FLX-5593-SS-KT    | \$1,027.00        |
| N/A  | FLX-5603-SS   | M-220 XD Ultra 30° S.O. Unloader w/Anchor & Bearing (SS)                | 45.48 | 20.62 | \$1,064.00 | FLX-5603-SS-KT    | \$1,013.00        |
|      | FLX-5608-SS   | M-220 XD Ultra 30° T.O. Unloader w/Anchor & Bearing (SS)                | 59.75 | 27.10 | \$1,370.00 | FLX-5608-SS-KT    | \$1,274.00        |
| 2A   | FLX-5457-SS   | M-220EP Anchor & Bearing Assembly (SS)                                  | 7.44  | 3.37  | \$170.00   | N/A               | N/A               |
| 2B   | FLX-5711      | Unloader Bearing Removal Handle                                         | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |

NOTE: Unloader kits include unassembled unloader bodies and assembled anchor and bearings where applicable.



FLX-2195-C



FLX-2194



FLX-4869

## Model 220 - XD Boots

| Ref# | Part#      | Description                            | Lbs. | Kgs. | Price    |
|------|------------|----------------------------------------|------|------|----------|
| 1    | FLX-2195   | Boot, 16" Straight Black Plastic       | 7.11 | 3.22 | \$85.00  |
|      | FLX-2195-C | Boot, 16" - Straight Clear Plastic     | 7.84 | 3.55 | \$111.00 |
|      | FLX-2195-T | Boot, 16" Straight Translucent Plastic | 5.88 | 2.66 | \$87.00  |
|      | FLX-4869   | Boot, 16" Double Straight              | 8.00 | 3.62 | \$226.00 |
| N/A  | FLX-2194   | Boot, 16" - 30° Black Plastic          | 5.44 | 2.46 | \$80.00  |
|      | FLX-2194-C | Boot, 16" - 30° Clear Plastic          | 5.95 | 2.69 | \$92.00  |
|      | FLX-2194-T | Boot, 16" - 30° Translucent Plastic    | 4.13 | 1.87 | \$85.00  |



## Model 220 - XD Galvanized Unloaders

| Ref# | Part#        | Description                                                                                                                           | Lbs.  | Kgs.  | Price    | Unassembled Part# | Unassembled Price |
|------|--------------|---------------------------------------------------------------------------------------------------------------------------------------|-------|-------|----------|-------------------|-------------------|
| 2    | FLX-5432     | M-220 XD S.O. Unloader w/Anchor & Bearing                                                                                             | 25.80 | 11.70 | \$529.00 | FLX-5432-KT       | \$478.00          |
| 4    | FLX-5433     | M-220 XD S.T. Unloader w/o Anchor & Bearing                                                                                           | 20.10 | 9.11  | \$344.00 | FLX-5433-KT       | \$295.00          |
| 2    | FLX-5434     | M-220 XD T.O. Unloader w/Anchor & Bearing                                                                                             | 39.52 | 17.92 | \$847.00 | FLX-5434-KT       | \$757.00          |
| 4    | FLX-5435     | M-220 XD T.T. Unloader w/o Anchor & Bearing                                                                                           | 29.69 | 13.47 | \$488.00 | FLX-5435-KT       | \$402.00          |
| 2    | FLX-5434DT   | M-220 XD T.O. Unloader w/Anchor & Bearing, Double Transfer                                                                            | 40.61 | 18.42 | \$907.00 | FLX-5434DT-KT     | \$817.00          |
| 4    | FLX-5435DT   | M-220 XD T.T. Unloader w/o Anchor & Bearing, Double Transfer                                                                          | 30.78 | 13.96 | \$546.00 | FLX-5435DT-KT     | \$396.00          |
| 11   | FLX-5432A    | M-220/EP XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing                                                                    | 23.82 | 10.80 | \$411.00 | FLX-5432A-KT      | \$368.00          |
| N/A  | FLX-5432E    | M-220 XD Extension Unit (S.O. Unloader w/Anchor & Bearing, Control Unit Adapter Plate, FLX-5298 Control Unit, DD Driver, Tube Anchor) | 31.10 | 14.10 | \$893.00 | FLX-5432E-KT      | \$857.00          |
|      | FLX-5432-2.9 | M-220/EP XD S.O. Unloader w/Drop Kit Adapter (2.875"), Anchor & Bearing                                                               | 22.96 | 10.41 | \$411.00 | FLX-5432-2.9-KT   | \$361.00          |
|      | FLX-5432-3.5 | M-220/EP XD S.O. Unloader w/Drop Kit Adapter (3.5"), Anchor & Bearing                                                                 | 22.50 | 10.21 | \$448.00 | FLX-5432-3.5-KT   | \$403.00          |
| 2A   | FLX-5457     | M-220/EP XD/Ultra Anchor & Bearing Assembly                                                                                           | 6.38  | 2.89  | \$138.00 | N/A               | N/A               |
| 2B   | FLX-5711     | Unloader Bearing Removal Handle                                                                                                       | 0.11  | 0.05  | \$5.00   | N/A               | N/A               |

## Model 220 - XD Stainless Steel Unloaders

| Ref# | Part#           | Description                                                                                                                                   | Lbs.  | Kgs.  | Price      | Unassembled Part#  | Unassembled Price |
|------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------|-------|-------|------------|--------------------|-------------------|
| 2    | FLX-5432-SS     | M-220 XD S.O. Unloader w/Anchor & Bearing (SS)                                                                                                | 28.51 | 12.93 | \$670.00   | FLX-5432-SS-KT     | \$611.00          |
| 4    | FLX-5433-SS     | M-220 XD S.T. Unloader w/o Anchor & Bearing (SS)                                                                                              | 22.98 | 10.42 | \$506.00   | FLX-5433-SS-KT     | \$459.00          |
| 2    | FLX-5434-SS     | M-220 XD T.O. Unloader w/Anchor & Bearing (SS)                                                                                                | 45.88 | 20.81 | \$1,032.00 | FLX-5434-SS-KT     | \$936.00          |
| 4    | FLX-5435-SS     | M-220 XD T.T. Unloader w/o Anchor & Bearing (SS)                                                                                              | 34.92 | 15.83 | \$710.00   | FLX-5435-SS-KT     | \$622.00          |
| 2    | FLX-5434DT-SS   | M-220 XD T.O. Unloader w/Anchor & Bearing, Double Transfer (SS)                                                                               | 45.42 | 20.60 | \$1,103.00 | FLX-5434DT-SS-KT   | \$1,008.00        |
| 4    | FLX-5435DT-SS   | M-220 XD T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS)                                                                             | 18.44 | 8.36  | \$788.00   | FLX-5435DT-SS-KT   | \$698.00          |
| 11   | FLX-5432A-SS    | M-220/EP XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (SS)                                                                       | 25.36 | 11.50 | \$546.00   | FLX-5432A-SS-KT    | \$493.00          |
| N/A  | FLX-5432E-SS    | M-220 XD Extension Unit (S.O. Unloader w/Anchor & Bearing, Control Unit Adapter Plate, FLX-5298 Control Unit, DD Driver and Tube Anchor) (SS) | 32.63 | 14.80 | \$1,012.00 | FLX-5432E-SS-KT    | \$981.00          |
|      | FLX-5432-2.9-SS | M-220/EP XD S.O. Unloader w/Drop Kit Adapter (2.875"), Anchor & Bearing (SS)                                                                  | 25.04 | 11.36 | \$578.00   | FLX-5432-2.9-SS-KT | \$517.00          |
|      | FLX-5432-3.5-SS | M-220/EP XD S.O. Unloader w/Drop Kit Adapter (3.5"), Anchor & Bearing (SS)                                                                    | 25.22 | 11.44 | \$587.00   | FLX-5432-3.5-SS-KT | \$533.00          |
| 2A   | FLX-5457-SS     | M-220/EP XD/Ultra Anchor & Bearing Assembly (SS)                                                                                              | 7.44  | 3.37  | \$170.00   | N/A                | N/A               |
| 2B   | FLX-5711        | Unloader Bearing Removal Handle                                                                                                               | 0.11  | 0.05  | \$5.00     | N/A                | N/A               |

NOTE: Unloader kits include unassembled unloader bodies and assembled anchor and bearings where applicable.

Prices and specifications are subject to change without notice.

August 05, 2024

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## Model 220 - PVC Tube, Elbows, Couplers and Cement

| Ref# | Part#        | Description                                                          | Lbs.   | Kgs.   | Price      |
|------|--------------|----------------------------------------------------------------------|--------|--------|------------|
| 5    | PVC-1004     | M-220 PVC Flex-Flo Tube, 10' (3 m) w/Belled End                      | 4.54   | 2.05   | \$35.00    |
|      | PVC-1004-180 | M-220 PVC Flex-Flo Tube, 10' (3 m) w/Belled End - Bundle of 180      | 817.92 | 371.00 | \$4,893.00 |
| 7    | PVC-1000     | M-220 PVC Flex-Flo 45° Elbow, 10' Radius w/Belled End                | 4.63   | 2.10   | \$53.00    |
|      | PVC-1000-54  | M-220 PVC Flex-Flo 45° Elbow, 10' Radius w/Belled End - Bundle of 54 | 250.07 | 113.42 | \$2,311.00 |
|      | PVC-1101     | M-220 PVC Flex-Flo 45° Elbow, 5' Radius w/Belled End                 | 2.80   | 1.27   | \$42.00    |
|      | PVC-1101-54  | M-220 PVC Flex-Flo 45° Elbow, 5' Radius w/Belled End - Bundle of 54  | 151.20 | 68.58  | \$1,775.00 |
| 3    | FLX-2537     | M-220 PVC Flex-Flo Coupler                                           | 0.26   | 0.12   | \$4.60     |
| N/A  | FLX-2470     | PVC Cement - 1/2 Pint                                                | 1.00   | 0.45   | \$13.22    |
|      | 60-0023      | PVC Cement - 32 oz.                                                  | 1.00   | 0.45   | \$44.00    |



## Model 220 - Auger

| Ref# | Part#       | Description                                                              | Lbs. | Kgs. | Price  |
|------|-------------|--------------------------------------------------------------------------|------|------|--------|
| 6    | øøFLXA1520  | M-220 Auger, Cut in 10' - 90' Pieces (Weight & Price per Foot Approx.)   | 0.50 | 0.23 | \$CALL |
|      | øøøFLXA1520 | M-220 Auger, Cut in 100' - 500' Pieces (Weight & Price per Foot Approx.) | 0.50 | 0.23 | \$CALL |

NOTE: Model 220 Flex-Flo™ Auger can be ordered in 10' increments from 10' - 500'.  
When ordering replace the ø symbols in the part number with the length.

## Model 220 - Drivers and Tube Anchors

| Ref# | Part#    | Description                                             | Lbs. | Kgs. | Price   |
|------|----------|---------------------------------------------------------|------|------|---------|
| 8    | FLX-5275 | M-220 Direct Drive Driver & Plastic Tube Anchor Package | 1.38 | 0.62 | \$85.00 |



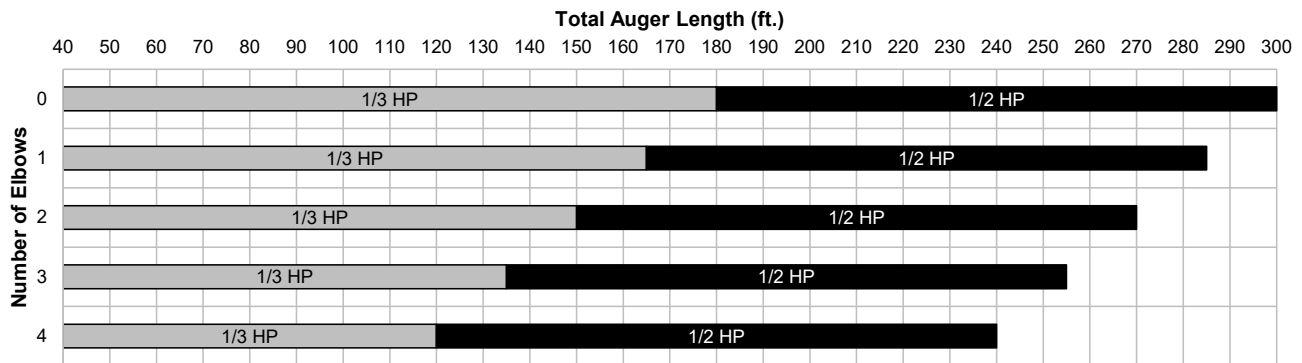
## Model 220 - Control Units

| Ref# | Part#       | Description                                                                                                        | Lbs. | Kgs. | Price    |
|------|-------------|--------------------------------------------------------------------------------------------------------------------|------|------|----------|
| 9    | FLX-5298    | Flex-Flo Control Unit Assembly, FLX-5350, 230VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR                              | 5.89 | 2.67 | \$336.00 |
|      | FLX-5298-MS | Flex-Flo Control Unit Assembly, FLX-4512, 220VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR                              | 6.48 | 2.93 | \$353.00 |
|      | FLX-5295    | Flex-Flo Control Unit Assembly, FLX-5350 w/Universal Proximity Sensor, 230VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR | 6.38 | 2.89 | \$668.00 |
| N/A  | FLX-5277    | M-220 Pass Thru Control Unit Body w/2 Tube Anchors                                                                 | 4.67 | 2.12 | \$223.00 |

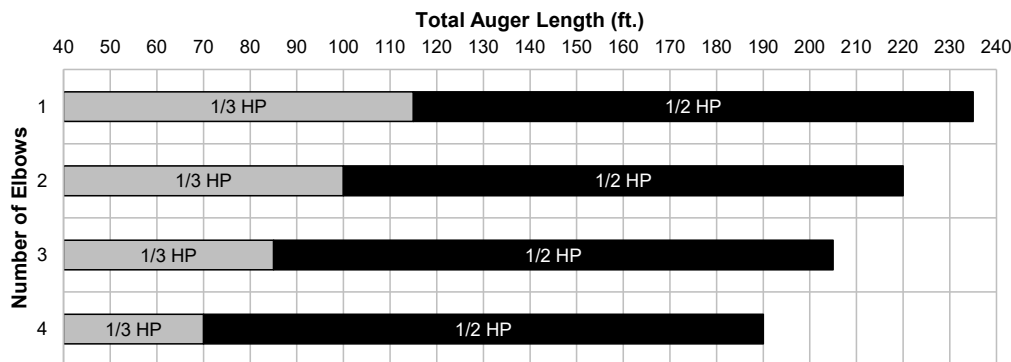
## Model 220 - Direct Drive Power Units

| Ref# | Part#    | Description                                            | Lbs.  | Kgs.  | Price    |
|------|----------|--------------------------------------------------------|-------|-------|----------|
| 10   | FLX-2672 | DDPU, 1/3 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM | 54.71 | 24.82 | \$776.00 |
|      | FLX-2673 | DDPU, 1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM | 33.52 | 15.20 | \$827.00 |
| 12   | FLX-2458 | DDPU, 1/3 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM | 54.83 | 24.87 | \$740.00 |
|      | FLX-2459 | DDPU, 1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM | 33.63 | 15.25 | \$781.00 |

## Model 220 - One Tank or Extension



## Model 220 - Two Tanks in Tandem

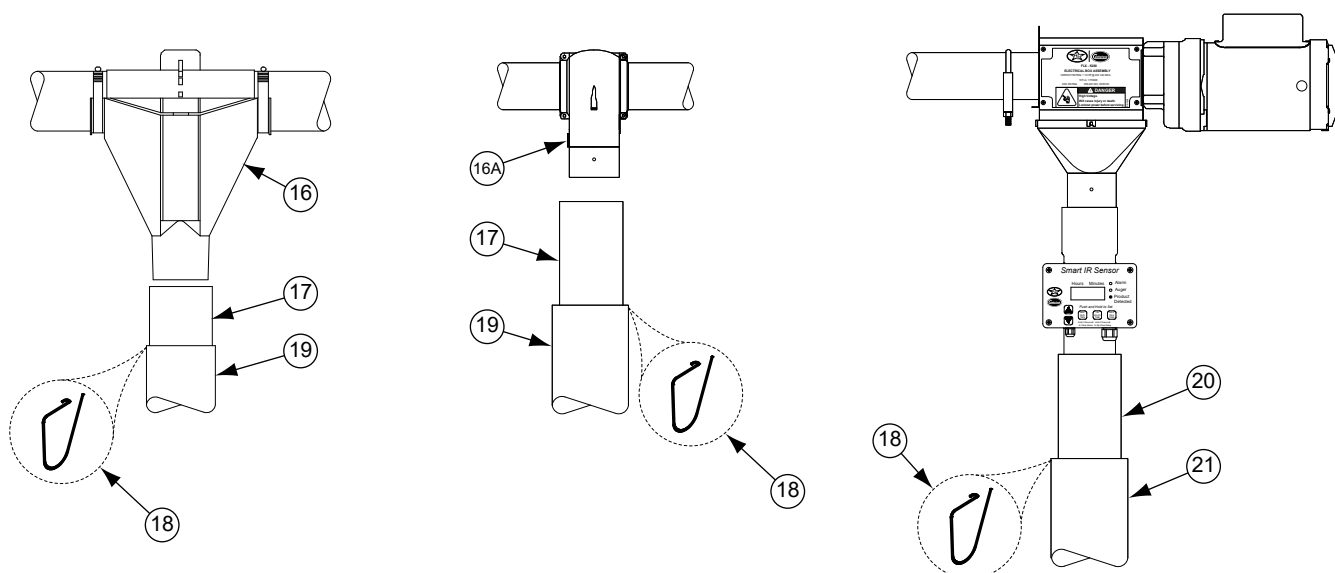


NOTE: DDPU sizing recommendations are based on **Total Auger Length** including auger outside the building.



## Model 220 - Feed Level Sensors

| Ref# | Part#    | Description                                      | Lbs. | Kgs. | Price    |
|------|----------|--------------------------------------------------|------|------|----------|
| 13   | FLX-4951 | Smart IR Feed Level Sensor                       | 3.42 | 1.55 | \$512.00 |
|      | FLX-5335 | Smart IR II Feed Level Sensor                    | 3.59 | 1.62 | \$590.00 |
|      | FLX-5262 | IR Plus Feed Level Sensor                        | 3.38 | 1.53 | \$341.00 |
| 13A  | AP-4738  | 4" x 6" Clear Feed Level Sensor Cover w/Hardware | 1.14 | 0.51 | \$45.00  |



## Model 220 - Drop Kits

| Ref# | Part#    | Description                                 | Lbs. | Kgs. | Price    |
|------|----------|---------------------------------------------|------|------|----------|
| 16   | APCD-109 | M-220/236 Kwik Attach Drop Kit              | 1.51 | 0.68 | \$20.00  |
|      | APCD-110 | M-220/236 Kwik Attach Drop Kit - Qty. of 10 | 9.20 | 4.17 | \$174.00 |
| 16A  | FLX-2432 | M-220 Drop Kit w/Pull Cord                  | 1.12 | 0.50 | \$23.00  |
|      | FLX-2588 | M-220 Drop Kit w/Pull Cord - Qty. of 10     | 5.00 | 2.27 | \$169.00 |

## Model 220 - Drop Tube

| Ref# | Part#      | Description                             | Lbs. | Kgs. | Price   |
|------|------------|-----------------------------------------|------|------|---------|
| 17   | FLX-2425   | Drop Tube, 3" I.D. x 12'                | 4.54 | 2.05 | \$39.00 |
| 19   | FLX-2426   | Telescoping Drop Tube, 3.31" I.D. x 6'  | 2.47 | 1.12 | \$26.00 |
| 20   | FLX-2427   | Drop Tube, 3.563" I.D. x 12'            | 4.96 | 2.24 | \$45.00 |
| 21   | FLX-2428   | Telescoping Drop Tube, 3.94" I.D. x 6'  | 2.72 | 1.23 | \$44.00 |
| 18   | FLX-4278   | Spring Clip for Drop Tubes              | 0.09 | 0.04 | \$2.73  |
|      | FLX-4278-B | Spring Clip for Drop Tubes - Qty. of 10 | 0.91 | 0.41 | \$28.00 |

## Model 220 - Suspension Hardware

| Ref# | Part#         | Material        | Description                                     | Lbs.   | Kgs.   | Price      |
|------|---------------|-----------------|-------------------------------------------------|--------|--------|------------|
| 14   | S-10237-20    | Stainless Steel | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 20  | 0.98   | 0.44   | \$75.00    |
|      | S-10237-40    |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 40  | 2.17   | 0.98   | \$114.00   |
|      | S-10237-B     |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 100 | 5.11   | 2.31   | \$219.00   |
|      | S-10237-500   |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 500 | 24.50  | 11.11  | \$1,064.00 |
|      | S-8589-SS-100 |                 | #2 Weldless Chain, 100' Roll, SS                | 8.24   | 3.73   | \$177.00   |
|      | S-8589-SS     |                 | #2 Weldless Chain, 400' Roll, SS                | 40.00  | 18.14  | \$714.00   |
|      | S-8589-SS-3   |                 | #2 Weldless Chain, 400' Roll, SS - Qty. of 3    | 120.00 | 54.43  | \$2,140.00 |
|      | S-10362-SS    |                 | S-Hook, SS                                      | 0.03   | 0.01   | \$1.70     |
|      | AP-2950       | Galvanized      | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 10      | 0.48   | 0.21   | \$15.20    |
|      | AP-2951       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 20      | 0.96   | 0.43   | \$34.00    |
|      | AP-2952       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 40      | 1.92   | 0.87   | \$47.00    |
|      | S-7313-B      |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 100     | 5.01   | 2.27   | \$93.00    |
|      | S-7313-500    |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 500     | 22.50  | 10.20  | \$374.00   |
|      | S-8586        |                 | #2 Weldless Chain, 25' Bag                      | 2.00   | 0.90   | \$19.17    |
|      | S-8587        |                 | #2 Weldless Chain, 50' Bag                      | 4.00   | 1.81   | \$39.00    |
|      | S-8588        |                 | #2 Weldless Chain, 100' Bag                     | 8.00   | 3.62   | \$80.00    |
|      | S-8589        |                 | #2 Weldless Chain, 400' Roll                    | 40.00  | 18.14  | \$247.00   |
|      | S-8589-3      |                 | #2 Weldless Chain, 400' Roll - Qty. of 3        | 120.00 | 54.43  | \$459.00   |
|      | S-8589-10     |                 | #2 Weldless Chain, 400' Roll - Qty. of 10       | 400.00 | 181.43 | \$1,457.00 |
|      | S-8421        |                 | S-Hook, #27 Plated                              | 0.00   | 0.00   | \$0.43     |
|      | FLX-2550      |                 | M-220 Wire Hanger Bracket                       | 0.36   | 0.16   | \$6.61     |
|      | FLX-2550BX20  |                 | M-220 Wire Hanger Bracket - Qty. of 20          | 8.02   | 3.64   | \$129.00   |

## Model 220EP

Cross fill system with M-300/P/HR incoming line and M-220EP down lines with extensions (top view).



### Model 220EP - XD Galvanized Unloaders

| Ref# | Part#        | Description                                                             | Lbs.  | Kgs.  | Price    | Unassembled Part# | Unassembled Price |
|------|--------------|-------------------------------------------------------------------------|-------|-------|----------|-------------------|-------------------|
| 11   | FLX-5432A    | M-220EP S.O. Unloader w/Control Unit Adapter Plate and Anchor & Bearing | 23.82 | 10.80 | \$411.00 | FLX-5432A-KT      | \$368.00          |
| N/A  | FLX-5432-2.9 | M-220EP S.O. Unloader w/Drop Kit Adapter (2.875") and Anchor & Bearing  | 22.96 | 10.41 | \$411.00 | FLX-5432-2.9-KT   | \$361.00          |
|      | FLX-5432-3.5 | M-220EP S.O. Unloader w/Drop Kit Adapter (3.5") and Anchor & Bearing    | 22.50 | 10.21 | \$448.00 | FLX-5432-3.5-KT   | \$403.00          |
| 2A   | FLX-5457     | M-220EP Anchor & Bearing Assembly                                       | 6.38  | 2.89  | \$138.00 | N/A               | N/A               |
| N/A  | FLX-5711     | Unloader Bearing Removal Handle                                         | 0.12  | 0.05  | \$5.00   | N/A               | N/A               |

### Model 220EP - XD Stainless Steel Unloaders

| Ref# | Part#           | Description                                                                  | Lbs.  | Kgs.  | Price    | Unassembled Part#  | Unassembled Price |
|------|-----------------|------------------------------------------------------------------------------|-------|-------|----------|--------------------|-------------------|
| 11   | FLX-5432A-SS    | M-220EP S.O. Unloader w/Control Unit Adapter Plate and Anchor & Bearing (SS) | 25.36 | 11.50 | \$546.00 | FLX-5432A-SS-KT    | \$493.00          |
| N/A  | FLX-5432-2.9-SS | M-220EP S.O. Unloader w/Drop Kit Adapter (2.875") and Anchor & Bearing (SS)  | 25.04 | 11.36 | \$578.00 | FLX-5432-2.9-SS-KT | \$517.00          |
|      | FLX-5432-3.5-SS | M-220EP S.O. Unloader w/Drop Kit Adapter (3.5") and Anchor & Bearing (SS)    | 25.22 | 11.44 | \$587.00 | FLX-5432-3.5-SS-KT | \$533.00          |
| 2A   | FLX-5457-SS     | M-220EP Anchor & Bearing Assembly (SS)                                       | 7.44  | 3.37  | \$170.00 | N/A                | N/A               |
| N/A  | FLX-5711        | Unloader Bearing Removal Handle                                              | 0.12  | 0.05  | \$5.00   | N/A                | N/A               |

NOTE: Unloader kits include unassembled unloader bodies and assembled anchor and bearings where applicable.

### Model 220EP - PVC Tube, Couplers and Cement

| Ref# | Part#        | Description                                                     | Lbs.   | Kgs.   | Price      |
|------|--------------|-----------------------------------------------------------------|--------|--------|------------|
| 5    | PVC-1004     | M-220 PVC Flex-Flo Tube, 10' (3 m) w/Belled End                 | 4.54   | 2.05   | \$35.00    |
|      | PVC-1004-180 | M-220 PVC Flex-Flo Tube, 10' (3 m) w/Belled End - Bundle of 180 | 817.92 | 371.00 | \$4,893.00 |
| N/A  | FLX-2537     | M-220 PVC Flex-Flo Coupler                                      | 0.26   | 0.12   | \$4.60     |
|      | FLX-2470     | PVC Cement - 1/2 Pint                                           | 1.00   | 0.45   | \$13.22    |
|      | 60-0023      | PVC Cement - 32 oz.                                             | 1.00   | 0.45   | \$44.00    |

NOTE: Elbows cannot be used with extended pitch auger.

Prices and specifications are subject to change without notice.

August 05, 2024



## Model 220EP - Auger

| Ref# | Part#       | Description                                                                | Lbs. | Kgs. | Price  |
|------|-------------|----------------------------------------------------------------------------|------|------|--------|
| 6    | øøFLXA1760  | M-220EP Auger, Cut in 10' - 90' Pieces (Weight & Price per Foot Approx.)   | 0.45 | 0.20 | \$CALL |
|      | øøøFLXA1760 | M-220EP Auger, Cut in 100' - 500' Pieces (Weight & Price per Foot Approx.) | 0.45 | 0.20 | \$CALL |

NOTE: Model 220EP Flex-Flo™ Auger can be ordered in 10' increments from 10' - 500'.

When ordering replace the ø symbols in the part number with the length.

## Model 220EP - Drivers and Tube Anchors

| Ref# | Part#    | Description                                               | Lbs. | Kgs. | Price    |
|------|----------|-----------------------------------------------------------|------|------|----------|
| 8    | FLX-5276 | M-220EP Direct Drive Driver & Plastic Tube Anchor Package | 4.39 | 1.99 | \$149.00 |



## Model 220EP - Control Units

| Ref# | Part#    | Description                                                                           | Lbs.  | Kgs. | Price    |
|------|----------|---------------------------------------------------------------------------------------|-------|------|----------|
| 23   | FLX-5280 | M-300 Pass Thru Control Unit Body w/2 Tube Anchors                                    | 4.87  | 2.20 | \$245.00 |
| 9    | FLX-5298 | Flex-Flo Control Unit Assembly, FLX-5350, 230VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR | 5.89  | 2.67 | \$336.00 |
| 15   | AP-2418  | 220V Econo-Drop Feeder Control Unit                                                   | 7.62  | 3.46 | \$480.00 |
|      | AP-2419  | 110V Econo-Drop Feeder Control Unit                                                   | 9.07  | 4.11 | \$558.00 |
|      | AP-1262  | 220V Accu-Drop Control Unit                                                           | 11.75 | 5.32 | \$496.00 |
|      | AP-1263  | 110V Accu-Drop Control Unit                                                           | 11.74 | 5.32 | \$615.00 |

## Model 220EP - Direct Drive Power Units

| Ref# | Part#    | Description                                                                           | Lbs.  | Kgs.  | Price    |
|------|----------|---------------------------------------------------------------------------------------|-------|-------|----------|
| 12   | FLX-2458 | DDPU, 1/3 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM (Up to 180' without extension) | 54.83 | 24.87 | \$740.00 |
|      | FLX-2459 | DDPU, 1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM (Up to 300' without extension) | 33.63 | 15.25 | \$781.00 |
|      | FLX-2460 | DDPU, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM (Up to 400' without extension) | 44.12 | 20.01 | \$852.00 |

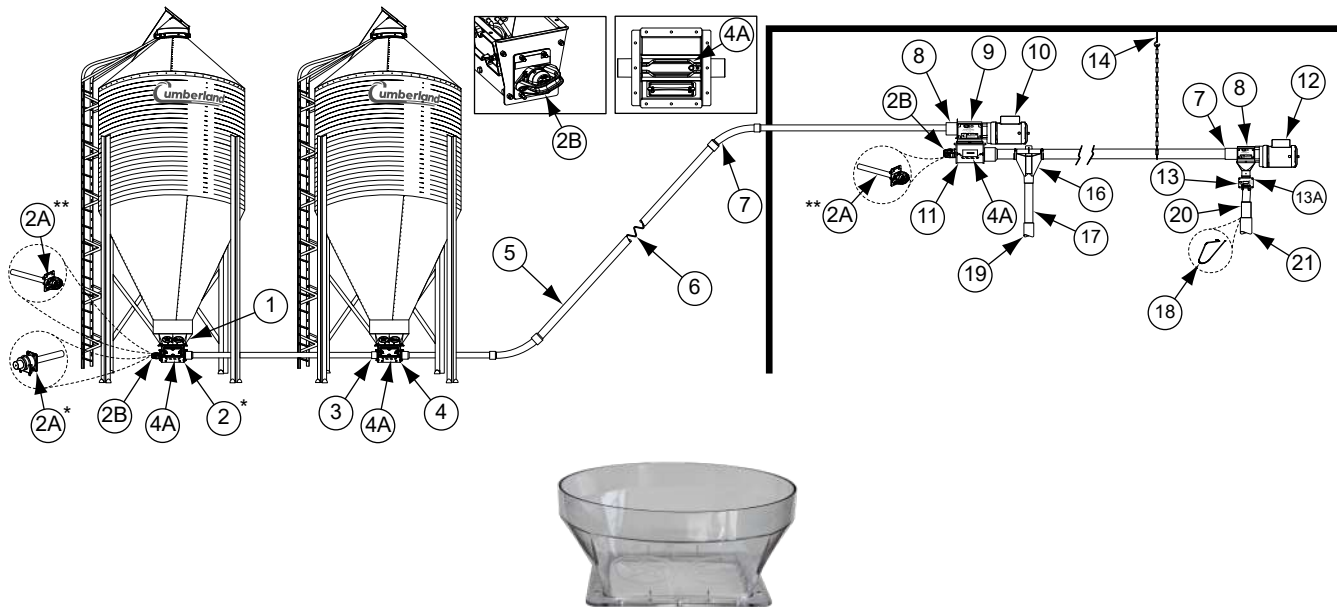
## Model 220EP - Suspension Hardware

| Ref# | Part#         | Material        | Description                                     | Lbs.   | Kgs.   | Price      |
|------|---------------|-----------------|-------------------------------------------------|--------|--------|------------|
| N/A  | S-10237-20    | Stainless Steel | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 20  | 0.98   | 0.44   | \$75.00    |
|      | S-10237-40    |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 40  | 2.17   | 0.98   | \$114.00   |
|      | S-10237-B     |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 100 | 5.11   | 2.31   | \$219.00   |
|      | S-10237-500   |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 500 | 24.50  | 11.11  | \$1,064.00 |
|      | S-8589-SS-100 |                 | #2 Weldless Chain, 100' Roll, SS                | 8.24   | 3.73   | \$177.00   |
|      | S-8589-SS     |                 | #2 Weldless Chain, 400' Roll, SS                | 40.00  | 18.14  | \$714.00   |
|      | S-8589-SS-3   |                 | #2 Weldless Chain, 400' Roll, SS - Qty. of 3    | 120.00 | 54.43  | \$2,140.00 |
|      | S-10362-SS    |                 | S-Hook, SS                                      | 0.03   | 0.01   | \$1.70     |
|      | AP-2950       | Galvanized      | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 10      | 0.48   | 0.21   | \$15.20    |
|      | AP-2951       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 20      | 0.96   | 0.43   | \$34.00    |
|      | AP-2952       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 40      | 1.92   | 0.87   | \$47.00    |
|      | S-7313-B      |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 100     | 5.01   | 2.27   | \$93.00    |
|      | S-7313-500    |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 500     | 22.50  | 10.20  | \$374.00   |
|      | S-8586        |                 | #2 Weldless Chain, 25' Bag                      | 2.00   | 0.90   | \$19.17    |
|      | S-8587        |                 | #2 Weldless Chain, 50' Bag                      | 4.00   | 1.81   | \$39.00    |
|      | S-8588        |                 | #2 Weldless Chain, 100' Bag                     | 8.00   | 3.62   | \$80.00    |
|      | S-8589        |                 | #2 Weldless Chain, 400' Roll                    | 40.00  | 18.14  | \$247.00   |
|      | S-8589-3      |                 | #2 Weldless Chain, 400' Roll - Qty. of 3        | 120.00 | 54.43  | \$459.00   |
|      | S-8589-10     |                 | #2 Weldless Chain, 400' Roll - Qty. of 10       | 400.00 | 181.43 | \$1,457.00 |
|      | S-8421        |                 | S-Hook, #27 Plated                              | 0.00   | 0.00   | \$0.43     |
|      | FLX-2550      |                 | M-220 Wire Hanger Bracket                       | 0.36   | 0.16   | \$6.61     |
|      | FLX-2550BX20  |                 | M-220 Wire Hanger Bracket - Qty. of 20          | 8.02   | 3.64   | \$129.00   |

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Prices and specifications are subject to change without notice.

## Model 300



FLX-5778

### Model 300 - XD Ultra Boots

| Ref# | Part#     | Description                          | Lbs.  | Kgs. | Price    |
|------|-----------|--------------------------------------|-------|------|----------|
| 1    | FLX-5778  | XD Ultra 16" M.A. Clear Plastic Boot | 4.68  | 2.12 | \$117.00 |
|      | BLK-13638 | XD Ultra 30° Unloader Wedge          | 11.06 | 5.01 | \$169.00 |

NOTE: 30° angles with XD Ultra unloaders are made with a FLX-5778 straight boot and a 30° unloader.



### Model 300 - XD Ultra Galvanized Unloaders

| Ref# | Part#       | Description                                                        | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|-------------|--------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5575    | M-300 XD Ultra S.O. Unloader w/Anchor & Bearing                    | 35.17 | 15.95 | \$678.00   | FLX-5575-KT       | \$662.00          |
|      | *FLX-5576   | M-300 XD Ultra S.T. Unloader w/o Anchor & Bearing                  | 30.71 | 13.92 | \$494.00   | *FLX-5576-KT      | \$477.00          |
| 4    | FLX-5576    | M-300 XD Ultra S.T. Unloader w/o Anchor & Bearing                  | 30.71 | 13.92 | \$494.00   | FLX-5576-KT       | \$477.00          |
| 2    | FLX-5577    | M-300 XD Ultra T.O. Unloader w/Anchor & Bearing                    | 47.08 | 21.35 | \$1,035.00 | FLX-5577-KT       | \$945.00          |
|      | *FLX-5578   | M-300 XD Ultra T.T. Unloader w/o Anchor & Bearing                  | 38.22 | 17.34 | \$665.00   | *FLX-5578-KT      | \$578.00          |
| 4    | FLX-5578    | M-300 XD Ultra T.T. Unloader w/o Anchor & Bearing                  | 38.22 | 17.34 | \$665.00   | FLX-5578-KT       | \$578.00          |
| 2    | FLX-5577DT  | M-300 XD Ultra T.O. Unloader w/Anchor & Bearing, Double Transfer   | 49.97 | 22.67 | \$1,028.00 | FLX-5577DT-KT     | \$936.00          |
|      | *FLX-5578DT | M-300 XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer | 41.12 | 18.65 | \$665.00   | *FLX-5578DT-KT    | \$578.00          |
| 4    | FLX-5578DT  | M-300 XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer | 41.12 | 18.65 | \$665.00   | FLX-5578DT-KT     | \$578.00          |
| 2    | FLX-5715    | M-300 XD Ultra TR.O. Unloader w/Anchor & Bearing                   | 66.29 | 30.06 | \$1,769.00 | FLX-5715-KT       | \$1,170.00        |
|      | *FLX-5716   | M-300 XD Ultra TR.T. Unloader w/o Anchor & Bearing                 | 51.10 | 23.18 | \$1,010.00 | *FLX-5716-KT      | \$870.00          |
| 4    | FLX-5716    | M-300 XD Ultra TR.T. Unloader w/o Anchor & Bearing                 | 51.10 | 23.18 | \$1,010.00 | FLX-5716-KT       | \$870.00          |
| 2    | FLX-5596    | M-300 XD Ultra Q.O. Unloader w/Anchor & Bearing                    | 71.25 | 32.31 | \$1,630.00 | FLX-5596-KT       | \$1,557.00        |
|      | *FLX-5595   | M-300 XD Ultra Q.T. Unloader w/o Anchor & Bearing                  | 51.77 | 23.48 | \$918.00   | *FLX-5595-KT      | \$780.00          |
| 4    | FLX-5595    | M-300 XD Ultra Q.T. Unloader w/o Anchor & Bearing                  | 51.77 | 23.48 | \$918.00   | FLX-5595-KT       | \$780.00          |
| N/A  | FLX-5604    | M-300 XD Ultra 30° S.O. Unloader w/Anchor & Bearing                | 39.64 | 17.98 | \$847.00   | FLX-5604-KT       | \$795.00          |
|      | FLX-5609    | M-300 XD Ultra 30° T.O. Unloader w/Anchor & Bearing                | 49.64 | 22.51 | \$1,121.00 | FLX-5609-KT       | \$1,027.00        |
| 2A   | **FLX-5458  | M-300 XD/Ultra Anchor & Bearing Assembly                           | 4.78  | 2.17  | \$119.00   | N/A               | N/A               |
|      | *FLX-5728   | M-300 XD/Ultra Tube Style Anchor & Bearing Assembly                | 6.17  | 2.79  | \$161.00   | N/A               | N/A               |
| 2B   | FLX-5711    | Unloader Bearing Removal Handle                                    | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |
| 4A   | FLX-5684    | M-300/P XD/Ultra Auger Retention Kit (One Piece Per Kit)           | 0.90  | 0.41  | \$44.00    | N/A               | N/A               |

\*When using "Tube Style" anchor and bearing, must order "Through" unloaders.

\*\*OUT unloaders and EXTENSION unloaders include "Bolt-On" style anchor and bearing assemblies.

Prices and specifications are subject to change without notice.

August 05, 2024

## Model 300 - XD Ultra Stainless Steel Unloaders

| Ref# | Part#          | Description                                                             | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|----------------|-------------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5575-SS    | M-300 XD Ultra S.O. Unloader w/Anchor & Bearing (SS)                    | 38.29 | 17.37 | \$888.00   | FLX-5575-SS-KT    | \$843.00          |
|      | *FLX-5576-SS   | M-300 XD Ultra S.T. Unloader w/o Anchor & Bearing (SS)                  | 33.26 | 15.09 | \$755.00   | *FLX-5576-SS-KT   | \$707.00          |
| 4    | FLX-5576-SS    | M-300 XD Ultra S.T. Unloader w/o Anchor & Bearing (SS)                  | 33.26 | 15.09 | \$755.00   | FLX-5576-SS-KT    | \$707.00          |
| 2    | FLX-5577-SS    | M-300 XD Ultra T.O. Unloader w/Anchor & Bearing (SS)                    | 51.43 | 23.32 | \$1,210.00 | FLX-5577-SS-KT    | \$1,120.00        |
|      | *FLX-5578-SS   | M-300 XD Ultra T.T. Unloader w/o Anchor & Bearing (SS)                  | 41.44 | 18.79 | \$935.00   | *FLX-5578-SS-KT   | \$852.00          |
| 4    | FLX-5578-SS    | M-300 XD Ultra T.T. Unloader w/o Anchor & Bearing (SS)                  | 41.44 | 18.79 | \$935.00   | FLX-5578-SS-KT    | \$852.00          |
| 2    | FLX-5577DT-SS  | M-300 XD Ultra T.O. Unloader w/Anchor & Bearing, Double Transfer (SS)   | 52.91 | 24.00 | \$1,216.00 | FLX-5577DT-SS-KT  | \$1,125.00        |
|      | *FLX-5578DT-SS | M-300 XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS) | 42.92 | 19.47 | \$935.00   | *FLX-5578DT-SS-KT | \$852.00          |
| 4    | FLX-5578DT-SS  | M-300 XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS) | 42.92 | 19.47 | \$935.00   | FLX-5578DT-SS-KT  | \$852.00          |
| 2    | FLX-5596-SS    | M-300 XD Ultra Q.O. Unloader w/Anchor & Bearing (SS)                    | 77.90 | 35.33 | \$1,877.00 | FLX-5596-SS-KT    | \$1,725.00        |
|      | *FLX-5595-SS   | M-300 XD Ultra Q.T. Unloader w/o Anchor & Bearing (SS)                  | 55.66 | 25.24 | \$1,343.00 | *FLX-5595-SS-KT   | \$1,209.00        |
| 4    | FLX-5595-SS    | M-300 XD Ultra Q.T. Unloader w/o Anchor & Bearing (SS)                  | 55.66 | 25.24 | \$1,343.00 | FLX-5595-SS-KT    | \$1,209.00        |
| N/A  | FLX-5604-SS    | M-300 XD Ultra 30° S.O. Unloader w/Anchor & Bearing (SS)                | 42.78 | 19.40 | \$1,057.00 | FLX-5604-SS-KT    | \$1,006.00        |
|      | FLX-5609-SS    | M-300 XD Ultra 30° T.O. Unloader w/Anchor & Bearing (SS)                | 54.30 | 24.63 | \$1,354.00 | FLX-5609-SS-KT    | \$1,259.00        |
| 2A   | **FLX-5458-SS  | M-300 XD/Ultra Anchor & Bearing Assembly (SS)                           | 5.81  | 2.63  | \$145.00   | N/A               | N/A               |
|      | *FLX-5728      | M-300 XD/Ultra Tube Style Anchor & Bearing Assembly                     | 6.17  | 2.79  | \$161.00   | N/A               | N/A               |
| 2B   | FLX-5711       | Unloader Bearing Removal Handle                                         | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |
| 4A   | FLX-5684       | M-300/P XD/Ultra Auger Retention Kit (One Piece Per Kit)                | 0.90  | 0.41  | \$44.00    | N/A               | N/A               |

NOTE: Unloader kits include unassembled unloader bodies and assembled anchor and bearings where applicable.

\*When using "Tube Style" anchor and bearing, must order "Through" unloaders.

\*\*OUT unloaders and EXTENSION unloaders include "Bolt-On" style anchor and bearing assemblies.



FLX-2195-C



FLX-2194



FLX-4869

## Model 300 - XD Boots

| Ref# | Part#      | Description                            | Lbs. | Kgs. | Price    |
|------|------------|----------------------------------------|------|------|----------|
| 1    | FLX-2195   | Boot, 16" Straight Black Plastic       | 7.11 | 3.22 | \$85.00  |
|      | FLX-2195-C | Boot, 16" - Straight Clear Plastic     | 7.84 | 3.55 | \$111.00 |
|      | FLX-2195-T | Boot, 16" Straight Translucent Plastic | 5.88 | 2.66 | \$87.00  |
|      | FLX-4869   | Boot, 16" Double Straight              | 8.00 | 3.62 | \$226.00 |
| N/A  | FLX-2194   | Boot, 16" - 30° Black Plastic          | 5.44 | 2.46 | \$80.00  |
|      | FLX-2194-C | Boot, 16" - 30° Clear Plastic          | 5.95 | 2.69 | \$92.00  |
|      | FLX-2194-T | Boot, 16" - 30° Translucent Plastic    | 4.13 | 1.87 | \$85.00  |

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Prices and specifications are subject to change without notice.



**FLX-5684**

XD/Ultra Auger Retention Kit

## Model 300 - XD Galvanized Unloaders

| Ref# | Part#        | Description                                                                                                                           | Lbs.  | Kgs.  | Price    | Unassembled Part# | Unassembled Price |
|------|--------------|---------------------------------------------------------------------------------------------------------------------------------------|-------|-------|----------|-------------------|-------------------|
| 2    | FLX-5436     | M-300 XD S.O. Unloader w/Anchor & Bearing                                                                                             | 27.08 | 12.28 | \$567.00 | FLX-5436-KT       | \$519.00          |
|      | *FLX-5437    | M-300 XD S.T. Unloader w/o Anchor & Bearing                                                                                           | 22.62 | 10.26 | \$408.00 | *FLX-5437-KT      | \$358.00          |
| 4    | FLX-5437     | M-300 XD S.T. Unloader w/o Anchor & Bearing                                                                                           | 22.62 | 10.26 | \$408.00 | FLX-5437-KT       | \$358.00          |
| 2    | FLX-5438     | M-300 XD T.O. Unloader w/Anchor & Bearing                                                                                             | 39.97 | 18.13 | \$860.00 | FLX-5438-KT       | \$772.00          |
|      | *FLX-5439    | M-300 XD T.T. Unloader w/o Anchor & Bearing                                                                                           | 31.13 | 14.12 | \$534.00 | *FLX-5439-KT      | \$453.00          |
| 4    | FLX-5439     | M-300 XD T.T. Unloader w/o Anchor & Bearing                                                                                           | 31.13 | 14.12 | \$534.00 | FLX-5439-KT       | \$453.00          |
| 2    | FLX-5438DT   | M-300 XD T.O. Unloader w/Anchor & Bearing, Double Transfer                                                                            | 40.99 | 18.59 | \$910.00 | FLX-5438DT-KT     | \$775.00          |
|      | *FLX-5439DT  | M-300 XD T.T. Unloader w/o Anchor & Bearing, Double Transfer                                                                          | 32.21 | 14.61 | \$703.00 | *FLX-5439DT-KT    | \$534.00          |
| 4    | FLX-5439DT   | M-300 XD T.T. Unloader w/o Anchor & Bearing, Double Transfer                                                                          | 32.21 | 14.61 | \$703.00 | FLX-5439DT-KT     | \$534.00          |
| 11   | FLX-5436A    | M-300 XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing                                                                       | 21.57 | 9.78  | \$389.00 | FLX-5436A-KT      | \$352.00          |
|      | FLX-5438A    | M-300 XD T.O. Unloader w/Control Unit Adapter, Anchor & Bearing                                                                       | 33.32 | 15.11 | \$642.00 | FLX-5438A-KT      | \$623.00          |
| N/A  | FLX-5436E    | M-300 XD Extension Unit (S.O. Unloader w/Anchor & Bearing, Control Unit Adapter Plate, FLX-5298 Control Unit, DD Driver, Tube Anchor) | 30.25 | 13.72 | \$908.00 | FLX-5436E-KT      | \$867.00          |
|      | FLX-5436-2.9 | M-300 XD S.O. Unloader w/Drop Kit Adapter (2.875"), Anchor & Bearing                                                                  | 20.92 | 9.48  | \$388.00 | FLX-5436-2.9-KT   | \$344.00          |
|      | FLX-5436-3.5 | M-300 XD S.O. Unloader w/Drop Kit Adapter (3.5"), Anchor & Bearing                                                                    | 20.47 | 9.28  | \$426.00 | FLX-5436-3.5-KT   | \$383.00          |
| 2A   | **FLX-5458   | M-300 XD/Ultra Anchor & Bearing Assembly                                                                                              | 4.78  | 2.17  | \$119.00 | N/A               | N/A               |
|      | *FLX-5728    | M-300 XD/Ultra Tube Style Anchor & Bearing Assembly                                                                                   | 6.17  | 2.79  | \$161.00 | N/A               | N/A               |
| 2B   | FLX-5711     | Unloader Bearing Removal Handle                                                                                                       | 0.11  | 0.05  | \$5.00   | N/A               | N/A               |
| 4A   | FLX-5684     | M-300/P XD/Ultra Auger Retention Kit (One Piece Per Kit)                                                                              | 0.90  | 0.41  | \$44.00  | N/A               | N/A               |

## Model 300 - XD Stainless Steel Unloaders

| Ref# | Part#           | Description                                                                                                                                | Lbs.  | Kgs.  | Price      | Unassembled Part#  | Unassembled Price |
|------|-----------------|--------------------------------------------------------------------------------------------------------------------------------------------|-------|-------|------------|--------------------|-------------------|
| 2    | FLX-5436-SS     | M-300 XD S.O. Unloader w/Anchor & Bearing (SS)                                                                                             | 29.18 | 13.23 | \$740.00   | FLX-5436-SS-KT     | \$691.00          |
|      | *FLX-5437-SS    | M-300 XD S.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 24.15 | 10.95 | \$618.00   | *FLX-5437-SS-KT    | \$569.00          |
| 4    | FLX-5437-SS     | M-300 XD S.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 24.15 | 10.95 | \$618.00   | FLX-5437-SS-KT     | \$569.00          |
| 2    | FLX-5438-SS     | M-300 XD T.O. Unloader w/Anchor & Bearing (SS)                                                                                             | 43.46 | 19.71 | \$1,067.00 | FLX-5438-SS-KT     | \$976.00          |
|      | *FLX-5439-SS    | M-300 XD T.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 33.35 | 15.12 | \$818.00   | *FLX-5439-SS-KT    | \$736.00          |
| 4    | FLX-5439-SS     | M-300 XD T.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 33.35 | 15.12 | \$818.00   | FLX-5439-SS-KT     | \$736.00          |
| 2    | FLX-5438DT-SS   | M-300 XD T.O. Unloader w/Anchor & Bearing, Double Transfer (SS)                                                                            | 42.88 | 19.45 | \$1,138.00 | FLX-5438DT-SS-KT   | \$1,047.00        |
|      | *FLX-5439DT-SS  | M-300 XD T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS)                                                                          | 34.20 | 15.51 | \$818.00   | *FLX-5439DT-SS-KT  | \$736.00          |
| 4    | FLX-5439DT-SS   | M-300 XD T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS)                                                                          | 34.20 | 15.51 | \$818.00   | FLX-5439DT-SS-KT   | \$736.00          |
| 11   | FLX-5436A-SS    | M-300 XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (SS)                                                                       | 22.39 | 10.16 | \$533.00   | FLX-5436A-SS-KT    | \$493.00          |
|      | FLX-5438A-SS    | M-300 XD T.O. Unloader w/Control Unit Adapter, Anchor & Bearing (SS)                                                                       | 35.75 | 16.21 | \$866.00   | FLX-5438A-SS-KT    | \$774.00          |
| N/A  | FLX-5436E-SS    | M-300 XD Extension Unit (S.O. Unloader w/Anchor & Bearing, Control Unit Adapter Plate, FLX-5298 Control Unit, DD Driver, Tube Anchor) (SS) | 31.07 | 14.09 | \$1,031.00 | FLX-5436E-SS-KT    | \$973.00          |
|      | FLX-5436-2.9-SS | M-300 XD S.O. Unloader w/Drop Kit Adapter (2.875"), Anchor & Bearing (SS)                                                                  | 22.29 | 10.11 | \$563.00   | FLX-5436-2.9-SS-KT | \$517.00          |
|      | FLX-5436-3.5-SS | M-300 XD S.O. Unloader w/Drop Kit Adapter (3.5"), Anchor & Bearing (SS)                                                                    | 22.57 | 10.24 | \$574.00   | FLX-5436-3.5-SS-KT | \$527.00          |
| 2A   | **FLX-5458-SS   | M-300 XD/Ultra Anchor & Bearing Assembly (SS)                                                                                              | 5.81  | 2.63  | \$145.00   | N/A                | N/A               |
|      | *FLX-5728       | M-300 XD/Ultra Tube Style Anchor & Bearing Assembly                                                                                        | 6.17  | 2.79  | \$161.00   | N/A                | N/A               |
| 2B   | FLX-5711        | Unloader Bearing Removal Handle                                                                                                            | 0.11  | 0.05  | \$5.00     | N/A                | N/A               |
| 4A   | FLX-5684        | M-300/P XD/Ultra Auger Retention Kit (One Piece Per Kit)                                                                                   | 0.90  | 0.41  | \$44.00    | N/A                | N/A               |

NOTE: Unloader kits include unassembled unloader bodies and assembled anchor and bearings where applicable.

\*When using "Tube Style" anchor and bearing, must order "Through" unloaders.

\*\***OUT** unloaders and **EXTENSION** unloaders include "Bolt-On" style anchor and bearing assemblies.

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## Model 300 - PVC Tube, Elbows, Couplers and Cement

| Ref# | Part#        | Description                                                         | Lbs.   | Kgs.   | Price      |
|------|--------------|---------------------------------------------------------------------|--------|--------|------------|
| 5    | PVC-1005     | M-300 PVC Flex-Flo Tube, 10' (3 m) w/Belled End                     | 8.76   | 3.97   | \$49.00    |
|      | PVC-1005-112 | M-300 PVC Flex-Flo Tube, 10' (3 m) w/Belled End - Bundle of 112     | 982.01 | 445.43 | \$4,921.00 |
| 7    | PVC-1001     | M-300 PVC Flex-Flo 45° Elbow, 5' Radius w/Belled End                | 5.07   | 2.30   | \$43.00    |
|      | PVC-1001-56  | M-300 PVC Flex-Flo 45° Elbow, 5' Radius w/Belled End - Bundle of 56 | 284.31 | 128.96 | \$2,061.00 |
| 3    | FLX-2538     | M-300 PVC Flex-Flo Coupler                                          | 0.50   | 0.22   | \$8.60     |
| N/A  | FLX-2470     | PVC Cement - 1/2 Pint                                               | 1.00   | 0.45   | \$13.22    |
|      | 60-0023      | PVC Cement - 32 oz.                                                 | 1.00   | 0.45   | \$44.00    |

## Model 300 - Steel Tube, Elbows, Couplers and Clamps

| Ref# | Part#       | Description                                                               | Lbs.  | Kgs. | Price    |
|------|-------------|---------------------------------------------------------------------------|-------|------|----------|
| 5    | FLX-4508    | M-300 Steel Flex-Flo Tube, 10' w/Belled End (Requires One Clamp)          | 20.47 | 9.28 | \$162.00 |
| 7    | FLX-4167-BS | M-300 Steel Flex-Flo 45° Elbow, 5' Radius, No Bell (Requires One Coupler) | 10.09 | 4.57 | \$177.00 |
| N/A  | FLX-4493    | M-300 Steel Coupler (One Required per Steel Elbow)                        | 3.50  | 1.58 | \$38.00  |
|      | S-4320      | 3" Tube Clamp (One Required per Steel Tube and Unloader)                  | 0.80  | 0.36 | \$7.57   |



## Model 300 - Auger

| Ref# | Part#       | Description                                                              | Lbs. | Kgs. | Price  |
|------|-------------|--------------------------------------------------------------------------|------|------|--------|
| 6    | 00FLXA2390  | M-300 Auger, Cut in 10' - 90' Pieces (Weight & Price per Foot Approx.)   | 0.96 | 0.44 | \$CALL |
|      | 000FLXA2390 | M-300 Auger, Cut in 100' - 330' Pieces (Weight & Price per Foot Approx.) | 0.96 | 0.44 | \$CALL |

NOTE: Model 300 Flex-Flo™ Auger can be ordered in 10' increments from 10' - 330'.

When ordering replace the 0 symbols in the part number with the length.

## Model 300 - Drivers and Tube Anchors

| Ref# | Part#    | Description                                             | Lbs. | Kgs. | Price    |
|------|----------|---------------------------------------------------------|------|------|----------|
| 8    | FLX-5279 | M-300 Direct Drive Driver & Plastic Tube Anchor Package | 2.78 | 1.26 | \$118.00 |



## Model 300 - Control Units

| Ref# | Part#       | Description                                                                                                        | Lbs. | Kgs. | Price    |
|------|-------------|--------------------------------------------------------------------------------------------------------------------|------|------|----------|
| 9    | FLX-5298    | Flex-Flo Control Unit Assembly, FLX-5350, 230VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR                              | 5.89 | 2.67 | \$336.00 |
|      | FLX-5298-MS | Flex-Flo Control Unit Assembly, FLX-4512, 220VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR                              | 6.48 | 2.93 | \$353.00 |
|      | FLX-5295    | Flex-Flo Control Unit Assembly, FLX-5350 w/Universal Proximity Sensor, 230VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR | 6.38 | 2.89 | \$668.00 |
| N/A  | FLX-5280    | M-300 Pass Thru Control Unit Body w/2 Tube Anchors                                                                 | 4.87 | 2.20 | \$245.00 |

## Model 300 - Direct Drive Power Units

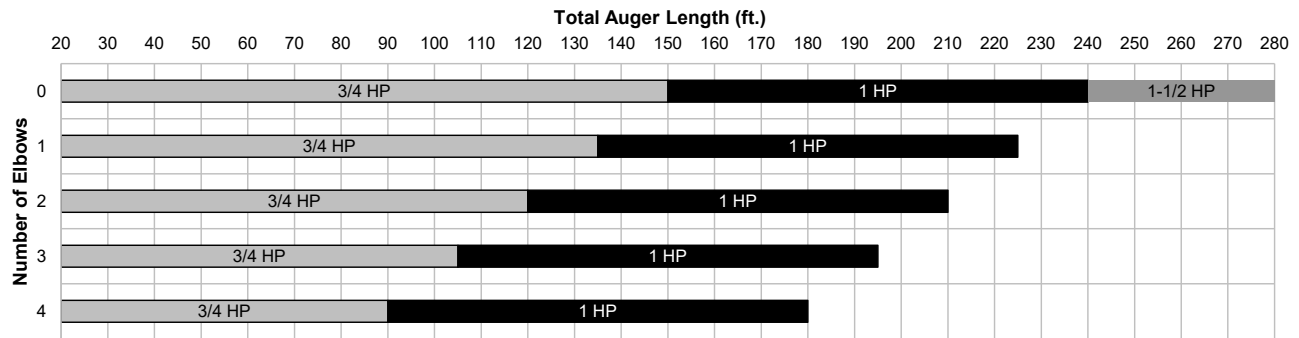
| Ref# | Part#    | Description                                              | Lbs.  | Kgs.  | Price      |
|------|----------|----------------------------------------------------------|-------|-------|------------|
| 10   | FLX-2674 | DDPU, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM   | 44.01 | 19.96 | \$897.00   |
|      | FLX-3629 | DDPU, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM     | 46.01 | 20.86 | \$1,023.00 |
| 12   | FLX-2460 | DDPU, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM   | 44.12 | 20.01 | \$852.00   |
|      | FLX-2461 | DDPU, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM     | 46.12 | 20.91 | \$1,025.00 |
|      | FLX-2462 | DDPU, 1-1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM | 54.12 | 24.54 | \$1,234.00 |

NOTE: 1-1/2 HP Power Units can only be used with 358 RPM gearboxes on extensions without elbows.

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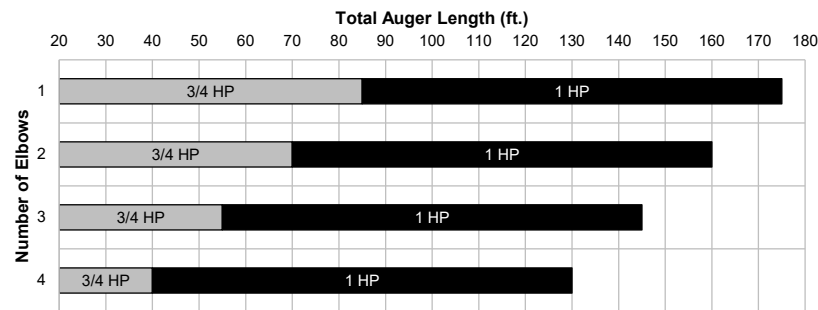
Prices and specifications are subject to change without notice.

## Model 300 - One Tank or Extension

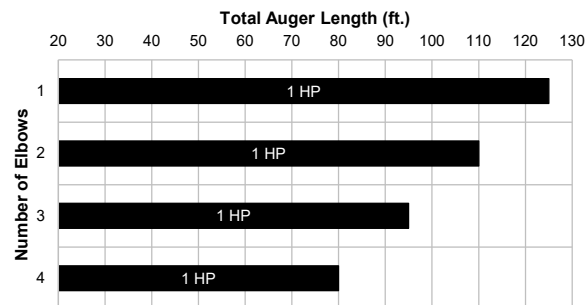


NOTE: 1-1/2 HP Power Units can only be used with 358 RPM gearboxes on extensions without elbows.

## Model 300 - Two Tanks in Tandem



## Model 300 - Triple Tanks



NOTE: DDPU sizing recommendations are based on **Total Auger Length** including auger outside the building.

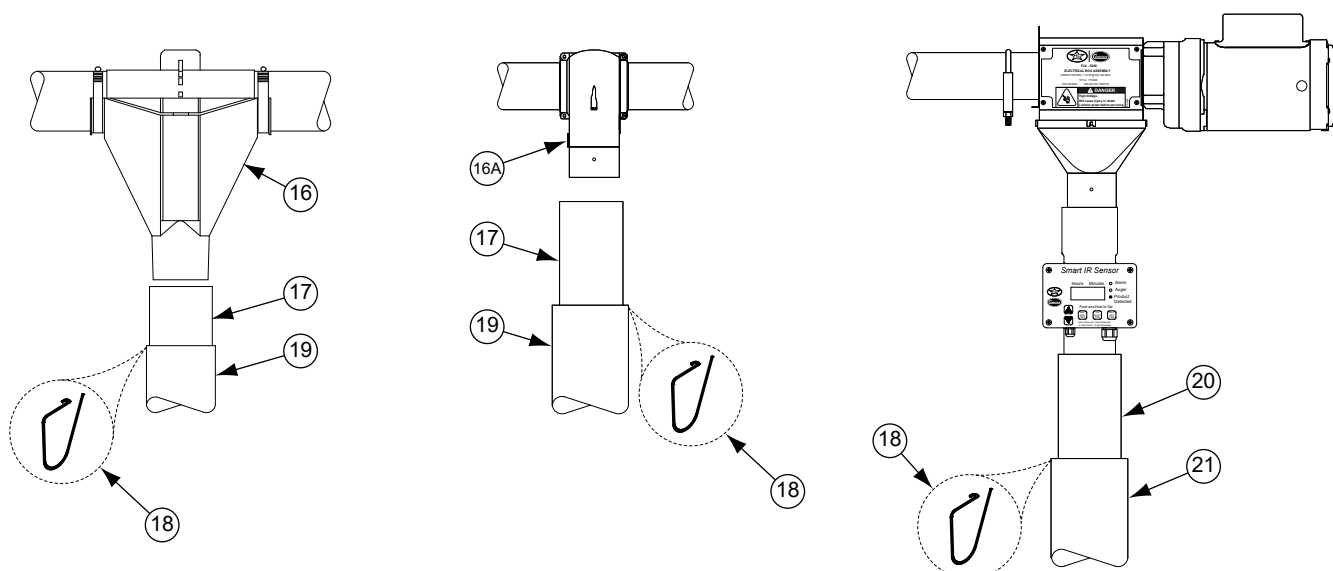


## Model 300 - Feed Level Sensors

| Ref# | Part#    | Description                                      | Lbs. | Kgs. | Price    |
|------|----------|--------------------------------------------------|------|------|----------|
| 13   | FLX-4951 | Smart IR Feed Level Sensor                       | 3.42 | 1.55 | \$512.00 |
|      | FLX-5335 | Smart IR II Feed Level Sensor                    | 3.59 | 1.62 | \$590.00 |
|      | FLX-5262 | IR Plus Feed Level Sensor                        | 3.38 | 1.53 | \$341.00 |
| 13A  | AP-4738  | 4" x 6" Clear Feed Level Sensor Cover w/Hardware | 1.14 | 0.51 | \$45.00  |

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## Model 300 - Drop Kits

| Ref# | Part#    | Description                             | Lbs. | Kgs. | Price    |
|------|----------|-----------------------------------------|------|------|----------|
| 16   | AP-2276  | M-300 Kwik Attach Drop Kit              | 1.61 | 0.73 | \$18.97  |
|      | AP-2277  | M-300 Kwik Attach Drop Kit - Qty. of 10 | 9.10 | 4.12 | \$171.00 |
| 16A  | FLX-2433 | M-300 Drop Kit w/Pull Cord              | 1.25 | 0.56 | \$24.00  |
|      | FLX-2589 | M-300 Drop Kit w/Pull Cord - Qty. of 10 | 6.52 | 2.95 | \$182.00 |

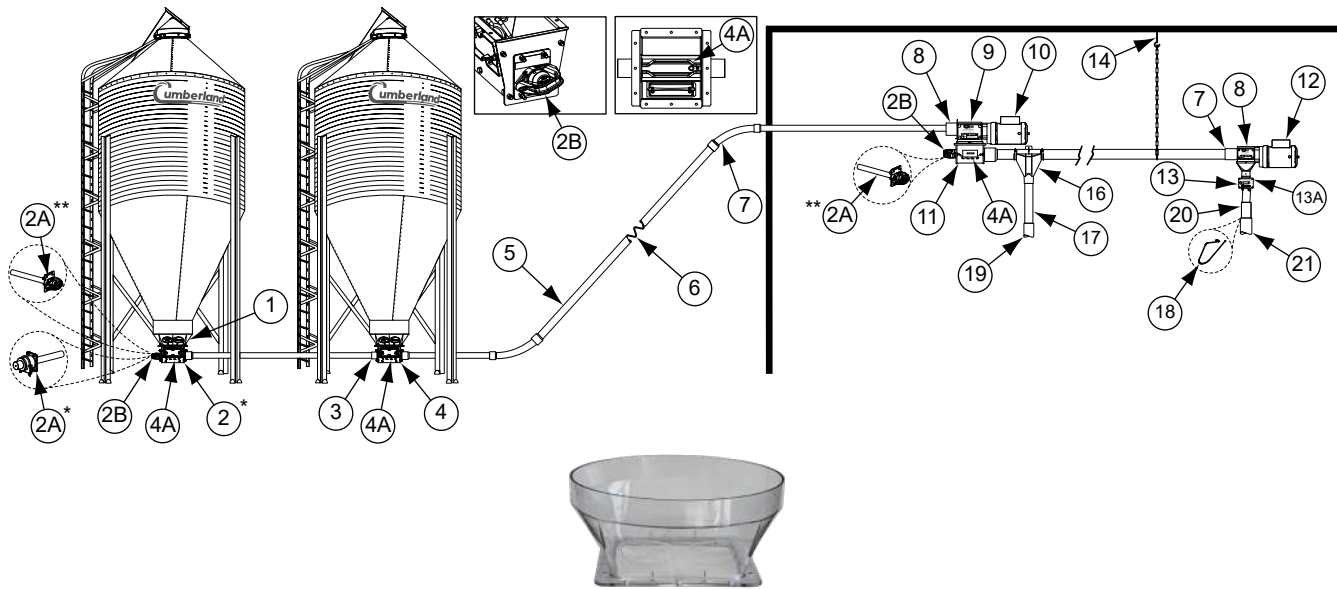
## Model 300 - Drop Tube

| Ref# | Part#      | Description                             | Lbs. | Kgs. | Price   |
|------|------------|-----------------------------------------|------|------|---------|
| 17   | FLX-2425   | Drop Tube, 3" I.D. x 12'                | 4.54 | 2.05 | \$39.00 |
| 19   | FLX-2426   | Telescoping Drop Tube, 3.31" I.D. x 6'  | 2.47 | 1.12 | \$26.00 |
| 20   | FLX-2427   | Drop Tube, 3.563" I.D. x 12'            | 4.96 | 2.24 | \$45.00 |
| 21   | FLX-2428   | Telescoping Drop Tube, 3.94" I.D. x 6'  | 2.72 | 1.23 | \$44.00 |
| 18   | FLX-4278   | Spring Clip for Drop Tubes              | 0.09 | 0.04 | \$2.73  |
|      | FLX-4278-B | Spring Clip for Drop Tubes - Qty. of 10 | 0.91 | 0.41 | \$28.00 |

## Model 300 - Suspension Hardware

| Ref# | Part#         | Material        | Description                                     | Lbs.   | Kgs.   | Price      |
|------|---------------|-----------------|-------------------------------------------------|--------|--------|------------|
| 14   | S-10237-20    | Stainless Steel | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 20  | 0.98   | 0.44   | \$75.00    |
|      | S-10237-40    |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 40  | 2.17   | 0.98   | \$114.00   |
|      | S-10237-B     |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 100 | 5.11   | 2.31   | \$219.00   |
|      | S-10237-500   |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 500 | 24.50  | 11.11  | \$1,064.00 |
|      | S-8589-SS-100 |                 | #2 Weldless Chain, 100' Roll, SS                | 8.24   | 3.73   | \$177.00   |
|      | S-8589-SS     |                 | #2 Weldless Chain, 400' Roll, SS                | 40.00  | 18.14  | \$714.00   |
|      | S-8589-SS-3   |                 | #2 Weldless Chain, 400' Roll, SS - Qty. of 3    | 120.00 | 54.43  | \$2,140.00 |
|      | S-10362-SS    |                 | S-Hook, SS                                      | 0.03   | 0.01   | \$1.70     |
|      | AP-2950       | Galvanized      | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 10      | 0.48   | 0.21   | \$15.20    |
|      | AP-2951       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 20      | 0.96   | 0.43   | \$34.00    |
|      | AP-2952       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 40      | 1.92   | 0.87   | \$47.00    |
|      | S-7313-B      |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 100     | 5.01   | 2.27   | \$93.00    |
|      | S-7313-500    |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 500     | 22.50  | 10.20  | \$374.00   |
|      | S-8586        |                 | #2 Weldless Chain, 25' Bag                      | 2.00   | 0.90   | \$19.17    |
|      | S-8587        |                 | #2 Weldless Chain, 50' Bag                      | 4.00   | 1.81   | \$39.00    |
|      | S-8588        |                 | #2 Weldless Chain, 100' Bag                     | 8.00   | 3.62   | \$80.00    |
|      | S-8589        |                 | #2 Weldless Chain, 400' Roll                    | 40.00  | 18.14  | \$247.00   |
|      | S-8589-3      |                 | #2 Weldless Chain, 400' Roll - Qty. of 3        | 120.00 | 54.43  | \$459.00   |
|      | S-8589-10     |                 | #2 Weldless Chain, 400' Roll - Qty. of 10       | 400.00 | 181.43 | \$1,457.00 |
|      | S-8421        |                 | S-Hook, #27 Plated                              | 0.00   | 0.00   | \$0.43     |
|      | FLX-2551      |                 | M-300 Wire Hanger Bracket                       | 0.38   | 0.17   | \$6.61     |
|      | FLX-2551BX20  |                 | M-300 Wire Hanger Bracket - Qty. of 20          | 8.38   | 3.80   | \$129.00   |

## Model 300P



FLX-5778

### Model 300P - XD Ultra Boots

| Ref# | Part#     | Description                          | Lbs.  | Kgs. | Price    |
|------|-----------|--------------------------------------|-------|------|----------|
| 1    | FLX-5778  | XD Ultra 16" M.A. Clear Plastic Boot | 4.68  | 2.12 | \$117.00 |
|      | BLK-13638 | XD Ultra 30° Unloader Wedge          | 11.06 | 5.01 | \$169.00 |

NOTE: 30° angles with XD Ultra unloaders are made with a FLX-5778 straight boot and a 30° unloader.



### Model 300P - XD Ultra Galvanized Unloaders

| Ref# | Part#       | Description                                                         | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|-------------|---------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5579    | M-300P XD Ultra S.O. Unloader w/Anchor & Bearing                    | 34.52 | 15.66 | \$666.00   | FLX-5579-KT       | \$649.00          |
|      | *FLX-5580   | M-300P XD Ultra S.T. Unloader w/o Anchor & Bearing                  | 30.71 | 13.92 | \$494.00   | *FLX-5580-KT      | \$477.00          |
| 4    | FLX-5580    | M-300P XD Ultra S.T. Unloader w/o Anchor & Bearing                  | 30.71 | 13.92 | \$494.00   | FLX-5580-KT       | \$477.00          |
| 2    | FLX-5581    | M-300P XD Ultra T.O. Unloader w/Anchor & Bearing                    | 44.36 | 20.12 | \$983.00   | FLX-5581-KT       | \$892.00          |
|      | *FLX-5582   | M-300P XD Ultra T.T. Unloader w/o Anchor & Bearing                  | 36.82 | 16.70 | \$639.00   | *FLX-5582-KT      | \$552.00          |
| 4    | FLX-5582    | M-300P XD Ultra T.T. Unloader w/o Anchor & Bearing                  | 36.82 | 16.70 | \$639.00   | FLX-5582-KT       | \$552.00          |
| 2    | FLX-5581DT  | M-300P XD Ultra T.O. Unloader w/Anchor & Bearing, Double Transfer   | 47.26 | 21.44 | \$975.00   | FLX-5581DT-KT     | \$884.00          |
|      | *FLX-5582DT | M-300P XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer | 39.71 | 18.01 | \$630.00   | *FLX-5582DT-KT    | \$543.00          |
| 4    | FLX-5582DT  | M-300P XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer | 39.71 | 18.01 | \$630.00   | FLX-5582DT-KT     | \$543.00          |
| 2    | FLX-5717    | M-300P XD Ultra TR.O. Unloader w/Anchor & Bearing                   | 64.33 | 29.17 | \$1,709.00 | FLX-5717-KT       | \$1,132.00        |
|      | *FLX-5718   | M-300P XD Ultra TR.T. Unloader w/o Anchor & Bearing                 | 51.70 | 23.45 | \$1,010.00 | *FLX-5718-KT      | \$870.00          |
| 4    | FLX-5718    | M-300P XD Ultra TR.T. Unloader w/o Anchor & Bearing                 | 51.70 | 23.45 | \$1,010.00 | FLX-5718-KT       | \$870.00          |
| 2    | FLX-5598    | M-300P XD Ultra Q.O. Unloader w/Anchor & Bearing                    | 67.55 | 30.64 | \$1,549.00 | FLX-5598-KT       | \$1,477.00        |
|      | *FLX-5597   | M-300P XD Ultra Q.T. Unloader w/o Anchor & Bearing                  | 51.77 | 23.48 | \$892.00   | *FLX-5597-KT      | \$756.00          |
| 4    | FLX-5597    | M-300P XD Ultra Q.T. Unloader w/o Anchor & Bearing                  | 51.77 | 23.48 | \$892.00   | FLX-5597-KT       | \$756.00          |
| N/A  | FLX-5605    | M-300P XD Ultra 30° S.O. Unloader w/Anchor & Bearing                | 38.56 | 17.49 | \$830.00   | FLX-5605-KT       | \$780.00          |
|      | FLX-5610    | M-300P XD Ultra 30° T.O. Unloader w/Anchor & Bearing                | 42.85 | 19.43 | \$1,087.00 | FLX-5610-KT       | \$953.00          |
| 2A   | **FLX-5459  | M-300P XD/Ultra Anchor & Bearing Assembly                           | 3.76  | 1.70  | \$106.00   | N/A               | N/A               |
|      | FLX-5459R   | M-300P XD/Ultra Anchor & Bearing Assembly w/Restrictor Tube         | 5.51  | 2.49  | \$128.00   | N/A               | N/A               |
|      | *FLX-5729   | M-300P XD/Ultra Tube Style Anchor & Bearing Assembly                | 7.06  | 3.20  | \$161.00   | N/A               | N/A               |
| 2B   | FLX-5711    | Unloader Bearing Removal Handle                                     | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |
| 4A   | FLX-5684    | M-300/P XD/Ultra Auger Retention Kit (One Piece Per Kit)            | 0.90  | 0.41  | \$44.00    | N/A               | N/A               |

\*When using "Tube Style" anchor and bearing, must order "Through" unloaders.

\*\*OUT unloaders and EXTENSION unloaders include "Bolt-On" style anchor and bearing assemblies.

Prices and specifications are subject to change without notice.

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## Model 300P - XD Ultra Stainless Steel Unloaders

| Ref# | Part#          | Description                                                              | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|----------------|--------------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5579-SS    | M-300P XD Ultra S.O. Unloader w/Anchor & Bearing (SS)                    | 37.64 | 17.07 | \$888.00   | FLX-5579-SS-KT    | \$843.00          |
|      | *FLX-5580-SS   | M-300P XD Ultra S.T. Unloader w/o Anchor & Bearing (SS)                  | 33.26 | 15.09 | \$755.00   | *FLX-5580-SS-KT   | \$707.00          |
| 4    | FLX-5580-SS    | M-300P XD Ultra S.T. Unloader w/o Anchor & Bearing (SS)                  | 33.26 | 15.09 | \$755.00   | FLX-5580-SS-KT    | \$707.00          |
| 2    | FLX-5581-SS    | M-300P XD Ultra T.O. Unloader w/Anchor & Bearing (SS)                    | 48.71 | 22.09 | \$1,177.00 | FLX-5581-SS-KT    | \$1,086.00        |
|      | *FLX-5582-SS   | M-300P XD Ultra T.T. Unloader w/o Anchor & Bearing (SS)                  | 40.03 | 18.15 | \$904.00   | *FLX-5582-SS-KT   | \$819.00          |
| 4    | FLX-5582-SS    | M-300P XD Ultra T.T. Unloader w/o Anchor & Bearing (SS)                  | 40.03 | 18.15 | \$904.00   | FLX-5582-SS-KT    | \$819.00          |
| 2    | FLX-5581DT-SS  | M-300P XD Ultra T.O. Unloader w/Anchor & Bearing, Double Transfer (SS)   | 50.20 | 22.77 | \$1,180.00 | FLX-5581DT-SS-KT  | \$1,090.00        |
|      | *FLX-5582DT-SS | M-300P XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS) | 41.52 | 18.83 | \$908.00   | *FLX-5582DT-SS-KT | \$823.00          |
| 4    | FLX-5582DT-SS  | M-300P XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS) | 41.52 | 18.83 | \$908.00   | FLX-5582DT-SS-KT  | \$823.00          |
| 2    | FLX-5598-SS    | M-300P XD Ultra Q.O. Unloader w/Anchor & Bearing (SS)                    | 73.90 | 33.52 | \$1,842.00 | FLX-5598-SS-KT    | \$1,690.00        |
|      | *FLX-5597-SS   | M-300P XD Ultra Q.T. Unloader w/o Anchor & Bearing (SS)                  | 55.66 | 25.24 | \$1,313.00 | *FLX-5597-SS-KT   | \$1,177.00        |
| 4    | FLX-5597-SS    | M-300P XD Ultra Q.T. Unloader w/o Anchor & Bearing (SS)                  | 55.66 | 25.24 | \$1,313.00 | FLX-5597-SS-KT    | \$1,177.00        |
| N/A  | FLX-5605-SS    | M-300P XD Ultra 30° S.O. Unloader w/Anchor & Bearing (SS)                | 41.71 | 18.91 | \$1,052.00 | FLX-5605-SS-KT    | \$1,006.00        |
|      | FLX-5610-SS    | M-300P XD Ultra 30° T.O. Unloader w/Anchor & Bearing (SS)                | 52.21 | 23.68 | \$1,346.00 | FLX-5610-SS-KT    | \$1,258.00        |
| 2A   | **FLX-5459-SS  | M-300P XD/Ultra Anchor & Bearing Assembly (SS)                           | 4.79  | 2.17  | \$145.00   | N/A               | N/A               |
|      | *FLX-5729      | M-300P XD/Ultra Tube Style Anchor & Bearing Assembly                     | 7.06  | 3.20  | \$161.00   | N/A               | N/A               |
| 2B   | FLX-5711       | Unloader Bearing Removal Handle                                          | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |
| 4A   | FLX-5684       | M-300/P XD/Ultra Auger Retention Kit (One Piece Per Kit)                 | 0.90  | 0.41  | \$44.00    | N/A               | N/A               |

NOTE: Unloader kits include unassembled unloader bodies and assembled anchor and bearings where applicable.

\*When using "Tube Style" anchor and bearing, must order "Through" unloaders.

\*\***OUT** unloaders and **EXTENSION** unloaders include "Bolt-On" style anchor and bearing assemblies.



FLX-2195-C



FLX-2194



FLX-4869

## Model 300P - XD Boots

| Ref# | Part#      | Description                            | Lbs. | Kgs. | Price    |
|------|------------|----------------------------------------|------|------|----------|
| 1    | FLX-2195   | 16" Straight Plastic Boot, Black       | 7.11 | 3.22 | \$85.00  |
|      | FLX-2195-C | 16" Straight Plastic Boot, Clear       | 7.84 | 3.55 | \$111.00 |
|      | FLX-2195-T | 16" Straight Plastic Boot, Translucent | 5.88 | 2.66 | \$87.00  |
|      | FLX-4869   | 16" Twin Straight Plastic Boot         | 8.00 | 3.62 | \$226.00 |
| N/A  | FLX-2194   | 16" 30° Plastic Boot, Black            | 5.44 | 2.46 | \$80.00  |
|      | FLX-2194-C | 16" 30° Plastic Boot, Clear            | 5.95 | 2.69 | \$92.00  |
|      | FLX-2194-T | 16" 30° Plastic Boot, Translucent      | 4.13 | 1.87 | \$85.00  |

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Prices and specifications are subject to change without notice.



**FLX-5684**

XD/Ultra Auger Retention Kit

## Model 300P - XD Galvanized Unloaders

| Ref# | Part#       | Description                                                                                                                            | Lbs.  | Kgs.  | Price    | Unassembled Part# | Unassembled Price |
|------|-------------|----------------------------------------------------------------------------------------------------------------------------------------|-------|-------|----------|-------------------|-------------------|
| 2    | FLX-5440    | M-300P XD S.O. Unloader w/Anchor & Bearing                                                                                             | 25.01 | 11.34 | \$523.00 | FLX-5440-KT       | \$478.00          |
|      | *FLX-5441   | M-300P XD S.T. Unloader w/o Anchor & Bearing                                                                                           | 22.62 | 10.26 | \$408.00 | *FLX-5441-KT      | \$358.00          |
| 4    | FLX-5441    | M-300P XD S.T. Unloader w/o Anchor & Bearing                                                                                           | 22.62 | 10.26 | \$408.00 | FLX-5441-KT       | \$358.00          |
| 2    | FLX-5442    | M-300P XD T.O. Unloader w/Anchor & Bearing                                                                                             | 37.27 | 16.90 | \$813.00 | FLX-5442-KT       | \$725.00          |
|      | *FLX-5443   | M-300P XD T.T. Unloader w/o Anchor & Bearing                                                                                           | 29.72 | 13.48 | \$514.00 | *FLX-5443-KT      | \$431.00          |
| 4    | FLX-5443    | M-300P XD T.T. Unloader w/o Anchor & Bearing                                                                                           | 29.72 | 13.48 | \$514.00 | FLX-5443-KT       | \$431.00          |
| 2    | FLX-5442DT  | M-300P XD T.O. Unloader w/Anchor & Bearing, Double Transfer                                                                            | 38.35 | 17.39 | \$887.00 | FLX-5442DT-KT     | \$784.00          |
|      | *FLX-5443DT | M-300P XD T.T. Unloader w/o Anchor & Bearing, Double Transfer                                                                          | 30.81 | 13.97 | \$572.00 | *FLX-5443DT-KT    | \$488.00          |
| 4    | FLX-5443DT  | M-300P XD T.T. Unloader w/o Anchor & Bearing, Double Transfer                                                                          | 30.81 | 13.97 | \$572.00 | FLX-5443DT-KT     | \$488.00          |
| 11   | FLX-5440A   | M-300P XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing                                                                       | 21.13 | 9.58  | \$377.00 | FLX-5440A-KT      | \$337.00          |
| N/A  | FLX-5440E   | M-300P XD Extension Unit (S.O. Unloader w/Anchor & Bearing, Control Unit Adapter Plate, FLX-5298 Control Unit, DD Driver, Tube Anchor) | 29.77 | 13.50 | \$893.00 | FLX-5440E-KT      | \$855.00          |
| 2A   | **FLX-5459  | M-300P XD/Ultra Anchor & Bearing Assembly                                                                                              | 3.76  | 1.70  | \$106.00 | N/A               | N/A               |
|      | FLX-5459R   | M-300P XD/Ultra Anchor & Bearing Assembly w/Restrictor Tube                                                                            | 5.51  | 2.49  | \$128.00 | N/A               | N/A               |
|      | *FLX-5729   | M-300P XD/Ultra Tube Style Anchor & Bearing Assembly                                                                                   | 7.06  | 3.20  | \$161.00 | N/A               | N/A               |
| 2B   | FLX-5711    | Unloader Bearing Removal Handle                                                                                                        | 0.11  | 0.05  | \$5.00   | N/A               | N/A               |
| 4A   | FLX-5684    | M-300/P XD/Ultra Auger Retention Kit (One Piece Per Kit)                                                                               | 0.90  | 0.41  | \$44.00  | N/A               | N/A               |

## Model 300P - XD Stainless Steel Unloaders

| Ref# | Part#          | Description                                                                                                                                 | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|----------------|---------------------------------------------------------------------------------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5440-SS    | M-300P XD S.O. Unloader w/Anchor & Bearing (SS)                                                                                             | 27.05 | 12.27 | \$697.00   | FLX-5440-SS-KT    | \$650.00          |
|      | *FLX-5441-SS   | M-300P XD S.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 18.97 | 8.60  | \$576.00   | *FLX-5441-SS-KT   | \$528.00          |
| 4    | FLX-5441-SS    | M-300P XD S.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 18.97 | 8.60  | \$576.00   | FLX-5441-SS-KT    | \$528.00          |
| 2    | FLX-5442-SS    | M-300P XD T.O. Unloader w/Anchor & Bearing (SS)                                                                                             | 40.63 | 18.42 | \$1,039.00 | FLX-5442-SS-KT    | \$954.00          |
|      | *FLX-5443-SS   | M-300P XD T.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 31.94 | 14.49 | \$790.00   | *FLX-5443-SS-KT   | \$705.00          |
| 4    | FLX-5443-SS    | M-300P XD T.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 31.94 | 14.49 | \$790.00   | FLX-5443-SS-KT    | \$705.00          |
| 2    | FLX-5442DT-SS  | M-300P XD T.O. Unloader w/Anchor & Bearing, Double Transfer (SS)                                                                            | 41.48 | 18.81 | \$1,119.00 | FLX-5442DT-SS-KT  | \$1,028.00        |
|      | *FLX-5443DT-SS | M-300P XD T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS)                                                                          | 32.79 | 14.87 | \$867.00   | *FLX-5443DT-SS-KT | \$782.00          |
| 4    | FLX-5443DT-SS  | M-300P XD T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS)                                                                          | 32.79 | 14.87 | \$867.00   | FLX-5443DT-SS-KT  | \$782.00          |
| 11   | FLX-5440A-SS   | M-300P XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (SS)                                                                       | 21.95 | 9.96  | \$533.00   | FLX-5440A-SS-KT   | \$493.00          |
| N/A  | FLX-5440E-SS   | M-300P XD Extension Unit (S.O. Unloader w/Anchor & Bearing, Control Unit Adapter Plate, FLX-5298 Control Unit, DD Driver, Tube Anchor) (SS) | 30.59 | 13.87 | \$1,031.00 | FLX-5440E-SS-KT   | \$998.00          |
| 2A   | **FLX-5459-SS  | M-300P XD/Ultra Anchor & Bearing Assembly (SS)                                                                                              | 4.79  | 2.17  | \$145.00   | N/A               | N/A               |
|      | *FLX-5729      | M-300P XD/Ultra Tube Style Anchor & Bearing Assembly                                                                                        | 7.06  | 3.20  | \$161.00   | N/A               | N/A               |
| 2B   | FLX-5711       | Unloader Bearing Removal Handle                                                                                                             | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |
| 4A   | FLX-5684       | M-300/P XD/Ultra Auger Retention Kit (One Piece Per Kit)                                                                                    | 0.90  | 0.41  | \$44.00    | N/A               | N/A               |

NOTE: Unloader kits include unassembled unloader bodies and assembled anchor and bearings where applicable.

\*When using "Tube Style" anchor and bearing, must order "Through" unloaders.

\*\*OUT unloaders and **EXTENSION** unloaders include "Bolt-On" style anchor and bearing assemblies.

Prices and specifications are subject to change without notice.

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## Model 300P - PVC Tube, Elbows, Couplers and Cement

| Ref# | Part#        | Description                                                         | Lbs.   | Kgs.   | Price      |
|------|--------------|---------------------------------------------------------------------|--------|--------|------------|
| 5    | PVC-1005     | M-300 PVC Flex-Flo Tube, 10' (3 m) w/Belled End                     | 8.76   | 3.97   | \$49.00    |
|      | PVC-1005-112 | M-300 PVC Flex-Flo Tube, 10' (3 m) w/Belled End - Bundle of 112     | 982.01 | 445.43 | \$4,921.00 |
| 7    | PVC-1001     | M-300 PVC Flex-Flo 45° Elbow, 5' Radius w/Belled End                | 5.07   | 2.30   | \$43.00    |
|      | PVC-1001-56  | M-300 PVC Flex-Flo 45° Elbow, 5' Radius w/Belled End - Bundle of 56 | 284.31 | 128.96 | \$2,061.00 |
| 3    | FLX-2538     | M-300 PVC Flex-Flo Coupler                                          | 0.50   | 0.22   | \$8.60     |
| N/A  | FLX-2470     | PVC Cement - 1/2 Pint                                               | 1.00   | 0.45   | \$13.22    |
|      | 60-0023      | PVC Cement - 32 oz.                                                 | 1.00   | 0.45   | \$44.00    |

## Model 300P - Steel Tube, Elbows, Couplers and Clamps

| Ref# | Part#       | Description                                                               | Lbs.  | Kgs. | Price    |
|------|-------------|---------------------------------------------------------------------------|-------|------|----------|
| 5    | FLX-4508    | M-300 Steel Flex-Flo Tube, 10' w/Belled End (Requires One Clamp)          | 20.47 | 9.28 | \$162.00 |
| 7    | FLX-4167-BS | M-300 Steel Flex-Flo 45° Elbow, 5' Radius, No Bell (Requires One Coupler) | 10.09 | 4.57 | \$177.00 |
| N/A  | FLX-4493    | M-300 Steel Coupler (One Required per Steel Elbow)                        | 3.50  | 1.58 | \$38.00  |
|      | S-4320      | 3" Tube Clamp (One Required per Steel Tube and Unloader)                  | 0.80  | 0.36 | \$7.57   |



## Model 300P - Auger

| Ref# | Part#      | Description                                                               | Lbs. | Kgs. | Price  |
|------|------------|---------------------------------------------------------------------------|------|------|--------|
| 6    | øøFLXA2206 | M-300P Auger, Cut in 10' - 90' Pieces (Weight & Price per Foot Approx.)   | 0.91 | 0.41 | \$CALL |
|      | øøFLXA2206 | M-300P Auger, Cut in 100' - 330' Pieces (Weight & Price per Foot Approx.) | 0.91 | 0.41 | \$CALL |

NOTE: Model 300P Flex-Flo™ Auger can be ordered in 10' increments from 10' - 330'.

When ordering replace the ø symbols in the part number with the length.

## Model 300P - Drivers and Tube Anchors

| Ref# | Part#    | Description                                              | Lbs. | Kgs. | Price    |
|------|----------|----------------------------------------------------------|------|------|----------|
| 8    | FLX-5282 | M-300P Direct Drive Driver & Plastic Tube Anchor Package | 2.74 | 1.24 | \$118.00 |



## Model 300P - Control Units

| Ref# | Part#       | Description                                                                                                        | Lbs. | Kgs. | Price    |
|------|-------------|--------------------------------------------------------------------------------------------------------------------|------|------|----------|
| 9    | FLX-5298    | Flex-Flo Control Unit Assembly, FLX-5350, 230VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR                              | 5.89 | 2.67 | \$336.00 |
|      | FLX-5298-MS | Flex-Flo Control Unit Assembly, FLX-4512, 220VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR                              | 6.48 | 2.93 | \$353.00 |
|      | FLX-5295    | Flex-Flo Control Unit Assembly, FLX-5350 w/Universal Proximity Sensor, 230VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR | 6.38 | 2.89 | \$668.00 |
| N/A  | FLX-5280    | M-300 Pass Thru Control Unit Body w/2 Tube Anchors                                                                 | 4.87 | 2.20 | \$245.00 |

## Model 300P - Direct Drive Power Units

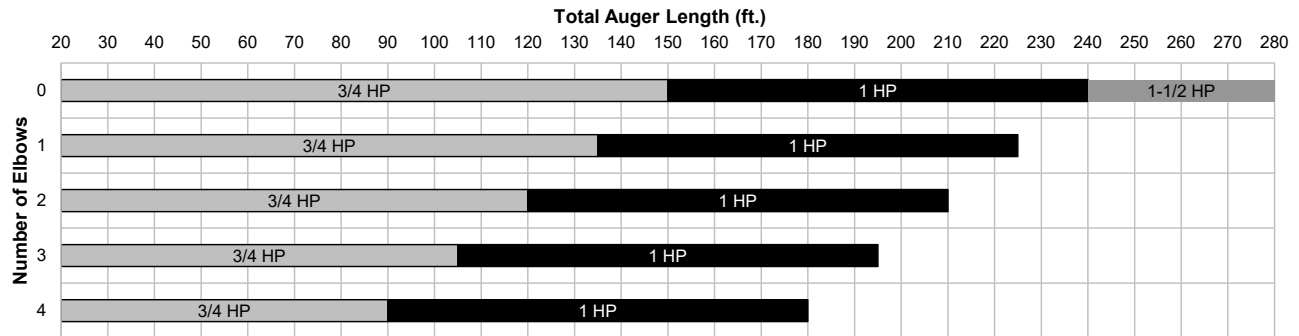
| Ref# | Part#    | Description                                              | Lbs.  | Kgs.  | Price      |
|------|----------|----------------------------------------------------------|-------|-------|------------|
| 10   | FLX-2674 | DDPU, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM   | 44.01 | 19.96 | \$897.00   |
|      | FLX-3629 | DDPU, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM     | 46.01 | 20.86 | \$1,023.00 |
| 12   | FLX-2460 | DDPU, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM   | 44.12 | 20.01 | \$852.00   |
|      | FLX-2461 | DDPU, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM     | 46.12 | 20.91 | \$1,025.00 |
|      | FLX-2462 | DDPU, 1-1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM | 54.12 | 24.54 | \$1,234.00 |

NOTE: 1-1/2 HP Power Units can only be used with 358 RPM gearboxes on extensions without elbows.

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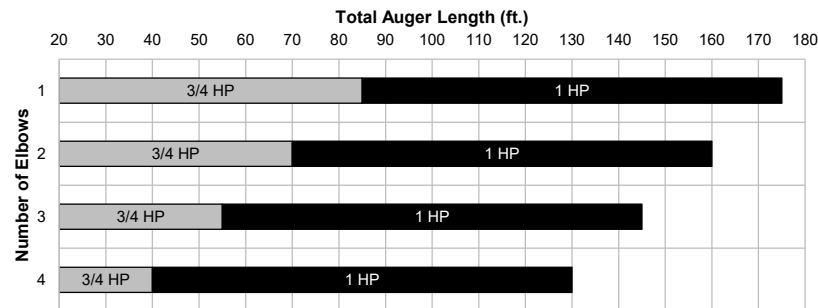
Prices and specifications are subject to change without notice.

## Model 300P - One Tank or Extension

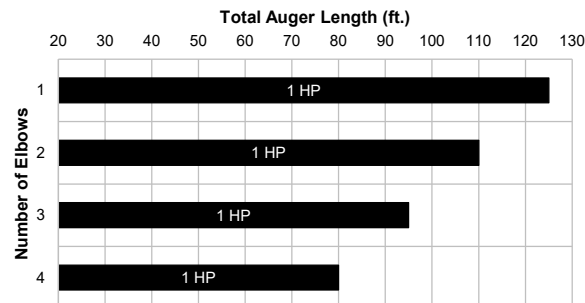


NOTE: 1-1/2 HP Power Units can only be used with 358 RPM gearboxes on extensions without elbows.

## Model 300P - Two Tanks in Tandem



## Model 300P - Triple Tanks



NOTE: DDPU sizing recommendations are based on **Total Auger Length** including auger outside the building.

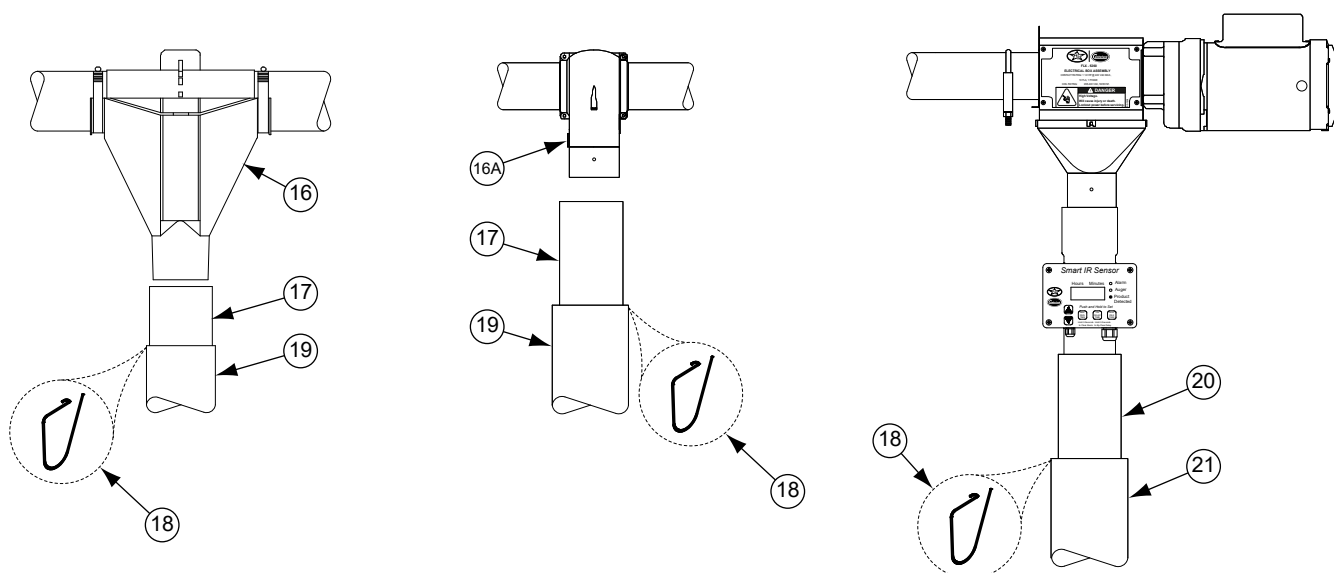


## Model 300P - Feed Level Sensors

| Ref# | Part#    | Description                                      | Lbs. | Kgs. | Price    |
|------|----------|--------------------------------------------------|------|------|----------|
| 13   | FLX-4951 | Smart IR Feed Level Sensor                       | 3.42 | 1.55 | \$512.00 |
|      | FLX-5335 | Smart IR II Feed Level Sensor                    | 3.59 | 1.62 | \$590.00 |
|      | FLX-5262 | IR Plus Feed Level Sensor                        | 3.38 | 1.53 | \$341.00 |
| 13A  | AP-4738  | 4" x 6" Clear Feed Level Sensor Cover w/Hardware | 1.14 | 0.51 | \$45.00  |

Prices and specifications are subject to change without notice.

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## Model 300P - Drop Kits

| Ref# | Part#    | Description                             | Lbs. | Kgs. | Price    |
|------|----------|-----------------------------------------|------|------|----------|
| 16   | AP-2276  | M-300 Kwik Attach Drop Kit              | 1.61 | 0.73 | \$18.97  |
|      | AP-2277  | M-300 Kwik Attach Drop Kit - Qty. of 10 | 9.10 | 4.12 | \$171.00 |
| 16A  | FLX-2433 | M-300 Drop Kit w/Pull Cord              | 1.25 | 0.56 | \$24.00  |
|      | FLX-2589 | M-300 Drop Kit w/Pull Cord - Qty. of 10 | 6.52 | 2.95 | \$182.00 |

## Model 300P - Drop Tube

| Ref# | Part#      | Description                             | Lbs. | Kgs. | Price   |
|------|------------|-----------------------------------------|------|------|---------|
| 17   | FLX-2425   | Drop Tube, 3" I.D. x 12'                | 4.54 | 2.05 | \$39.00 |
| 19   | FLX-2426   | Telescoping Drop Tube, 3.31" I.D. x 6'  | 2.47 | 1.12 | \$26.00 |
| 20   | FLX-2427   | Drop Tube, 3.563" I.D. x 12'            | 4.96 | 2.24 | \$45.00 |
| 21   | FLX-2428   | Telescoping Drop Tube, 3.94" I.D. x 6'  | 2.72 | 1.23 | \$44.00 |
| 18   | FLX-4278   | Spring Clip for Drop Tubes              | 0.09 | 0.04 | \$2.73  |
|      | FLX-4278-B | Spring Clip for Drop Tubes - Qty. of 10 | 0.91 | 0.41 | \$28.00 |

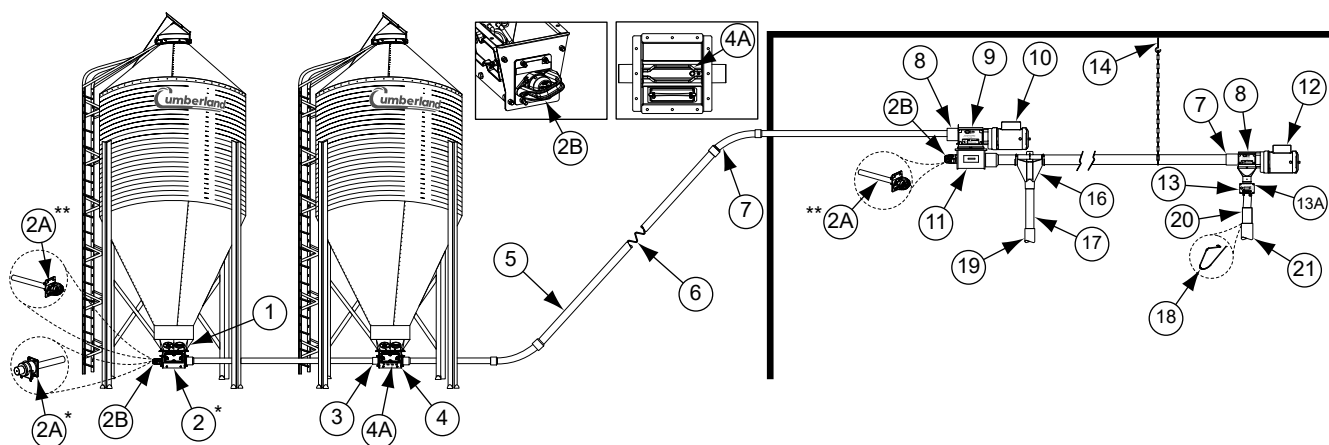
## Model 300P - Suspension Hardware

| Ref# | Part#         | Material        | Description                                     | Lbs.   | Kgs.   | Price      |
|------|---------------|-----------------|-------------------------------------------------|--------|--------|------------|
| 14   | S-10237-20    | Stainless Steel | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 20  | 0.98   | 0.44   | \$75.00    |
|      | S-10237-40    |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 40  | 2.17   | 0.98   | \$114.00   |
|      | S-10237-B     |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 100 | 5.11   | 2.31   | \$219.00   |
|      | S-10237-500   |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 500 | 24.50  | 11.11  | \$1,064.00 |
|      | S-8589-SS-100 |                 | #2 Weldless Chain, 100' Roll, SS                | 8.24   | 3.73   | \$177.00   |
|      | S-8589-SS     |                 | #2 Weldless Chain, 400' Roll, SS                | 40.00  | 18.14  | \$714.00   |
|      | S-8589-SS-3   |                 | #2 Weldless Chain, 400' Roll, SS - Qty. of 3    | 120.00 | 54.43  | \$2,140.00 |
|      | S-10362-SS    |                 | S-Hook, SS                                      | 0.03   | 0.01   | \$1.70     |
|      | AP-2950       | Galvanized      | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 10      | 0.48   | 0.21   | \$15.20    |
|      | AP-2951       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 20      | 0.96   | 0.43   | \$34.00    |
|      | AP-2952       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 40      | 1.92   | 0.87   | \$47.00    |
|      | S-7313-B      |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 100     | 5.01   | 2.27   | \$93.00    |
|      | S-7313-500    |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 500     | 22.50  | 10.20  | \$374.00   |
|      | S-8586        |                 | #2 Weldless Chain, 25' Bag                      | 2.00   | 0.90   | \$19.17    |
|      | S-8587        |                 | #2 Weldless Chain, 50' Bag                      | 4.00   | 1.81   | \$39.00    |
|      | S-8588        |                 | #2 Weldless Chain, 100' Bag                     | 8.00   | 3.62   | \$80.00    |
|      | S-8589        |                 | #2 Weldless Chain, 400' Roll                    | 40.00  | 18.14  | \$247.00   |
|      | S-8589-3      |                 | #2 Weldless Chain, 400' Roll - Qty. of 3        | 120.00 | 54.43  | \$459.00   |
|      | S-8589-10     |                 | #2 Weldless Chain, 400' Roll - Qty. of 10       | 400.00 | 181.43 | \$1,457.00 |
|      | S-8421        |                 | S-Hook, #27 Plated                              | 0.00   | 0.00   | \$0.43     |
|      | FLX-2551      |                 | M-300 Wire Hanger Bracket                       | 0.38   | 0.17   | \$6.61     |
|      | FLX-2551BX20  |                 | M-300 Wire Hanger Bracket - Qty. of 20          | 8.38   | 3.80   | \$129.00   |

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Prices and specifications are subject to change without notice.

## Model HR



FLX-5778

## Model HR - XD Ultra Boots

| Ref# | Part#     | Description                          | Lbs.  | Kgs. | Price    |
|------|-----------|--------------------------------------|-------|------|----------|
| 1    | FLX-5778  | XD Ultra 16" M.A. Clear Plastic Boot | 4.68  | 2.12 | \$117.00 |
|      | BLK-13638 | XD Ultra 30° Unloader Wedge          | 11.06 | 5.01 | \$169.00 |

NOTE: 30° angles with XD Ultra unloaders are made with a FLX-5778 straight boot and a 30° unloader.

## Model HR - XD Ultra Galvanized Unloaders

| Ref# | Part#       | Description                                                       | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|-------------|-------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5587    | M-HR XD Ultra S.O. Unloader w/Anchor & Bearing                    | 35.72 | 16.20 | \$683.00   | FLX-5587-KT       | \$668.00          |
|      | *FLX-5588   | M-HR XD Ultra S.T. Unloader w/o Anchor & Bearing                  | 31.64 | 14.35 | \$482.00   | *FLX-5588-KT      | \$463.00          |
| 4    | FLX-5588    | M-HR XD Ultra S.T. Unloader w/o Anchor & Bearing                  | 31.64 | 14.35 | \$482.00   | FLX-5588-KT       | \$463.00          |
| 2    | FLX-5589    | M-HR XD Ultra T.O. Unloader w/Anchor & Bearing                    | 48.18 | 21.85 | \$900.00   | FLX-5589-KT       | \$795.00          |
|      | *FLX-5590   | M-HR XD Ultra T.T. Unloader w/o Anchor & Bearing                  | 40.46 | 18.35 | \$679.00   | *FLX-5590-KT      | \$594.00          |
| 4    | FLX-5590    | M-HR XD Ultra T.T. Unloader w/o Anchor & Bearing                  | 40.46 | 18.35 | \$679.00   | FLX-5590-KT       | \$594.00          |
|      | FLX-5589DT  | M-HR XD Ultra T.O. Unloader w/Anchor & Bearing, Double Transfer   | 49.49 | 22.45 | \$890.00   | FLX-5589DT-KT     | \$788.00          |
| 2    | *FLX-5590DT | M-HR XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer | 43.36 | 19.67 | \$644.00   | *FLX-5590DT-KT    | \$594.00          |
| 4    | FLX-5590DT  | M-HR XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer | 43.36 | 19.67 | \$644.00   | FLX-5590DT-KT     | \$594.00          |
| 2    | FLX-5602    | M-HR XD Ultra Q.O. Unloader w/Anchor & Bearing                    | 72.99 | 33.10 | \$1,647.00 | FLX-5602-KT       | \$1,573.00        |
|      | *FLX-5601   | M-HR XD Ultra Q.T. Unloader w/o Anchor & Bearing                  | 55.98 | 25.39 | \$1,224.00 | *FLX-5601-KT      | \$1,086.00        |
| 4    | FLX-5601    | M-HR XD Ultra Q.T. Unloader w/o Anchor & Bearing                  | 55.98 | 25.39 | \$1,224.00 | FLX-5601-KT       | \$1,086.00        |
| N/A  | FLX-5607    | M-HR XD Ultra 30° S.O. Unloader w/Anchor & Bearing                | 40.14 | 18.20 | \$847.00   | FLX-5607-KT       | \$798.00          |
|      | FLX-5612    | M-HR XD Ultra 30° T.O. Unloader w/Anchor & Bearing                | 50.69 | 22.99 | \$1,123.00 | FLX-5612-KT       | \$1,037.00        |
| 2A   | **FLX-5461  | M-HR XD/Ultra Anchor & Bearing Assembly                           | 4.77  | 2.16  | \$119.00   | N/A               | N/A               |
|      | *FLX-5731   | M-HR XD/Ultra Tube Style Anchor & Bearing Assembly                | 4.53  | 2.05  | \$165.00   | N/A               | N/A               |
| 2B   | FLX-5711    | Unloader Bearing Removal Handle                                   | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |
| 4A   | FLX-5736    | M-HR XD/Ultra Auger Retention Kit (One Piece Per Kit)             | 1.03  | 0.47  | \$45.00    | N/A               | N/A               |

\*When using "Tube Style" anchor and bearing, must order "Through" unloaders.

\*\*OUT unloaders and EXTENSION unloaders include "Bolt-On" style anchor and bearing assemblies.

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Legacy Unloader Opening



XD Ultra Unloader Opening

## Model HR - XD Ultra Stainless Steel Unloaders

| Ref# | Part#          | Description                                                            | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|----------------|------------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5587-SS    | M-HR XD Ultra S.O. Unloader w/Anchor & Bearing (SS)                    | 40.92 | 18.56 | \$886.00   | FLX-5587-SS-KT    | \$840.00          |
|      | *FLX-5588-SS   | M-HR XD Ultra S.T. Unloader w/o Anchor & Bearing (SS)                  | 34.79 | 15.78 | \$703.00   | *FLX-5588-SS-KT   | \$662.00          |
| 4    | FLX-5588-SS    | M-HR XD Ultra S.T. Unloader w/o Anchor & Bearing (SS)                  | 34.79 | 15.78 | \$703.00   | FLX-5588-SS-KT    | \$662.00          |
| 2    | FLX-5589-SS    | M-HR XD Ultra T.O. Unloader w/Anchor & Bearing (SS)                    | 55.04 | 24.97 | \$1,164.00 | FLX-5589-SS-KT    | \$1,074.00        |
|      | *FLX-5590-SS   | M-HR XD Ultra T.T. Unloader w/o Anchor & Bearing (SS)                  | 51.96 | 23.57 | \$926.00   | *FLX-5590-SS-KT   | \$840.00          |
| 4    | FLX-5590-SS    | M-HR XD Ultra T.T. Unloader w/o Anchor & Bearing (SS)                  | 51.96 | 23.57 | \$926.00   | FLX-5590-SS-KT    | \$840.00          |
| 2    | FLX-5589DT-SS  | M-HR XD Ultra T.O. Unloader w/Anchor & Bearing, Double Transfer (SS)   | 56.53 | 25.64 | \$1,169.00 | FLX-5589DT-SS-KT  | \$1,079.00        |
|      | *FLX-5590DT-SS | M-HR XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS) | 53.45 | 24.24 | \$887.00   | *FLX-5590DT-SS-KT | \$840.00          |
| 4    | FLX-5590DT-SS  | M-HR XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS) | 53.45 | 24.24 | \$887.00   | FLX-5590DT-SS-KT  | \$840.00          |
| 2    | FLX-5602-SS    | M-HR XD Ultra Q.O. Unloader w/Anchor & Bearing (SS)                    | 88.75 | 40.25 | \$1,866.00 | FLX-5602-SS-KT    | \$1,715.00        |
|      | *FLX-5601-SS   | M-HR XD Ultra Q.T. Unloader w/o Anchor & Bearing (SS)                  | 76.97 | 34.91 | \$1,321.00 | *FLX-5601-SS-KT   | \$1,188.00        |
| 4    | FLX-5601-SS    | M-HR XD Ultra Q.T. Unloader w/o Anchor & Bearing (SS)                  | 76.97 | 34.91 | \$1,321.00 | FLX-5601-SS-KT    | \$1,188.00        |
| N/A  | FLX-5607-SS    | M-HR XD Ultra 30° S.O. Unloader w/Anchor & Bearing (SS)                | 45.35 | 20.57 | \$1,049.00 | FLX-5607-SS-KT    | \$1,004.00        |
|      | FLX-5612-SS    | M-HR XD Ultra 30° T.O. Unloader w/Anchor & Bearing (SS)                | 60.37 | 27.38 | \$1,342.00 | FLX-5612-SS-KT    | \$1,250.00        |
| 2A   | **FLX-5461-SS  | M-HR XD/Ultra Anchor & Bearing Assembly (SS)                           | 5.81  | 2.63  | \$146.00   | N/A               | N/A               |
|      | *FLX-5731      | M-HR XD/Ultra Tube Style Anchor & Bearing Assembly                     | 4.53  | 2.05  | \$165.00   | N/A               | N/A               |
| 2B   | FLX-5711       | Unloader Bearing Removal Handle                                        | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |
| 4A   | FLX-5736       | M-HR XD/Ultra Auger Retention Kit (One Piece Per Kit)                  | 1.03  | 0.47  | \$45.00    | N/A               | N/A               |

NOTE: Unloader kits include unassembled unloader bodies and assembled anchor and bearings where applicable.

\*When using "Tube Style" anchor and bearing, must order "Through" unloaders.

\*\*OUT unloaders and **EXTENSION** unloaders include "Bolt-On" style anchor and bearing assemblies.



FLX-2195-C



FLX-2194



FLX-4869

## Model HR - XD Boots

| Ref# | Part#      | Description                            | Lbs. | Kgs. | Price    |
|------|------------|----------------------------------------|------|------|----------|
| 1    | FLX-2195   | Boot, 16" Straight Black Plastic       | 7.11 | 3.22 | \$85.00  |
|      | FLX-2195-C | Boot, 16" - Straight Clear Plastic     | 7.84 | 3.55 | \$111.00 |
|      | FLX-2195-T | Boot, 16" Straight Translucent Plastic | 5.88 | 2.66 | \$87.00  |
|      | FLX-4869   | Boot, 16" Double Straight              | 8.00 | 3.62 | \$226.00 |
| N/A  | FLX-2194   | Boot, 16" - 30° Black Plastic          | 5.44 | 2.46 | \$80.00  |
|      | FLX-2194-C | Boot, 16" - 30° Clear Plastic          | 5.95 | 2.69 | \$92.00  |
|      | FLX-2194-T | Boot, 16" - 30° Translucent Plastic    | 4.13 | 1.87 | \$85.00  |

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**FLX-5736**  
XD/Ultra Auger Retention Kit

## Model HR - XD Galvanized Unloaders

| Ref# | Part#       | Description                                                                                                                          | Lbs.  | Kgs.  | Price    | Unassembled Part# | Unassembled Price |
|------|-------------|--------------------------------------------------------------------------------------------------------------------------------------|-------|-------|----------|-------------------|-------------------|
| 2    | FLX-5448    | M-HR XD S.O. Unloader w/Anchor & Bearing                                                                                             | 27.64 | 12.54 | \$569.00 | FLX-5448-KT       | \$523.00          |
|      | *FLX-5449   | M-HR XD S.T. Unloader w/o Anchor & Bearing                                                                                           | 23.32 | 10.58 | \$392.00 | *FLX-5449-KT      | \$344.00          |
| 4    | FLX-5449    | M-HR XD S.T. Unloader w/o Anchor & Bearing                                                                                           | 23.32 | 10.58 | \$392.00 | FLX-5449-KT       | \$344.00          |
| 2    | FLX-5450    | M-HR XD T.O. Unloader w/Anchor & Bearing                                                                                             | 41.08 | 18.63 | \$865.00 | FLX-5450-KT       | \$776.00          |
|      | *FLX-5451   | M-HR XD T.T. Unloader w/o Anchor & Bearing                                                                                           | 33.37 | 15.13 | \$543.00 | *FLX-5451-KT      | \$462.00          |
| 4    | FLX-5451    | M-HR XD T.T. Unloader w/o Anchor & Bearing                                                                                           | 33.37 | 15.13 | \$543.00 | FLX-5451-KT       | \$462.00          |
| 2    | FLX-5450DT  | M-HR XD T.O. Unloader w/Anchor & Bearing, Double Transfer                                                                            | 42.17 | 19.13 | \$922.00 | FLX-5450DT-KT     | \$836.00          |
|      | *FLX-5451DT | M-HR XD T.T. Unloader w/o Anchor & Bearing, Double Transfer                                                                          | 34.45 | 15.63 | \$543.00 | *FLX-5451DT-KT    | \$462.00          |
| 4    | FLX-5451DT  | M-HR XD T.T. Unloader w/o Anchor & Bearing, Double Transfer                                                                          | 34.45 | 15.63 | \$543.00 | FLX-5451DT-KT     | \$462.00          |
| 11   | FLX-5448A   | M-HR XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing                                                                       | 22.34 | 10.13 | \$391.00 | FLX-5448A-KT      | \$353.00          |
| N/A  | FLX-5448E   | M-HR XD Extension Unit (S.O. Unloader w/Anchor & Bearing, Control Unit Adapter Plate, FLX-5298 Control Unit, DD Driver, Tube Anchor) | 31.02 | 14.07 | \$910.00 | FLX-5448E-KT      | \$870.00          |
| 2A   | **FLX-5461  | M-HR XD/Ultra Anchor & Bearing Assembly                                                                                              | 4.77  | 2.16  | \$119.00 | N/A               | N/A               |
|      | *FLX-5731   | M-HR XD/Ultra Tube Style Anchor & Bearing Assembly                                                                                   | 4.53  | 2.05  | \$165.00 | N/A               | N/A               |
| 2B   | FLX-5711    | Unloader Bearing Removal Handle                                                                                                      | 0.11  | 0.05  | \$5.00   | N/A               | N/A               |
| 4A   | FLX-5736    | M-HR XD/Ultra Auger Retention Kit (One Piece Per Kit)                                                                                | 1.03  | 0.47  | \$45.00  | N/A               | N/A               |

## Model HR - XD Stainless Steel Unloaders

| Ref# | Part#          | Description                                                                                                                               | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|----------------|-------------------------------------------------------------------------------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5448-SS    | M-HR XD S.O. Unloader w/Anchor & Bearing (SS)                                                                                             | 31.81 | 14.42 | \$741.00   | FLX-5448-SS-KT    | \$694.00          |
|      | *FLX-5449-SS   | M-HR XD S.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 29.41 | 13.34 | \$567.00   | *FLX-5449-SS-KT   | \$524.00          |
| 4    | FLX-5449-SS    | M-HR XD S.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 29.41 | 13.34 | \$567.00   | FLX-5449-SS-KT    | \$524.00          |
| 2    | FLX-5450-SS    | M-HR XD T.O. Unloader w/Anchor & Bearing (SS)                                                                                             | 48.59 | 22.04 | \$1,061.00 | FLX-5450-SS-KT    | \$970.00          |
|      | *FLX-5451-SS   | M-HR XD T.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 43.88 | 19.90 | \$808.00   | *FLX-5451-SS-KT   | \$723.00          |
| 4    | FLX-5451-SS    | M-HR XD T.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 43.88 | 19.90 | \$808.00   | FLX-5451-SS-KT    | \$723.00          |
| 2    | FLX-5450DT-SS  | M-HR XD T.O. Unloader w/Anchor & Bearing, Double Transfer (SS)                                                                            | 49.44 | 22.42 | \$1,140.00 | FLX-5450DT-SS-KT  | \$1,052.00        |
|      | *FLX-5451DT-SS | M-HR XD T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS)                                                                          | 44.72 | 20.28 | \$808.00   | *FLX-5451DT-SS-KT | \$723.00          |
| 4    | FLX-5451DT-SS  | M-HR XD T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS)                                                                          | 44.72 | 20.28 | \$808.00   | FLX-5451DT-SS-KT  | \$723.00          |
| 11   | FLX-5448A-SS   | M-HR XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (SS)                                                                       | 25.23 | 11.44 | \$531.00   | FLX-5448A-SS-KT   | \$491.00          |
| N/A  | FLX-5448E-SS   | M-HR XD Extension Unit (S.O. Unloader w/Anchor & Bearing, Control Unit Adapter Plate, FLX-5298 Control Unit, DD Driver, Tube Anchor) (SS) | 33.92 | 15.38 | \$1,030.00 | FLX-5448E-SS-KT   | \$970.00          |
| 2A   | **FLX-5461-SS  | M-HR XD/Ultra Anchor & Bearing Assembly (SS)                                                                                              | 5.81  | 2.63  | \$146.00   | N/A               | N/A               |
|      | *FLX-5731      | M-HR XD/Ultra Tube Style Anchor & Bearing Assembly                                                                                        | 4.53  | 2.05  | \$165.00   | N/A               | N/A               |
| 2B   | FLX-5711       | Unloader Bearing Removal Handle                                                                                                           | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |
| 4A   | FLX-5736       | M-HR XD/Ultra Auger Retention Kit (One Piece Per Kit)                                                                                     | 1.03  | 0.47  | \$45.00    | N/A               | N/A               |

NOTE: Unloader kits include unassembled unloader bodies and assembled anchor and bearings where applicable.

\*When using "Tube Style" anchor and bearing, must order "Through" unloaders.

\*\***OUT** unloaders and **EXTENSION** unloaders include "Bolt-On" style anchor and bearing assemblies.

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## Model HR - PVC Tube, Elbows, Couplers and Cement

| Ref# | Part#       | Description                                                         | Lbs.   | Kgs.   | Price      |
|------|-------------|---------------------------------------------------------------------|--------|--------|------------|
| 5    | PVC-1006    | M-350 PVC Flex-Flo Tube, 10' (3 m) w/Belled End                     | 9.26   | 4.20   | \$64.00    |
|      | PVC-1006-77 | M-350 PVC Flex-Flo Tube, 10' (3 m) w/Belled End - Bundle of 77      | 713.09 | 323.45 | \$4,028.00 |
|      | PVC-1006-5  | M-350 PVC Flex-Flo Tube, 5' (1.5 m) w/Belled End                    | 5.02   | 2.27   | \$38.00    |
| 7    | PVC-1002    | M-350 PVC Flex-Flo 45° Elbow, 5' Radius w/Belled End                | 5.75   | 2.61   | \$53.00    |
|      | PVC-1002-55 | M-350 PVC Flex-Flo 45° Elbow, 5' Radius w/Belled End - Bundle of 55 | 316.52 | 143.57 | \$2,441.00 |
| 3    | FLX-2539    | M-350 PVC Flex-Flo Coupler                                          | 0.55   | 0.24   | \$10.50    |
| N/A  | FLX-2470    | PVC Cement - 1/2 Pint                                               | 1.00   | 0.45   | \$13.22    |
|      | 60-0023     | PVC Cement - 32 oz.                                                 | 1.00   | 0.45   | \$44.00    |

## Model HR - Steel Tube, Elbows, Couplers and Clamps

| Ref# | Part#        | Description                                                               | Lbs.  | Kgs.  | Price    |
|------|--------------|---------------------------------------------------------------------------|-------|-------|----------|
| 5    | FLX-4305     | M-350 Steel Flex-Flo Tube, 10' w/Belled End (Requires One Clamp)          | 24.99 | 11.33 | \$189.00 |
| 7    | FLX-4166P-BS | M-350 Steel Flex-Flo 45° Elbow, 5' Radius, No Bell (Requires One Coupler) | 14.10 | 6.39  | \$312.00 |
| N/A  | FLX-4494     | M-350 Steel Coupler (One Required per Steel Elbow)                        | 5.75  | 2.60  | \$44.00  |
|      | S-4319       | 3-1/2" Tube Clamp (One Required per Steel Tube and Unloader)              | 0.64  | 0.29  | \$7.36   |



## Model HR - Auger

| Ref# | Part#       | Description                                                              | Lbs. | Kgs. | Price  |
|------|-------------|--------------------------------------------------------------------------|------|------|--------|
| 6    | øøFLXA2390  | M-300 Auger, Cut in 10' - 90' Pieces (Weight & Price per Foot Approx.)   | 0.96 | 0.44 | \$CALL |
|      | øøøFLXA2390 | M-300 Auger, Cut in 100' - 330' Pieces (Weight & Price per Foot Approx.) | 0.96 | 0.44 | \$CALL |

NOTE: Model 300 Flex-Flo™ Auger can be ordered in 10' increments from 10' - 330'.

When ordering replace the ø symbols in the part number with the length.

## Model HR - Drivers and Tube Anchors

| Ref# | Part#    | Description                                            | Lbs. | Kgs. | Price    |
|------|----------|--------------------------------------------------------|------|------|----------|
| 8    | FLX-5288 | M-HR Direct Drive Driver & Plastic Tube Anchor Package | 2.78 | 1.26 | \$118.00 |



## Model HR - Control Units

| Ref# | Part#       | Description                                                                                                        | Lbs. | Kgs. | Price    |
|------|-------------|--------------------------------------------------------------------------------------------------------------------|------|------|----------|
| 9    | FLX-5298    | Flex-Flo Control Unit Assembly, FLX-5350, 230VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR                              | 5.89 | 2.67 | \$336.00 |
|      | FLX-5298-MS | Flex-Flo Control Unit Assembly, FLX-4512, 220VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR                              | 6.48 | 2.93 | \$353.00 |
|      | FLX-5295    | Flex-Flo Control Unit Assembly, FLX-5350 w/Universal Proximity Sensor, 230VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR | 6.38 | 2.89 | \$668.00 |
| N/A  | FLX-5291    | M-350 Pass Through Control Unit Body w/2 Tube Anchors                                                              | 4.78 | 2.16 | \$250.00 |

## Model HR - Direct Drive Power Units

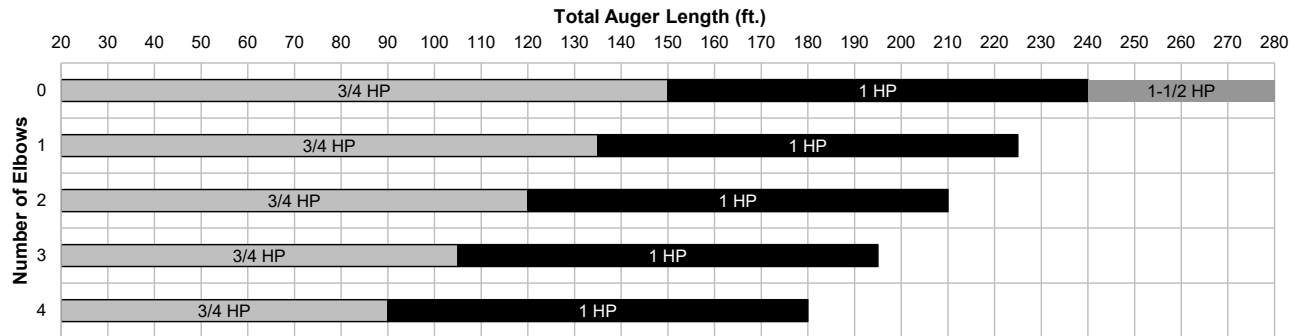
| Ref# | Part#    | Description                                              | Lbs.  | Kgs.  | Price      |
|------|----------|----------------------------------------------------------|-------|-------|------------|
| 10   | FLX-2674 | DDPU, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM   | 44.01 | 19.96 | \$897.00   |
|      | FLX-3629 | DDPU, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM     | 46.01 | 20.86 | \$1,023.00 |
| 12   | FLX-2460 | DDPU, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM   | 44.12 | 20.01 | \$852.00   |
|      | FLX-2461 | DDPU, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM     | 46.12 | 20.91 | \$1,025.00 |
|      | FLX-2462 | DDPU, 1-1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM | 54.12 | 24.54 | \$1,234.00 |

NOTE: 1-1/2 HP Power Units can only be used with 358 RPM gearboxes on extensions without elbows.

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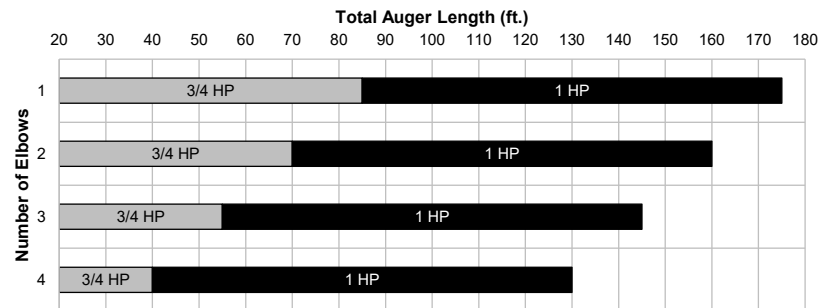
Prices and specifications are subject to change without notice.

## Model HR - One Tank or Extension

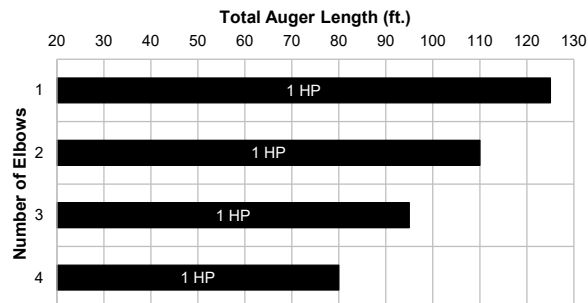


NOTE: 1-1/2 HP Power Units can only be used with 358 RPM gearboxes on extensions without elbows.

## Model HR - Two Tanks in Tandem



## Model HR - Triple Tanks



NOTE: DDPU sizing recommendations are based on **Total Auger Length** including auger outside the building.

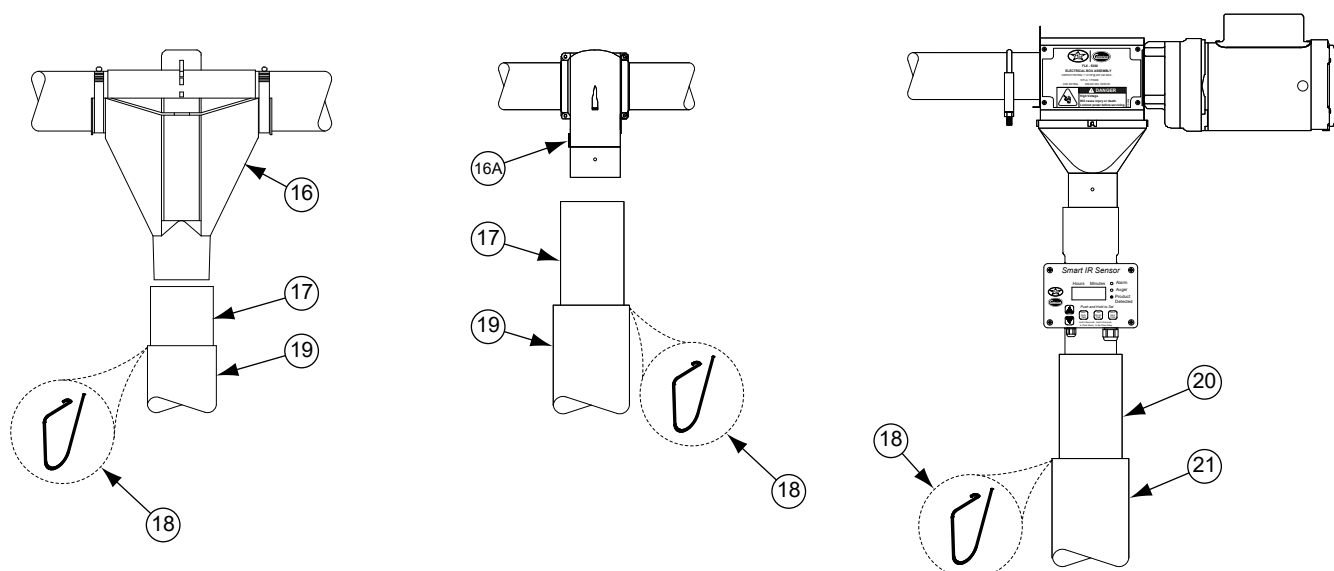


## Model HR - Feed Level Sensors

| Ref# | Part#    | Description                                      | Lbs. | Kgs. | Price    |
|------|----------|--------------------------------------------------|------|------|----------|
| 13   | FLX-4951 | Smart IR Feed Level Sensor                       | 3.42 | 1.55 | \$512.00 |
|      | FLX-5335 | Smart IR II Feed Level Sensor                    | 3.59 | 1.62 | \$590.00 |
|      | FLX-5262 | IR Plus Feed Level Sensor                        | 3.38 | 1.53 | \$341.00 |
| 13A  | AP-4738  | 4" x 6" Clear Feed Level Sensor Cover w/Hardware | 1.14 | 0.51 | \$45.00  |

Prices and specifications are subject to change without notice.

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## Model HR - Drop Kits

| Ref# | Part#    | Description                             | Lbs.  | Kgs. | Price    |
|------|----------|-----------------------------------------|-------|------|----------|
| 16   | AP-2447  | M-350 Kwik Attach Drop Kit              | 1.93  | 0.87 | \$31.00  |
|      | AP-2448  | M-350 Kwik Attach Drop Kit - Qty. of 10 | 12.24 | 5.55 | \$248.00 |
| 16A  | FLX-2434 | M-350 Drop Kit w/Pull Cord              | 1.31  | 0.59 | \$33.00  |
|      | FLX-2590 | M-350 Drop Kit w/Pull Cord - Qty. of 10 | 7.19  | 3.26 | \$269.00 |

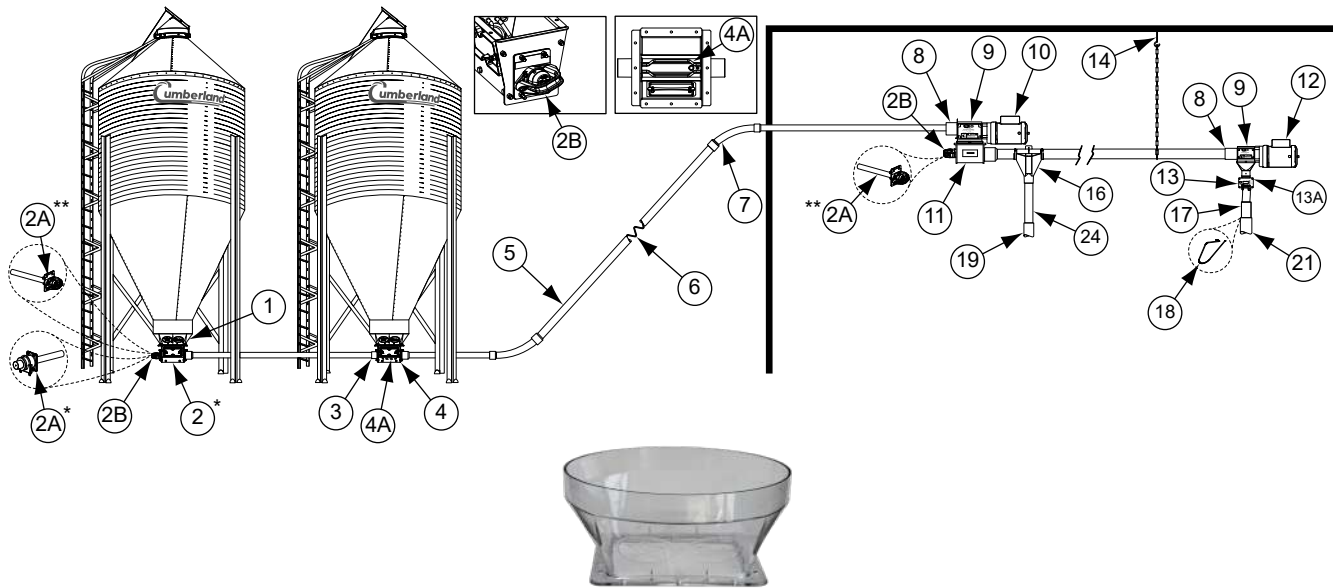
## Model HR - Drop Tube

| Ref#  | Part#      | Description                             | Lbs. | Kgs. | Price   |
|-------|------------|-----------------------------------------|------|------|---------|
| 17/20 | FLX-2427   | Drop Tube, 3.563" I.D. x 12'            | 4.96 | 2.24 | \$45.00 |
| 19/21 | FLX-2428   | Telescoping Drop Tube, 3.94" I.D. x 6'  | 2.72 | 1.23 | \$44.00 |
| 18    | FLX-4278   | Spring Clip for Drop Tubes              | 0.09 | 0.04 | \$2.73  |
|       | FLX-4278-B | Spring Clip for Drop Tubes - Qty. of 10 | 0.91 | 0.41 | \$28.00 |

## Model HR - Suspension Hardware

| Ref# | Part#         | Material        | Description                                     | Lbs.   | Kgs.   | Price      |
|------|---------------|-----------------|-------------------------------------------------|--------|--------|------------|
| 14   | S-10237-20    | Stainless Steel | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 20  | 0.98   | 0.44   | \$75.00    |
|      | S-10237-40    |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 40  | 2.17   | 0.98   | \$114.00   |
|      | S-10237-B     |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 100 | 5.11   | 2.31   | \$219.00   |
|      | S-10237-500   |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 500 | 24.50  | 11.11  | \$1,064.00 |
|      | S-8589-SS-100 |                 | #2 Weldless Chain, 100' Roll, SS                | 8.24   | 3.73   | \$177.00   |
|      | S-8589-SS     |                 | #2 Weldless Chain, 400' Roll, SS                | 40.00  | 18.14  | \$714.00   |
|      | S-8589-SS-3   |                 | #2 Weldless Chain, 400' Roll, SS - Qty. of 3    | 120.00 | 54.43  | \$2,140.00 |
|      | S-10362-SS    |                 | S-Hook, SS                                      | 0.03   | 0.01   | \$1.70     |
|      | AP-2950       | Galvanized      | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 10      | 0.48   | 0.21   | \$15.20    |
|      | AP-2951       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 20      | 0.96   | 0.43   | \$34.00    |
|      | AP-2952       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 40      | 1.92   | 0.87   | \$47.00    |
|      | S-7313-B      |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 100     | 5.01   | 2.27   | \$93.00    |
|      | S-7313-500    |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 500     | 22.50  | 10.20  | \$374.00   |
|      | S-8586        |                 | #2 Weldless Chain, 25' Bag                      | 2.00   | 0.90   | \$19.17    |
|      | S-8587        |                 | #2 Weldless Chain, 50' Bag                      | 4.00   | 1.81   | \$39.00    |
|      | S-8588        |                 | #2 Weldless Chain, 100' Bag                     | 8.00   | 3.62   | \$80.00    |
|      | S-8589        |                 | #2 Weldless Chain, 400' Roll                    | 40.00  | 18.14  | \$247.00   |
|      | S-8589-3      |                 | #2 Weldless Chain, 400' Roll - Qty. of 3        | 120.00 | 54.43  | \$459.00   |
|      | S-8589-10     |                 | #2 Weldless Chain, 400' Roll - Qty. of 10       | 400.00 | 181.43 | \$1,457.00 |
|      | S-8421        |                 | S-Hook, #27 Plated                              | 0.00   | 0.00   | \$0.43     |
|      | FLX-2552      |                 | M-350 Wire Hanger Bracket                       | 0.41   | 0.18   | \$6.72     |
|      | FLX-2552BX20  |                 | M-350 Wire Hanger Bracket - Qty. of 20          | 9.02   | 4.09   | \$130.00   |

## Model 350



FLX-5778

## Model 350 - XD Ultra Boots

| Ref# | Part#     | Description                          | Lbs.  | Kgs. | Price    |
|------|-----------|--------------------------------------|-------|------|----------|
| 1    | FLX-5778  | XD Ultra 16" M.A. Clear Plastic Boot | 4.68  | 2.12 | \$117.00 |
|      | BLK-13638 | XD Ultra 30° Unloader Wedge          | 11.06 | 5.01 | \$169.00 |

NOTE: 30° angles with XD Ultra unloaders are made with a FLX-5778 straight boot and a 30° unloader.



## Model 350 - XD Ultra Galvanized Unloaders

| Ref# | Part#       | Description                                                        | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|-------------|--------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5583    | M-350 XD Ultra S.O. Unloader w/Anchor & Bearing                    | 36.99 | 16.78 | \$660.00   | FLX-5583-KT       | \$645.00          |
|      | *FLX-5584   | M-350 XD Ultra S.T. Unloader w/o Anchor & Bearing                  | 31.83 | 14.43 | \$504.00   | *FLX-5584-KT      | \$484.00          |
| 4    | FLX-5584    | M-350 XD Ultra S.T. Unloader w/o Anchor & Bearing                  | 31.83 | 14.43 | \$504.00   | FLX-5584-KT       | \$484.00          |
| 2    | FLX-5585    | M-350 XD Ultra T.O. Unloader w/Anchor & Bearing                    | 50.28 | 22.81 | \$1,047.00 | FLX-5585-KT       | \$957.00          |
|      | *FLX-5586   | M-350 XD Ultra T.T. Unloader w/o Anchor & Bearing                  | 40.04 | 18.16 | \$686.00   | *FLX-5586-KT      | \$599.00          |
| 4    | FLX-5586    | M-350 XD Ultra T.T. Unloader w/o Anchor & Bearing                  | 40.04 | 18.16 | \$686.00   | FLX-5586-KT       | \$599.00          |
| 2    | FLX-5585DT  | M-350 XD Ultra T.O. Unloader w/Anchor & Bearing, Double Transfer   | 53.18 | 24.12 | \$1,047.00 | FLX-5585DT-KT     | \$957.00          |
|      | *FLX-5586DT | M-350 XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer | 42.94 | 19.47 | \$686.00   | *FLX-5586DT-KT    | \$578.00          |
| 4    | FLX-5586DT  | M-350 XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer | 42.94 | 19.47 | \$686.00   | FLX-5586DT-KT     | \$578.00          |
| 2    | FLX-5719    | M-350 XD Ultra TR.O. Unloader w/Anchor & Bearing                   | 71.40 | 32.38 | \$1,780.00 | FLX-5719-KT       | \$1,175.00        |
|      | *FLX-5720   | M-350 XD Ultra TR.T. Unloader w/o Anchor & Bearing                 | 56.38 | 25.57 | \$1,008.00 | *FLX-5720-KT      | \$867.00          |
| 4    | FLX-5720    | M-350 XD Ultra TR.T. Unloader w/o Anchor & Bearing                 | 56.38 | 25.57 | \$1,008.00 | FLX-5720-KT       | \$867.00          |
| 2    | FLX-5600    | M-350 XD Ultra Q.O. Unloader w/Anchor & Bearing                    | 79.12 | 35.88 | \$1,663.00 | FLX-5600-KT       | \$1,590.00        |
|      | *FLX-5599   | M-350 XD Ultra Q.T. Unloader w/o Anchor & Bearing                  | 56.46 | 25.60 | \$957.00   | *FLX-5599-KT      | \$819.00          |
| 4    | FLX-5599    | M-350 XD Ultra Q.T. Unloader w/o Anchor & Bearing                  | 56.46 | 25.60 | \$957.00   | FLX-5599-KT       | \$819.00          |
| N/A  | FLX-5606    | M-350 XD Ultra 30° S.O. Unloader w/Anchor & Bearing                | 41.50 | 18.82 | \$849.00   | FLX-5606-KT       | \$802.00          |
|      | FLX-5611    | M-350 XD Ultra 30° T.O. Unloader w/Anchor & Bearing                | 53.22 | 24.14 | \$1,130.00 | FLX-5611-KT       | \$1,042.00        |
| 2A   | **FLX-5460  | M-350 XD/Ultra Anchor & Bearing Assembly                           | 6.04  | 2.73  | \$122.00   | N/A               | N/A               |
|      | *FLX-5730   | M-350 XD/Ultra Tube Style Anchor & Bearing Assembly                | 5.84  | 2.65  | \$165.00   | N/A               | N/A               |
| 2B   | FLX-5711    | Unloader Bearing Removal Handle                                    | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |
| 4A   | FLX-5690    | M-350 XD/Ultra Auger Retention Kit (One Piece Per Kit)             | 1.01  | 0.45  | \$44.00    | N/A               | N/A               |

\*When using "Tube Style" anchor and bearing, must order "Through" unloaders.

\*\*OUT unloaders and EXTENSION unloaders include "Bolt-On" style anchor and bearing assemblies.

Prices and specifications are subject to change without notice.

August 05, 2024

## Model 350 - XD Ultra Stainless Steel Unloaders

| Ref# | Part#          | Description                                                             | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|----------------|-------------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5583-SS    | M-350 XD Ultra S.O. Unloader w/Anchor & Bearing (SS)                    | 42.18 | 19.13 | \$818.00   | FLX-5583-SS-KT    | \$771.00          |
|      | *FLX-5584-SS   | M-350 XD Ultra S.T. Unloader w/o Anchor & Bearing (SS)                  | 38.43 | 17.43 | \$749.00   | *FLX-5584-SS-KT   | \$700.00          |
| 4    | FLX-5584-SS    | M-350 XD Ultra S.T. Unloader w/o Anchor & Bearing (SS)                  | 38.43 | 17.43 | \$749.00   | FLX-5584-SS-KT    | \$700.00          |
| 2    | FLX-5585-SS    | M-350 XD Ultra T.O. Unloader w/Anchor & Bearing (SS)                    | 59.20 | 26.85 | \$1,219.00 | FLX-5585-SS-KT    | \$1,129.00        |
|      | *FLX-5586-SS   | M-350 XD Ultra T.T. Unloader w/o Anchor & Bearing (SS)                  | 51.96 | 23.57 | \$942.00   | *FLX-5586-SS-KT   | \$860.00          |
| 4    | FLX-5586-SS    | M-350 XD Ultra T.T. Unloader w/o Anchor & Bearing (SS)                  | 51.96 | 23.57 | \$942.00   | FLX-5586-SS-KT    | \$860.00          |
| 2    | FLX-5585DT-SS  | M-350 XD Ultra T.O. Unloader w/Anchor & Bearing, Double Transfer (SS)   | 60.69 | 27.53 | \$1,234.00 | FLX-5585DT-SS-KT  | \$1,143.00        |
|      | *FLX-5586DT-SS | M-350 XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS) | 53.45 | 24.24 | \$942.00   | *FLX-5586DT-SS-KT | \$860.00          |
| 4    | FLX-5586DT-SS  | M-350 XD Ultra T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS) | 53.45 | 24.24 | \$942.00   | FLX-5586DT-SS-KT  | \$860.00          |
| 2    | FLX-5600-SS    | M-350 XD Ultra Q.O. Unloader w/Anchor & Bearing (SS)                    | 93.76 | 42.52 | \$1,896.00 | FLX-5600-SS-KT    | \$1,743.00        |
|      | *FLX-5599-SS   | M-350 XD Ultra Q.T. Unloader w/o Anchor & Bearing (SS)                  | 76.92 | 34.89 | \$1,339.00 | *FLX-5599-SS-KT   | \$1,205.00        |
| 4    | FLX-5599-SS    | M-350 XD Ultra Q.T. Unloader w/o Anchor & Bearing (SS)                  | 76.92 | 34.89 | \$1,339.00 | FLX-5599-SS-KT    | \$1,205.00        |
| N/A  | FLX-5606-SS    | M-350 XD Ultra 30° S.O. Unloader w/Anchor & Bearing (SS)                | 46.62 | 21.14 | \$1,053.00 | FLX-5606-SS-KT    | \$1,006.00        |
|      | FLX-5611-SS    | M-350 XD Ultra 30° T.O. Unloader w/Anchor & Bearing (SS)                | 62.03 | 28.14 | \$1,348.00 | FLX-5611-SS-KT    | \$1,260.00        |
| 2A   | **FLX-5460-SS  | M-350 XD/Ultra Anchor & Bearing Assembly (SS)                           | 7.07  | 3.20  | \$149.00   | N/A               | N/A               |
|      | *FLX-5730      | M-350 XD/Ultra Tube Style Anchor & Bearing Assembly                     | 5.84  | 2.65  | \$165.00   | N/A               | N/A               |
| 2B   | FLX-5711       | Unloader Bearing Removal Handle                                         | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |
| 4A   | FLX-5690       | M-350 XD/Ultra Auger Retention Kit (One Piece Per Kit)                  | 1.01  | 0.45  | \$44.00    | N/A               | N/A               |

NOTE: Unloader kits include unassembled unloader bodies and assembled anchor and bearings where applicable.

\*When using "Tube Style" anchor and bearing, must order "Through" unloaders.

\*\*OUT unloaders and **EXTENSION** unloaders include "Bolt-On" style anchor and bearing assemblies.



FLX-2195-C



FLX-2194



FLX-4869

## Model 350 - XD Boots

| Ref# | Part#      | Description                            | Lbs. | Kgs. | Price    |
|------|------------|----------------------------------------|------|------|----------|
| 1    | FLX-2195   | Boot, 16" Straight Black Plastic       | 7.11 | 3.22 | \$85.00  |
|      | FLX-2195-C | Boot, 16" - Straight Clear Plastic     | 7.84 | 3.55 | \$111.00 |
|      | FLX-2195-T | Boot, 16" Straight Translucent Plastic | 5.88 | 2.66 | \$87.00  |
|      | FLX-4869   | Boot, 16" Double Straight              | 8.00 | 3.62 | \$226.00 |
| N/A  | FLX-2194   | Boot, 16" - 30° Black Plastic          | 5.44 | 2.46 | \$80.00  |
|      | FLX-2194-C | Boot, 16" - 30° Clear Plastic          | 5.95 | 2.69 | \$92.00  |
|      | FLX-2194-T | Boot, 16" - 30° Translucent Plastic    | 4.13 | 1.87 | \$85.00  |



**FLX-5690**  
XD/Ultra Auger Retention Kit

## Model 350 - XD Galvanized Unloaders

| Ref# | Part#        | Description                                                                                                                           | Lbs.  | Kgs.  | Price    | Unassembled Part# | Unassembled Price |
|------|--------------|---------------------------------------------------------------------------------------------------------------------------------------|-------|-------|----------|-------------------|-------------------|
| 2    | FLX-5444     | M-350 XD S.O. Unloader w/Anchor & Bearing                                                                                             | 27.71 | 12.57 | \$563.00 | FLX-5444-KT       | \$517.00          |
|      | *FLX-5445    | M-350 XD S.T. Unloader w/o Anchor & Bearing                                                                                           | 22.56 | 10.23 | \$406.00 | *FLX-5445-KT      | \$355.00          |
| 4    | FLX-5445     | M-350 XD S.T. Unloader w/o Anchor & Bearing                                                                                           | 22.56 | 10.23 | \$406.00 | FLX-5445-KT       | \$355.00          |
| 2    | FLX-5446     | M-350 XD T.O. Unloader w/Anchor & Bearing                                                                                             | 43.19 | 19.59 | \$878.00 | FLX-5446-KT       | \$792.00          |
|      | *FLX-5447    | M-350 XD T.T. Unloader w/o Anchor & Bearing                                                                                           | 32.94 | 14.94 | \$554.00 | *FLX-5447-KT      | \$471.00          |
| 4    | FLX-5447     | M-350 XD T.T. Unloader w/o Anchor & Bearing                                                                                           | 32.94 | 14.94 | \$554.00 | FLX-5447-KT       | \$471.00          |
| 2    | FLX-5446DT   | M-350 XD T.O. Unloader w/Anchor & Bearing, Double Transfer                                                                            | 44.27 | 20.08 | \$935.00 | FLX-5446DT-KT     | \$849.00          |
|      | *FLX-5447DT  | M-350 XD T.T. Unloader w/o Anchor & Bearing, Double Transfer                                                                          | 34.03 | 15.43 | \$554.00 | *FLX-5447DT-KT    | \$469.00          |
| 4    | FLX-5447DT   | M-350 XD T.T. Unloader w/o Anchor & Bearing, Double Transfer                                                                          | 34.03 | 15.43 | \$554.00 | FLX-5447DT-KT     | \$469.00          |
| 11   | FLX-5444A    | M-350 XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing                                                                       | 23.16 | 10.50 | \$504.00 | FLX-5444A-KT      | \$355.00          |
| N/A  | FLX-5444E    | M-350 XD Extension Unit (S.O. Unloader w/Anchor & Bearing, Control Unit Adapter Plate, FLX-5298 Control Unit, DD Driver, Tube Anchor) | 32.88 | 14.91 | \$916.00 | FLX-5444E-KT      | \$875.00          |
|      | FLX-5444-3.5 | M-350 XD S.O. Unloader w/Drop Kit Adapter (3.5"), Anchor & Bearing                                                                    | 22.14 | 10.04 | \$432.00 | FLX-5444-3.5-KT   | \$384.00          |
| 2A   | **FLX-5460   | M-350 XD/Ultra Anchor & Bearing Assembly                                                                                              | 6.04  | 2.73  | \$122.00 | N/A               | N/A               |
|      | *FLX-5730    | M-350 XD/Ultra Tube Style Anchor & Bearing Assembly                                                                                   | 5.84  | 2.65  | \$165.00 | N/A               | N/A               |
| 2B   | FLX-5711     | Unloader Bearing Removal Handle                                                                                                       | 0.11  | 0.05  | \$5.00   | N/A               | N/A               |
| 4A   | FLX-5690     | M-350 XD/Ultra Auger Retention Kit (One Piece Per Kit)                                                                                | 1.01  | 0.45  | \$44.00  | N/A               | N/A               |

## Model 350 - XD Stainless Steel Unloaders

| Ref# | Part#           | Description                                                                                                                                | Lbs.  | Kgs.  | Price      | Unassembled Part#  | Unassembled Price |
|------|-----------------|--------------------------------------------------------------------------------------------------------------------------------------------|-------|-------|------------|--------------------|-------------------|
| 2    | FLX-5444-SS     | M-350 XD S.O. Unloader w/Anchor & Bearing (SS)                                                                                             | 32.43 | 14.71 | \$723.00   | FLX-5444-SS-KT     | \$675.00          |
|      | *FLX-5445-SS    | M-350 XD S.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 28.77 | 13.05 | \$596.00   | *FLX-5445-SS-KT    | \$546.00          |
| 4    | FLX-5445-SS     | M-350 XD S.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 28.77 | 13.05 | \$596.00   | FLX-5445-SS-KT     | \$546.00          |
| 2    | FLX-5446-SS     | M-350 XD T.O. Unloader w/Anchor & Bearing (SS)                                                                                             | 51.12 | 23.18 | \$1,085.00 | FLX-5446-SS-KT     | \$997.00          |
|      | *FLX-5447-SS    | M-350 XD T.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 43.88 | 19.90 | \$824.00   | *FLX-5447-SS-KT    | \$741.00          |
| 4    | FLX-5447-SS     | M-350 XD T.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 43.88 | 19.90 | \$824.00   | FLX-5447-SS-KT     | \$741.00          |
| 2    | FLX-5446DT-SS   | M-350 XD T.O. Unloader w/Anchor & Bearing, Double Transfer (SS)                                                                            | 51.96 | 23.57 | \$1,165.00 | FLX-5446DT-SS-KT   | \$1,075.00        |
|      | *FLX-5447DT-SS  | M-350 XD T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS)                                                                          | 44.72 | 20.28 | \$824.00   | *FLX-5447DT-SS-KT  | \$740.00          |
| 4    | FLX-5447DT-SS   | M-350 XD T.T. Unloader w/o Anchor & Bearing, Double Transfer (SS)                                                                          | 44.72 | 20.28 | \$824.00   | FLX-5447DT-SS-KT   | \$740.00          |
| 11   | FLX-5444A-SS    | M-350 XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (SS)                                                                       | 26.05 | 11.82 | \$533.00   | FLX-5444A-SS-KT    | \$493.00          |
| N/A  | FLX-5444E-SS    | M-350 XD Extension Unit (S.O. Unloader w/Anchor & Bearing, Control Unit Adapter Plate, FLX-5298 Control Unit, DD Driver, Tube Anchor) (SS) | 35.77 | 16.22 | \$1,037.00 | FLX-5444E-SS-KT    | \$976.00          |
|      | FLX-5444-3.5-SS | M-350 XD S.O. Unloader w/Drop Kit Adapter (3.5"), Anchor & Bearing (SS)                                                                    | 26.18 | 11.87 | \$574.00   | FLX-5444-3.5-SS-KT | \$528.00          |
| 2A   | **FLX-5460-SS   | M-350 XD/Ultra Anchor & Bearing Assembly (SS)                                                                                              | 7.07  | 3.20  | \$149.00   | N/A                | N/A               |
|      | *FLX-5730       | M-350 XD/Ultra Tube Style Anchor & Bearing Assembly                                                                                        | 5.84  | 2.65  | \$165.00   | N/A                | N/A               |
| 2B   | FLX-5711        | Unloader Bearing Removal Handle                                                                                                            | 0.11  | 0.05  | \$5.00     | N/A                | N/A               |
| 4A   | FLX-5690        | M-350 XD/Ultra Auger Retention Kit (One Piece Per Kit)                                                                                     | 1.01  | 0.45  | \$44.00    | N/A                | N/A               |

NOTE: Unloader kits include unassembled unloader bodies and assembled anchor and bearings where applicable.

\*When using "Tube Style" anchor and bearing, must order "Through" unloaders.

\*\***OUT** unloaders and **EXTENSION** unloaders include "Bolt-On" style anchor and bearing assemblies.

Prices and specifications are subject to change without notice.

August 05, 2024

## Model 350 - PVC Tube, Elbows, Couplers and Cement

| Ref# | Part#       | Description                                                         | Lbs.   | Kgs.   | Price      |
|------|-------------|---------------------------------------------------------------------|--------|--------|------------|
| 5    | PVC-1006    | M-350 PVC Flex-Flo Tube, 10' (3 m) w/Belled End                     | 9.26   | 4.20   | \$64.00    |
|      | PVC-1006-77 | M-350 PVC Flex-Flo Tube, 10' (3 m) w/Belled End - Bundle of 77      | 713.09 | 323.45 | \$4,028.00 |
|      | PVC-1006-5  | M-350 PVC Flex-Flo Tube, 5' (1.5 m) w/Belled End                    | 5.02   | 2.27   | \$38.00    |
| 7    | PVC-1002    | M-350 PVC Flex-Flo 45° Elbow, 5' Radius w/Belled End                | 5.75   | 2.61   | \$53.00    |
|      | PVC-1002-55 | M-350 PVC Flex-Flo 45° Elbow, 5' Radius w/Belled End - Bundle of 55 | 316.52 | 143.57 | \$2,441.00 |
| 3    | FLX-2539    | M-350 PVC Flex-Flo Coupler                                          | 0.55   | 0.24   | \$10.50    |
| N/A  | FLX-2470    | PVC Cement - 1/2 Pint                                               | 1.00   | 0.45   | \$13.22    |
|      | 60-0023     | PVC Cement - 32 oz.                                                 | 1.00   | 0.45   | \$44.00    |

## Model 350 - Steel Tube, Elbows, Couplers and Clamps

| Ref# | Part#        | Description                                                               | Lbs.  | Kgs.  | Price    |
|------|--------------|---------------------------------------------------------------------------|-------|-------|----------|
| 5    | FLX-4305     | M-350 Steel Flex-Flo Tube, 10' w/Belled End (Requires One Clamp)          | 24.99 | 11.33 | \$189.00 |
| 7    | FLX-4166P-BS | M-350 Steel Flex-Flo 45° Elbow, 5' Radius, No Bell (Requires One Coupler) | 14.10 | 6.39  | \$312.00 |
| N/A  | FLX-4494     | M-350 Steel Coupler (One Required per Steel Elbow)                        | 5.75  | 2.60  | \$44.00  |
|      | S-4319       | 3-1/2" Tube Clamp (One Required per Steel Tube and Unloader)              | 0.64  | 0.29  | \$7.36   |



## Model 350 - Auger

| Ref# | Part#       | Description                                                              | Lbs. | Kgs. | Price  |
|------|-------------|--------------------------------------------------------------------------|------|------|--------|
| 6    | øøFLXA2710  | M-350 Auger, Cut in 10' - 90' Pieces (Weight & Price per Foot Approx.)   | 0.81 | 0.37 | \$CALL |
|      | øøøFLXA2710 | M-350 Auger, Cut in 100' - 330' Pieces (Weight & Price per Foot Approx.) | 0.81 | 0.37 | \$CALL |

NOTE: Model 350 Flex-Flo™ Auger can be ordered in 10' increments from 10' - 330'.  
When ordering replace the ø symbols in the part number with the length.

## Model 350 - Drivers and Tube Anchors

| Ref# | Part#    | Description                                             | Lbs. | Kgs. | Price    |
|------|----------|---------------------------------------------------------|------|------|----------|
| 8    | FLX-5286 | M-350 Direct Drive Driver & Plastic Tube Anchor Package | 3.81 | 1.73 | \$121.00 |



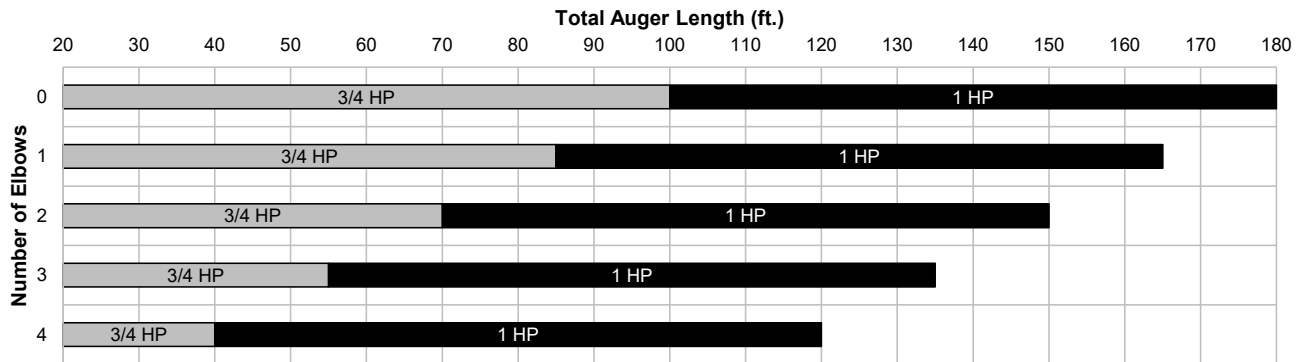
## Model 350 - Control Units

| Ref# | Part#       | Description                                                                                                        | Lbs. | Kgs. | Price    |
|------|-------------|--------------------------------------------------------------------------------------------------------------------|------|------|----------|
| 9    | FLX-5298    | Flex-Flo Control Unit Assembly, FLX-5350, 230VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR                              | 5.89 | 2.67 | \$336.00 |
|      | FLX-5298-MS | Flex-Flo Control Unit Assembly, FLX-4512, 220VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR                              | 6.48 | 2.93 | \$353.00 |
|      | FLX-5295    | Flex-Flo Control Unit Assembly, FLX-5350 w/Universal Proximity Sensor, 230VAC, 1 PH/3 PH, M-220, M-300/P, M-350/HR | 6.38 | 2.89 | \$668.00 |
| N/A  | FLX-5291    | M-350 Pass Through Control Unit Body w/2 Tube Anchors                                                              | 4.78 | 2.16 | \$250.00 |

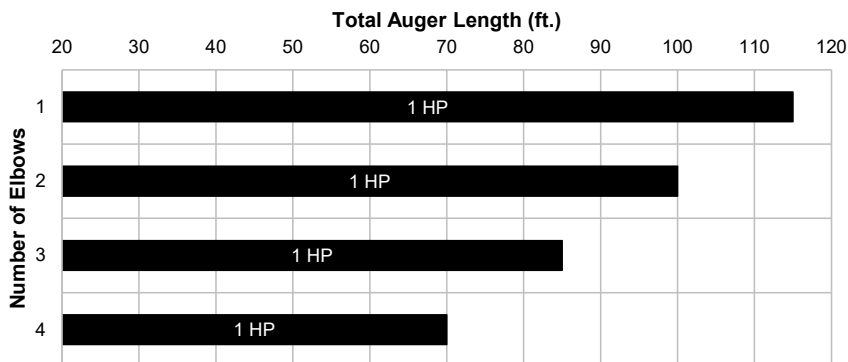
## Model 350 - Direct Drive Power Units

| Ref# | Part#    | Description                                            | Lbs.  | Kgs.  | Price      |
|------|----------|--------------------------------------------------------|-------|-------|------------|
| 10   | FLX-2674 | DDPU, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM | 44.01 | 19.96 | \$897.00   |
|      | FLX-3629 | DDPU, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM   | 46.01 | 20.86 | \$1,023.00 |
| 12   | FLX-2460 | DDPU, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM | 44.12 | 20.01 | \$852.00   |
|      | FLX-2461 | DDPU, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM   | 46.12 | 20.91 | \$1,025.00 |

## Model 350 - One Tank or Extension



## Model 350 - Two Tanks in Tandem

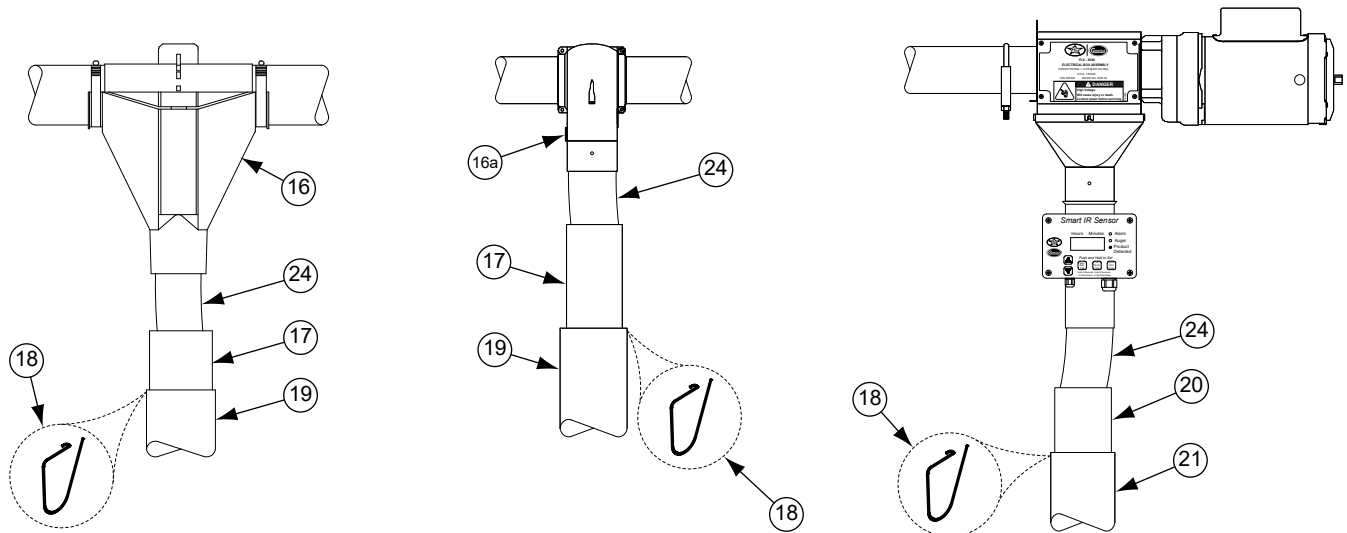


NOTE: DDPUs sizing recommendations are based on **Total Auger Length** including auger outside the building.



## Model 350 - Feed Level Sensors

| Ref# | Part#    | Description                                      | Lbs. | Kgs. | Price    |
|------|----------|--------------------------------------------------|------|------|----------|
| 13   | FLX-4951 | Smart IR Feed Level Sensor                       | 3.42 | 1.55 | \$512.00 |
|      | FLX-5335 | Smart IR II Feed Level Sensor                    | 3.59 | 1.62 | \$590.00 |
|      | FLX-5262 | IR Plus Feed Level Sensor                        | 3.38 | 1.53 | \$341.00 |
| 13A  | AP-4738  | 4" x 6" Clear Feed Level Sensor Cover w/Hardware | 1.14 | 0.51 | \$45.00  |



## Model 350 - Drop Kits

| Ref# | Part#    | Description                             | Lbs.  | Kgs. | Price    |
|------|----------|-----------------------------------------|-------|------|----------|
| 16   | AP-2447  | M-350 Kwik Attach Drop Kit              | 1.93  | 0.87 | \$31.00  |
|      | AP-2448  | M-350 Kwik Attach Drop Kit - Qty. of 10 | 12.24 | 5.55 | \$248.00 |
| 16A  | FLX-2434 | M-350 Drop Kit w/Pull Cord              | 1.31  | 0.59 | \$33.00  |
|      | FLX-2590 | M-350 Drop Kit w/Pull Cord - Qty. of 10 | 7.19  | 3.26 | \$269.00 |

## Model 350 - Drop Tube

| Ref#  | Part#      | Description                                                      | Lbs.  | Kgs.  | Price    |
|-------|------------|------------------------------------------------------------------|-------|-------|----------|
| 24    | FLX-4240   | Flexible Galvanized Drop Tube, 3.406" I.D. x 12" (30.48 cm)      | 1.34  | 0.60  | \$32.00  |
|       | FLX-2564   | Flexible Galvanized Drop Tube, 3.406" I.D. x 25'                 | 33.60 | 15.24 | \$220.00 |
|       | FLX-2335   | Flexible Stainless Steel Drop Tube, 3.406" I.D. x 12" (30.48 cm) | 1.32  | 0.59  | \$69.00  |
|       | FLX-2568   | Flexible Stainless Steel Drop Tube, 3.406" I.D. x 25'            | 33.00 | 14.96 | \$922.00 |
| 17/20 | FLX-2427   | Drop Tube, 3.563" I.D. x 12'                                     | 4.96  | 2.24  | \$45.00  |
| 19/21 | FLX-2428   | Telescoping Drop Tube, 3.94" I.D. x 6'                           | 2.72  | 1.23  | \$44.00  |
| 18    | FLX-4278   | Spring Clip for Drop Tubes                                       | 0.09  | 0.04  | \$2.73   |
|       | FLX-4278-B | Spring Clip for Drop Tubes - Qty. of 10                          | 0.91  | 0.41  | \$28.00  |

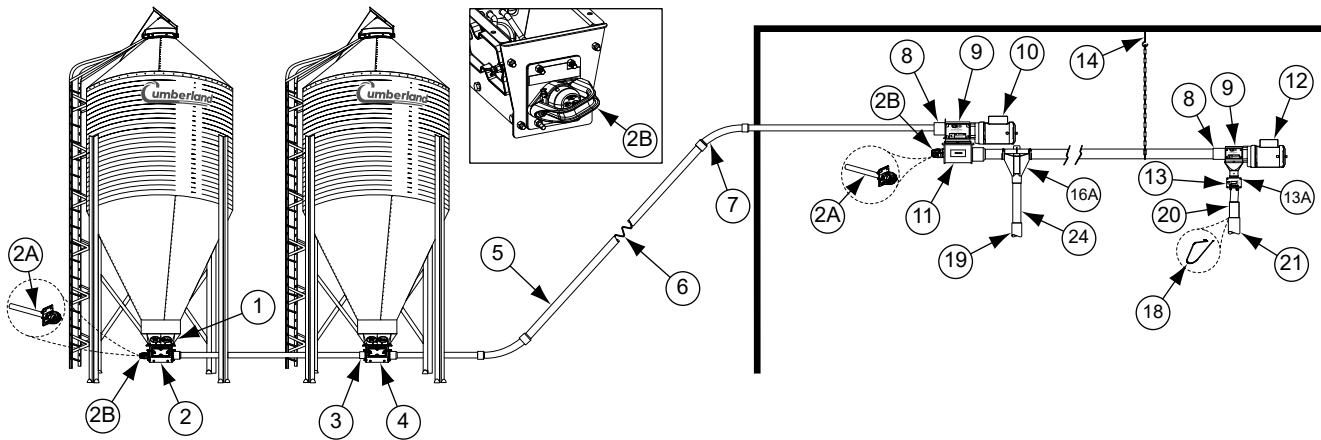
## Model 350 - Suspension Hardware

| Ref# | Part#         | Material        | Description                                     | Lbs.   | Kgs.   | Price      |
|------|---------------|-----------------|-------------------------------------------------|--------|--------|------------|
| 14   | S-10237-20    | Stainless Steel | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 20  | 0.98   | 0.44   | \$75.00    |
|      | S-10237-40    |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 40  | 2.17   | 0.98   | \$114.00   |
|      | S-10237-B     |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 100 | 5.11   | 2.31   | \$219.00   |
|      | S-10237-500   |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 500 | 24.50  | 11.11  | \$1,064.00 |
|      | S-8589-SS-100 |                 | #2 Weldless Chain, 100' Roll, SS                | 8.24   | 3.73   | \$177.00   |
|      | S-8589-SS     |                 | #2 Weldless Chain, 400' Roll, SS                | 40.00  | 18.14  | \$714.00   |
|      | S-8589-SS-3   |                 | #2 Weldless Chain, 400' Roll, SS - Qty. of 3    | 120.00 | 54.43  | \$2,140.00 |
|      | S-10362-SS    |                 | S-Hook, SS                                      | 0.03   | 0.01   | \$1.70     |
|      | AP-2950       | Galvanized      | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 10      | 0.48   | 0.21   | \$15.20    |
|      | AP-2951       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 20      | 0.96   | 0.43   | \$34.00    |
|      | AP-2952       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 40      | 1.92   | 0.87   | \$47.00    |
|      | S-7313-B      |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 100     | 5.01   | 2.27   | \$93.00    |
|      | S-7313-500    |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 500     | 22.50  | 10.20  | \$374.00   |
|      | S-8586        |                 | #2 Weldless Chain, 25' Bag                      | 2.00   | 0.90   | \$19.17    |
|      | S-8587        |                 | #2 Weldless Chain, 50' Bag                      | 4.00   | 1.81   | \$39.00    |
|      | S-8588        |                 | #2 Weldless Chain, 100' Bag                     | 8.00   | 3.62   | \$80.00    |
|      | S-8589        |                 | #2 Weldless Chain, 400' Roll                    | 40.00  | 18.14  | \$247.00   |
|      | S-8589-3      |                 | #2 Weldless Chain, 400' Roll - Qty. of 3        | 120.00 | 54.43  | \$459.00   |
|      | S-8589-10     |                 | #2 Weldless Chain, 400' Roll - Qty. of 10       | 400.00 | 181.43 | \$1,457.00 |
|      | S-8421        |                 | S-Hook, #27 Plated                              | 0.00   | 0.00   | \$0.43     |
|      | FLX-2552      |                 | M-350 Wire Hanger Bracket                       | 0.41   | 0.18   | \$6.72     |
|      | FLX-2552BX20  |                 | M-350 Wire Hanger Bracket - Qty. of 20          | 9.02   | 4.09   | \$130.00   |

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Prices and specifications are subject to change without notice.

## Model 500



FLX-5778

### Model 500 - XD Ultra Boots

| Ref# | Part#     | Description                          | Lbs.  | Kgs. | Price    |
|------|-----------|--------------------------------------|-------|------|----------|
| 1    | FLX-5778  | XD Ultra 16" M.A. Clear Plastic Boot | 4.68  | 2.12 | \$117.00 |
|      | BLK-13638 | XD Ultra 30° Unloader Wedge          | 11.06 | 5.01 | \$169.00 |

NOTE: 30° angles with XD Ultra unloaders are made with a FLX-5778 straight boot and a 30° unloader.

### Model 500 - XD Ultra Galvanized Unloaders

| Ref# | Part#    | Description                                         | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|----------|-----------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5591 | M-500 XD Ultra S.O. Unloader w/Anchor & Bearing     | 47.32 | 21.46 | \$917.00   | FLX-5591-KT       | \$903.00          |
| 4    | FLX-5592 | M-500 XD Ultra S.T. Unloader w/o Anchor & Bearing   | 34.46 | 15.63 | \$717.00   | FLX-5592-KT       | \$666.00          |
| N/A  | FLX-5613 | M-500 XD Ultra 30° S.O. Unloader w/Anchor & Bearing | 52.10 | 23.63 | \$1,013.00 | FLX-5613-KT       | \$999.00          |
| 2A   | FLX-5462 | M-500 XD/Ultra Anchor & Bearing Assembly            | 14.21 | 6.45  | \$302.00   | N/A               | N/A               |
| 2B   | FLX-5711 | Unloader Bearing Removal Handle                     | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |

### Model 500 - XD Ultra Stainless Steel Unloaders

| Ref# | Part#       | Description                                              | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|-------------|----------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5591-SS | M-500 XD Ultra S.O. Unloader w/Anchor & Bearing (SS)     | 51.61 | 23.40 | \$1,185.00 | FLX-5591-SS-KT    | \$1,138.00        |
| 4    | FLX-5592-SS | M-500 XD Ultra S.T. Unloader w/o Anchor & Bearing (SS)   | 40.48 | 18.36 | \$1,006.00 | FLX-5592-SS-KT    | \$974.00          |
| N/A  | FLX-5613-SS | M-500 XD Ultra 30° S.O. Unloader w/Anchor & Bearing (SS) | 56.44 | 25.60 | \$1,219.00 | FLX-5613-SS-KT    | \$1,171.00        |
| 2A   | FLX-5462-SS | M-500 XD/Ultra Anchor & Bearing Assembly (SS)            | 15.16 | 6.87  | \$370.00   | N/A               | N/A               |
| 2B   | FLX-5711    | Unloader Bearing Removal Handle                          | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |



FLX-2195-C



FLX-2194



FLX-4869

## Model 500 - XD Boots

| Ref# | Part#      | Description                            | Lbs. | Kgs. | Price    |
|------|------------|----------------------------------------|------|------|----------|
| 1    | FLX-2195   | Boot, 16" Straight Black Plastic       | 7.11 | 3.22 | \$85.00  |
|      | FLX-2195-C | Boot, 16" - Straight Clear Plastic     | 7.84 | 3.55 | \$111.00 |
|      | FLX-2195-T | Boot, 16" Straight Translucent Plastic | 5.88 | 2.66 | \$87.00  |
|      | FLX-4869   | Boot, 16" Double Straight              | 8.00 | 3.62 | \$226.00 |
| N/A  | FLX-2194   | Boot, 16" - 30° Black Plastic          | 5.44 | 2.46 | \$80.00  |
|      | FLX-2194-C | Boot, 16" - 30° Clear Plastic          | 5.95 | 2.69 | \$92.00  |
|      | FLX-2194-T | Boot, 16" - 30° Translucent Plastic    | 4.13 | 1.87 | \$85.00  |

## Model 500 - XD Galvanized Unloaders

| Ref# | Part#     | Description                                                                                                                           | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|-----------|---------------------------------------------------------------------------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5452  | M-500 XD S.O. Unloader w/Anchor & Bearing                                                                                             | 38.52 | 17.47 | \$726.00   | FLX-5452-KT       | \$683.00          |
| 4    | FLX-5453  | M-500 XD S.T. Unloader w/o Anchor & Bearing                                                                                           | 25.66 | 11.63 | \$492.00   | FLX-5453-KT       | \$443.00          |
| N/A  | FLX-5452E | M-500 XD Extension Unit (S.O. Unloader w/Anchor & Bearing, Control Unit Adapter Plate, FLX-5304 Control Unit, DD Driver, Tube Anchor) | 44.96 | 20.39 | \$1,300.00 | FLX-5452E-KT      | \$1,289.00        |
| 11   | FLX-5452A | M-500 XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing                                                                       | 33.49 | 15.19 | \$667.00   | FLX-5452A-KT      | \$654.00          |
| 2A   | FLX-5462  | M-500 XD/Ultra Anchor & Bearing Assembly                                                                                              | 14.21 | 6.45  | \$302.00   | N/A               | N/A               |
| 2B   | FLX-5711  | Unloader Bearing Removal Handle                                                                                                       | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |

## Model 500 - XD Stainless Steel Unloaders

| Ref# | Part#        | Description                                                                                                                                | Lbs.  | Kgs.  | Price      | Unassembled Part# | Unassembled Price |
|------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------|-------|-------|------------|-------------------|-------------------|
| 2    | FLX-5452-SS  | M-500 XD S.O. Unloader w/Anchor & Bearing (SS)                                                                                             | 30.79 | 13.96 | \$1,030.00 | FLX-5452-SS-KT    | \$983.00          |
| 4    | FLX-5453-SS  | M-500 XD S.T. Unloader w/o Anchor & Bearing (SS)                                                                                           | 32.25 | 14.62 | \$696.00   | FLX-5453-SS-KT    | \$647.00          |
| N/A  | FLX-5452E-SS | M-500 XD Extension Unit (S.O. Unloader w/Anchor & Bearing, Control Unit Adapter Plate, FLX-5304 Control Unit, DD Driver, Tube Anchor) (SS) | 45.31 | 20.55 | \$1,562.00 | FLX-5452E-SS-KT   | \$1,533.00        |
| 11   | FLX-5452A-SS | M-500 XD S.O. Unloader w/Control Unit Adapter, Anchor & Bearing (SS)                                                                       | 33.84 | 15.34 | \$932.00   | FLX-5452A-SS-KT   | \$905.00          |
| 2A   | FLX-5462-SS  | M-500 XD/Ultra Anchor & Bearing Assembly (SS)                                                                                              | 15.16 | 6.87  | \$370.00   | N/A               | N/A               |
| 2B   | FLX-5711     | Unloader Bearing Removal Handle                                                                                                            | 0.11  | 0.05  | \$5.00     | N/A               | N/A               |

NOTE: Unloader kits include unassembled unloader bodies and assembled anchor and bearings where applicable.

## Model 500 - PVC Tube, Elbows, Couplers and Cement

| Ref# | Part#       | Description                                                         | Lbs.   | Kgs.   | Price      |
|------|-------------|---------------------------------------------------------------------|--------|--------|------------|
| 5    | PVC-1007    | M-500 PVC Flex-Flo Tube, 10' (3 m) w/Belled End                     | 16.96  | 7.69   | \$141.00   |
|      | PVC-1007-40 | M-500 PVC Flex-Flo Tube, 10' (3 m) w/Belled End - Bundle of 40      | 678.56 | 307.78 | \$4,948.00 |
| 7    | PVC-1003    | M-500 PVC Flex-Flo 45° Elbow, 6' Radius w/Belled End                | 11.47  | 5.20   | \$113.00   |
|      | PVC-1003-40 | M-500 PVC Flex-Flo 45° Elbow, 6' Radius w/Belled End - Bundle of 40 | 459.08 | 208.23 | \$3,617.00 |
| 3    | FLX-2540    | M-500 PVC Flex-Flo Coupler                                          | 0.84   | 0.38   | \$17.00    |
| N/A  | FLX-2470    | PVC Cement - 1/2 Pint                                               | 1.00   | 0.45   | \$13.22    |
|      | 60-0023     | PVC Cement - 32 oz.                                                 | 1.00   | 0.45   | \$44.00    |

## Model 500 - Steel Tube, Elbows, Couplers and Clamps

| Ref# | Part#        | Description                                                                 | Lbs.  | Kgs.  | Price    |
|------|--------------|-----------------------------------------------------------------------------|-------|-------|----------|
| 5    | FLX-4509     | M-500 Steel Flex-Flo Tube, 10'-3" w/o Belled End (Requires One Coupler)     | 35.05 | 15.90 | \$200.00 |
| 7    | FLX-4165P-BS | M-500 Steel Flex-Flo 45° Elbow, 5' Radius, No Bell (Requires One Coupler)   | 28.39 | 12.87 | \$459.00 |
| N/A  | FLX-4495     | M-500 Steel Coupler (One Required per Steel Elbow, Steel Tube and Unloader) | 1.50  | 0.68  | \$64.00  |



## Model 500 - Auger

| Ref# | Part#      | Description                                                              | Lbs. | Kgs. | Price  |
|------|------------|--------------------------------------------------------------------------|------|------|--------|
| 6    | ∅∅FLXA3800 | M-500 Auger, Cut in 10' - 90' Pieces (Weight & Price per Foot Approx.)   | 1.25 | 0.57 | \$CALL |
|      | ∅∅FLXA3800 | M-500 Auger, Cut in 100' - 300' Pieces (Weight & Price per Foot Approx.) | 1.25 | 0.57 | \$CALL |

NOTE: Model 500 Flex-Flo™ Auger can be ordered in 10' increments from 10' - 300'.  
When ordering replace the ∅ symbols in the part number with the length.

## Model 500 - Drivers and Tube Anchors

| Ref# | Part#    | Description                                             | Lbs. | Kgs. | Price    |
|------|----------|---------------------------------------------------------|------|------|----------|
| 8    | FLX-5293 | M-500 Direct Drive Driver & Plastic Tube Anchor Package | 7.30 | 3.31 | \$246.00 |



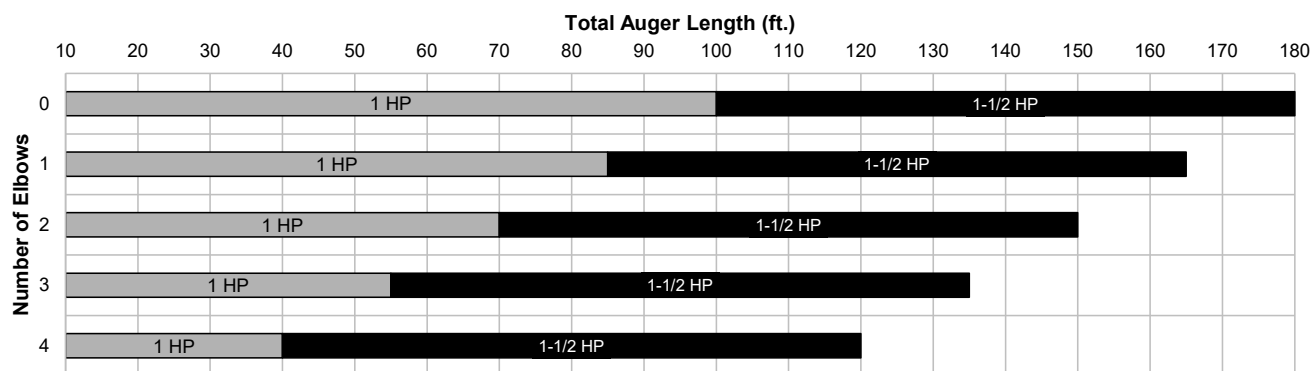
## Model 500 - Control Units

| Ref# | Part#       | Description                                                                                     | Lbs. | Kgs. | Price    |
|------|-------------|-------------------------------------------------------------------------------------------------|------|------|----------|
| 9    | FLX-5304    | Flex-Flo Control Unit Assembly, FLX-5350, 230VAC, 1 PH/3 PH, M-500                              | 4.16 | 1.88 | \$410.00 |
|      | FLX-5304-MS | Flex-Flo Control Unit Assembly, FLX-4512, 220VAC, 1 PH/3 PH, M-500                              | 5.99 | 2.71 | \$429.00 |
|      | FLX-5302    | Flex-Flo Control Unit Assembly, FLX-5350 w/Universal Proximity Sensor, 230VAC, 1 PH/3 PH, M-500 | 4.79 | 2.17 | \$662.00 |

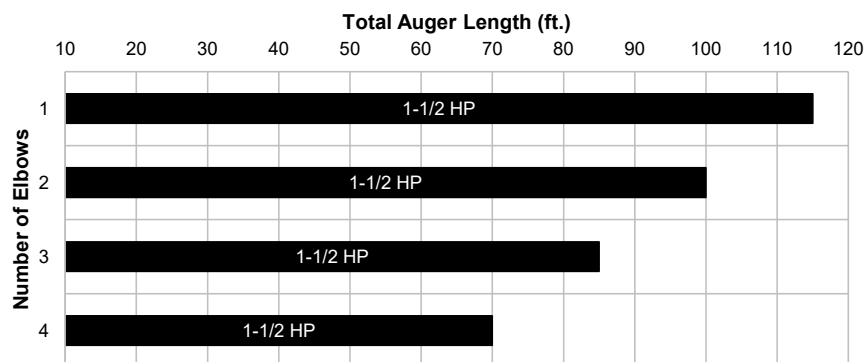
## Model 500 - Direct Drive Power Units

| Ref# | Part#    | Description                                              | Lbs.  | Kgs.  | Price      |
|------|----------|----------------------------------------------------------|-------|-------|------------|
| 10   | FLX-3629 | DDPU, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM     | 46.01 | 20.86 | \$1,023.00 |
|      | FLX-3637 | DDPU, 1-1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM | 53.97 | 24.48 | \$1,272.00 |
| 12   | FLX-2461 | DDPU, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM     | 46.12 | 20.91 | \$1,025.00 |
|      | FLX-2462 | DDPU, 1-1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM | 54.12 | 24.54 | \$1,234.00 |

## Model 500 - One Tank or Extension



## Model 500- Two Tanks in Tandem

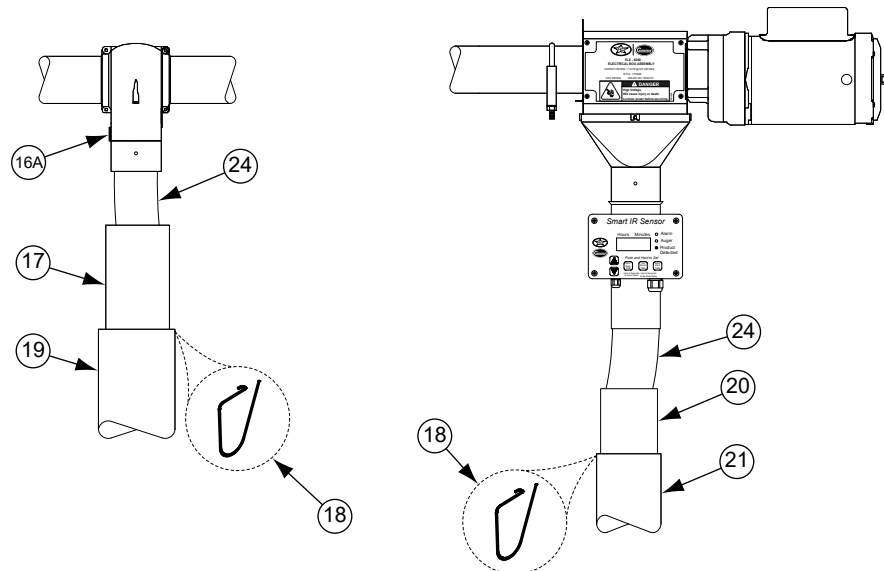


NOTE: DDPUs sizing recommendations are based on **Total Auger Length** including auger outside the building.



## Model 500 - Feed Level Sensors

| Ref# | Part#    | Description                                      | Lbs. | Kgs. | Price    |
|------|----------|--------------------------------------------------|------|------|----------|
| 13   | FLX-4951 | Smart IR Feed Level Sensor                       | 3.42 | 1.55 | \$512.00 |
|      | FLX-5335 | Smart IR II Feed Level Sensor                    | 3.59 | 1.62 | \$590.00 |
|      | FLX-5262 | IR Plus Feed Level Sensor                        | 3.38 | 1.53 | \$341.00 |
| 13A  | AP-4738  | 4" x 6" Clear Feed Level Sensor Cover w/Hardware | 1.14 | 0.51 | \$45.00  |



## Model 500 - Drop Kits

| Ref# | Part#    | Description                             | Lbs.  | Kgs. | Price    |
|------|----------|-----------------------------------------|-------|------|----------|
| 16A  | FLX-2435 | M-500 Drop Kit w/Pull Cord              | 1.62  | 0.73 | \$88.00  |
|      | FLX-2591 | M-500 Drop Kit w/Pull Cord - Qty. of 10 | 10.40 | 4.71 | \$682.00 |

## Model 500 - Drop Tube

| Ref#  | Part#      | Description                                                      | Lbs.  | Kgs.  | Price    |
|-------|------------|------------------------------------------------------------------|-------|-------|----------|
| 24    | FLX-4241   | Flexible Galvanized Drop Tube, 4.188" I.D. x 12" (30.48 cm)      | 1.61  | 0.73  | \$37.00  |
|       | FLX-2564   | Flexible Galvanized Drop Tube, 3.406" I.D. x 25'                 | 33.60 | 15.24 | \$220.00 |
|       | FLX-2336   | Flexible Stainless Steel Drop Tube, 4.188" I.D. x 12" (30.48 cm) | 1.84  | 0.83  | \$82.00  |
|       | FLX-2565   | Flexible Galvanized Drop Tube, 4.188" I.D. x 25'                 | 40.30 | 18.27 | \$257.00 |
| 17/20 | FLX-2429   | Drop Tube, 4-3/8" I.D. x 12'                                     | 6.03  | 2.73  | \$90.00  |
| 19/21 | FLX-2430   | Telescoping Drop Tube, 4.688" I.D. x 6'                          | 3.07  | 1.39  | \$62.00  |
| 18    | FLX-4278   | Spring Clip for Drop Tubes                                       | 0.09  | 0.04  | \$2.73   |
|       | FLX-4278-B | Spring Clip for Drop Tubes - Qty. of 10                          | 0.91  | 0.41  | \$28.00  |

## Model 500 - Suspension Hardware

| Ref# | Part#         | Material        | Description                                     | Lbs.   | Kgs.   | Price      |
|------|---------------|-----------------|-------------------------------------------------|--------|--------|------------|
| 14   | S-10237-20    | Stainless Steel | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 20  | 0.98   | 0.44   | \$75.00    |
|      | S-10237-40    |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 40  | 2.17   | 0.98   | \$114.00   |
|      | S-10237-B     |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 100 | 5.11   | 2.31   | \$219.00   |
|      | S-10237-500   |                 | Open Eye Screw, 1/4" x 3-1/2", SS - Qty. of 500 | 24.50  | 11.11  | \$1,064.00 |
|      | S-8589-SS-100 |                 | #2 Weldless Chain, 100' Roll, SS                | 8.24   | 3.73   | \$177.00   |
|      | S-8589-SS     |                 | #2 Weldless Chain, 400' Roll, SS                | 40.00  | 18.14  | \$714.00   |
|      | S-8589-SS-3   |                 | #2 Weldless Chain, 400' Roll, SS - Qty. of 3    | 120.00 | 54.43  | \$2,140.00 |
|      | S-10362-SS    |                 | S-Hook, SS                                      | 0.03   | 0.01   | \$1.70     |
|      | AP-2950       | Galvanized      | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 10      | 0.48   | 0.21   | \$15.20    |
|      | AP-2951       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 20      | 0.96   | 0.43   | \$34.00    |
|      | AP-2952       |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 40      | 1.92   | 0.87   | \$47.00    |
|      | S-7313-B      |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 100     | 5.01   | 2.27   | \$93.00    |
|      | S-7313-500    |                 | Open Eye Screw, 1/4" x 3-1/2" - Qty. of 500     | 22.50  | 10.20  | \$374.00   |
|      | S-8586        |                 | #2 Weldless Chain, 25' Bag                      | 2.00   | 0.90   | \$19.17    |
|      | S-8587        |                 | #2 Weldless Chain, 50' Bag                      | 4.00   | 1.81   | \$39.00    |
|      | S-8588        |                 | #2 Weldless Chain, 100' Bag                     | 8.00   | 3.62   | \$80.00    |
|      | S-8589        |                 | #2 Weldless Chain, 400' Roll                    | 40.00  | 18.14  | \$247.00   |
|      | S-8589-3      |                 | #2 Weldless Chain, 400' Roll - Qty. of 3        | 120.00 | 54.43  | \$459.00   |
|      | S-8589-10     |                 | #2 Weldless Chain, 400' Roll - Qty. of 10       | 400.00 | 181.43 | \$1,457.00 |
|      | S-8421        |                 | S-Hook, #27 Plated                              | 0.00   | 0.00   | \$0.43     |
|      | FLX-2553      |                 | M-500 Wire Hanger Bracket                       | 0.38   | 0.17   | \$7.16     |
|      | FLX-2553BX20  |                 | M-500 Wire Hanger Bracket - Qty. of 20          | 9.11   | 4.13   | \$133.00   |

## Single Phase Direct Drive Power Units

| Part#    | RPM @ 60Hz | RPM @ 50Hz | HP    | Voltage      | Amps (60Hz) | Description                                | Lbs.  | Kgs.  | Price      | Motor Part# | Gearbox Part# | Pinion Part# |
|----------|------------|------------|-------|--------------|-------------|--------------------------------------------|-------|-------|------------|-------------|---------------|--------------|
| FLX-2933 | 64         | 53         | 1/3   | 115/208-230V | 5.2/2.6     | DDPU, 1/3 HP, 1 PH, 50/60Hz, 53/64 RPM     | 56.62 | 25.68 | \$963.00   | FLX-5249    | FLX-2931      | FLX-3781     |
| FLX-3582 | 156        | 130        | 1/2   |              | 8.0/4.0     | DDPU, 1/2 HP, 1 PH, 50/60Hz, 130/156 RPM   | 33.47 | 15.18 | \$827.00   | FLX-5250    | FLX-4400      | FLX-4275     |
| FLX-3928 |            |            | 3/4   |              | 10.6/5.3    | DDPU, 3/4 HP, 1 PH, 50/60Hz, 130/156 RPM   | 43.97 | 19.94 | \$938.00   | FLX-5251    |               | FLX-4276     |
| FLX-3634 |            |            | 1     |              | 10.8/5.4    | DDPU, 1 HP, 1 PH, 50/60Hz, 130/156 RPM     | 45.87 | 20.80 | \$1,023.00 | FLX-5252    |               |              |
| FLX-2672 | 250        | 208        | 1/3   |              | 5.2/2.6     | DDPU, 1/3 HP, 1 PH, 50/60Hz, 208/250 RPM   | 54.71 | 24.82 | \$776.00   | FLX-5249    | FLX-4403      | FLX-4275     |
| FLX-2673 |            |            | 1/2   |              | 8.0/4.0     | DDPU, 1/2 HP, 1 PH, 50/60Hz, 208/250 RPM   | 33.52 | 15.20 | \$827.00   | FLX-5250    |               |              |
| FLX-2674 |            |            | 3/4   |              | 10.6/5.3    | DDPU, 3/4 HP, 1 PH, 50/60Hz, 208/250 RPM   | 44.01 | 19.96 | \$897.00   | FLX-5251    |               | FLX-4276     |
| FLX-3629 |            |            | 1     |              | 10.8/5.4    | DDPU, 1 HP, 1 PH, 50/60Hz, 208/250 RPM     | 46.01 | 20.86 | \$1,023.00 | FLX-5252    |               |              |
| FLX-3637 |            |            | 1-1/2 |              | 13.2/6.7    | DDPU, 1-1/2 HP, 1 PH, 50/60Hz, 208/250 RPM | 53.97 | 24.48 | \$1,272.00 | FLX-5253    |               |              |
| FLX-2458 | 358        | 298        | 1/3   |              | 5.2/2.6     | DDPU, 1/3 HP, 1 PH, 50/60Hz, 298/358 RPM   | 54.83 | 24.87 | \$740.00   | FLX-5249    | FLX-4277      | FLX-4275     |
| FLX-2459 |            |            | 1/2   |              | 8.0/4.0     | DDPU, 1/2 HP, 1 PH, 50/60Hz, 298/358 RPM   | 33.63 | 15.25 | \$781.00   | FLX-5250    |               |              |
| FLX-2460 |            |            | 3/4   |              | 10.6/5.3    | DDPU, 3/4 HP, 1 PH, 50/60Hz, 298/358 RPM   | 44.12 | 20.01 | \$852.00   | FLX-5251    |               | FLX-4276     |
| FLX-2461 |            |            | 1     |              | 10.8/5.4    | DDPU, 1 HP, 1 PH, 50/60Hz, 298/358 RPM     | 46.12 | 20.91 | \$1,025.00 | FLX-5252    |               |              |
| FLX-2462 |            |            | 1-1/2 |              | 13.2/6.7    | DDPU, 1-1/2 HP, 1 PH, 50/60Hz, 298/358 RPM | 54.12 | 24.54 | \$1,234.00 | FLX-5253    |               |              |
| FLX-3589 | 441        | 368        | 1/3   |              | 5.2/2.6     | DDPU, 1/3 HP, 1 PH, 50/60Hz, 368/441 RPM   | 54.62 | 24.77 | \$827.00   | FLX-5249    | FLX-4405      | FLX-4275     |
| FLX-3590 |            |            | 1/2   |              | 8.0/4.0     | DDPU, 1/2 HP, 1 PH, 50/60Hz, 368/441 RPM   | 33.51 | 15.20 | \$848.00   | FLX-5250    |               |              |
| FLX-3591 |            |            | 3/4   |              | 10.6/5.3    | DDPU, 3/4 HP, 1 PH, 50/60Hz, 368/441 RPM   | 43.91 | 19.91 | \$900.00   | FLX-5251    |               | FLX-4276     |
| FLX-3640 |            |            | 1     |              | 10.8/5.4    | DDPU, 1 HP, 1 PH, 50/60Hz, 368/441 RPM     | 46.01 | 20.86 | \$1,075.00 | FLX-5252    |               |              |
| FLX-3661 |            |            | 1-1/2 |              | 13.2/6.7    | DDPU, 1-1/2 HP, 1 PH, 50/60Hz, 368/441 RPM | 54.01 | 24.49 | \$1,497.00 | FLX-5253    |               |              |

## Three Phase Direct Drive Power Units

| Part#    | RPM @ 60Hz | RPM @ 50Hz | HP    | Voltage                 | Amps (60Hz) | Description                                | Lbs.  | Kgs.  | Price      | Motor Part# | Gearbox Part# | Pinion Part# |
|----------|------------|------------|-------|-------------------------|-------------|--------------------------------------------|-------|-------|------------|-------------|---------------|--------------|
| FLX-3593 | 156        | 130        | 1/2   | 190/380V & 208-230/460V | 2.0/1.0     | DDPU, 1/2 HP, 3 PH, 50/60Hz, 130/156 RPM   | 32.82 | 14.88 | \$981.00   | FLX-5255    | FLX-4400      | FLX-4275     |
| FLX-3644 |            |            | 1     |                         | 3.4/1.7     | DDPU, 1 HP, 3 PH, 50/60Hz, 130/156 RPM     | 44.85 | 20.34 | \$1,213.00 | FLX-5257    |               | FLX-4276     |
| FLX-4873 | 250        | 219        | 1/2   |                         | 2.0/1.0     | DDPU, 1/2 HP, 3 PH, 60Hz, 219/250 RPM      | 32.85 | 14.90 | \$936.00   | FLX-5255    | FLX-4403      | FLX-4275     |
| FLX-5044 |            |            | 3/4   |                         | 2.6/1.3     | DDPU, 3/4 HP, 3 PH, 50/60Hz, 219/250 RPM   | 34.34 | 15.57 | \$1,177.00 | FLX-5256    |               | FLX-4276     |
| FLX-4632 |            |            | 1     |                         | 3.4/1.7     | DDPU, 1 HP, 3 PH, 50/60Hz, 219/250 RPM     | 45.35 | 20.57 | \$1,213.00 | FLX-5257    |               |              |
| FLX-3546 | 358        | 297        | 1/3   |                         | 2.0/1.0     | DDPU, 1/3 HP, 3 PH, 50/60Hz, 297/358 RPM   | 32.95 | 14.95 | \$888.00   | FLX-5254    | FLX-4277      | FLX-4275     |
| FLX-3549 |            |            | 1/2   |                         | 2.0/1.0     | DDPU, 1/2 HP, 3 PH, 50/60Hz, 297/358 RPM   | 32.97 | 14.95 | \$936.00   | FLX-5255    |               |              |
| FLX-3543 |            |            | 3/4   |                         | 2.6/1.3     | DDPU, 3/4 HP, 3 PH, 50/60Hz, 297/358 RPM   | 34.45 | 15.63 | \$1,177.00 | FLX-5256    |               | FLX-4276     |
| FLX-3552 |            |            | 1     |                         | 3.4/1.7     | DDPU, 1 HP, 3 PH, 50/60Hz, 297/358 RPM     | 45.12 | 20.46 | \$1,213.00 | FLX-5257    |               |              |
| FLX-3535 |            |            | 1-1/2 |                         | 4.5/2.3     | DDPU, 1-1/2 HP, 3 PH, 50/60Hz, 297/358 RPM | 54.65 | 24.79 | \$1,351.00 | FLX-5258    |               |              |
| FLX-3632 | 441        | 368        | 1/2   |                         | 2.0/1.0     | DDPU, 1/2 HP, 3 PH, 50/60Hz, 368/441 RPM   | 32.85 | 14.90 | \$888.00   | FLX-5255    | FLX-4405      | FLX-4275     |
| FLX-3633 |            |            | 3/4   |                         | 2.6/1.3     | DDPU, 3/4 HP, 3 PH, 50/60Hz, 368/441 RPM   | 34.34 | 15.57 | \$934.00   | FLX-5256    |               | FLX-4276     |
| FLX-3670 |            |            | 1     |                         | 3.4/1.7     | DDPU, 1 HP, 3 PH, 50/60Hz, 368/441 RPM     | 45.34 | 20.56 | \$1,118.00 | FLX-5257    |               |              |
| FLX-3671 |            |            | 1-1/2 |                         | 4.5/2.3     | DDPU, 1-1/2 HP, 3 PH, 50/60Hz, 368/441 RPM | 54.20 | 24.58 | \$1,351.00 | FLX-5258    |               |              |

### Feed Level Sensors

| Part#        | Description                                                   | Lbs. | Kgs. | Price    |
|--------------|---------------------------------------------------------------|------|------|----------|
| FLX-4951     | Smart IR Feed Level Sensor                                    | 3.42 | 1.55 | \$512.00 |
| FLX-5335     | Smart IR II Feed Level Sensor                                 | 3.59 | 1.62 | \$590.00 |
| FLX-5262     | IR Plus Feed Level Sensor                                     | 3.38 | 1.53 | \$341.00 |
| AP-4738      | 4" x 6" Clear Feed Level Sensor Cover w/Hardware              | 1.14 | 0.51 | \$45.00  |
| FLX-3409     | Plastic Drop Tube Switch, 110V Relay                          | 5.92 | 2.68 | \$311.00 |
| AP-0754      | Plastic Drop Tube Switch, 220V Relay                          | 5.87 | 2.66 | \$343.00 |
| FLX-3923     | Proximity Drop Tube Switch, 110V Relay                        | 4.85 | 2.19 | \$556.00 |
| AP-0755      | Proximity Drop Tube Switch, 220V Relay                        | 4.80 | 2.17 | \$516.00 |
| FLX-4523     | 1-1023 Second Time Delay w/o Relay                            | 2.98 | 1.35 | \$228.00 |
| FLX-3915     | 1-1023 Second Time Delay 110V Relay                           | 1.87 | 0.84 | \$256.00 |
| AP-0757      | 1-1023 Second Time Delay 220V Relay                           | 1.82 | 0.82 | \$282.00 |
| FLX-4300     | Proximity Unloader Switch, 220V Relay                         | 4.59 | 2.08 | \$382.00 |
| AP-0990      | Plastic Drop Tube Switch, 110V/220V                           | 3.63 | 1.65 | \$164.00 |
| AP-0992      | Proximity Drop Tube Switch, 220V w/Universal Proximity Sensor | 4.00 | 1.81 | \$398.00 |
| AP-0994      | Hopper Level Control Switch                                   | 6.39 | 2.90 | \$287.00 |
| AP-2870      | Universal Proximity Sensor and Relay Box                      | 2.92 | 1.32 | \$439.00 |
| FLX-4530     | Proximity Unloader Switch, 110V/220V                          | 3.44 | 1.56 | \$324.00 |
| FLX-3802     | Flex-Flo Hopper Level Control Switch                          | 5.97 | 2.70 | \$289.00 |
| 6606-0110-HH | Sens-O-Matic Feed Hopper Switch - 120V 60Hz                   | 6.96 | 3.16 | \$520.00 |
| 6606-0114-HH | Sens-O-Matic Feed Hopper Switch - 240V 60Hz                   | 6.92 | 3.13 | \$445.00 |
| 7051400      | Hopper Feed Level Control with Micro Switch                   | 5.59 | 2.53 | \$182.00 |
| 7051400P     | Hopper Feed Level Control with Proximity Switch               | 2.94 | 1.33 | \$403.00 |
| FLX-4152     | Lower Hopper Switch with Cord                                 | 3.97 | 1.80 | \$262.00 |

### Y-Drops

| Part#      | Description                                     | Lbs.  | Kgs.  | Price      |
|------------|-------------------------------------------------|-------|-------|------------|
| FLX-0502   | Y-Drop f/50" Tube Feeder w/2 Waters             | 2.20  | 0.99  | \$59.00    |
| FLX-0503   | Y-Drop f/50" Tube Feeder w/3 Waters             | 2.30  | 1.04  | \$59.00    |
| FLX-0503-B | Y-Drop f/50" Tube Feeder w/3 Waters - Box of 40 | 92.00 | 41.73 | \$1,974.00 |
| FLX-0603   | Y-Drop f/60" Tube Feeder w/3 Waters             | 2.50  | 1.13  | \$59.00    |

Prices and specifications are subject to change without notice.

August 05, 2024

## Explosion-Proof Direct Drive Power Units



| Ordering Instructions | Part#       | Description                                                          | Lbs.  | Kgs.  | Price      |
|-----------------------|-------------|----------------------------------------------------------------------|-------|-------|------------|
| Choose one*           | FLX-5249-XP | Motor, 1/3 HP E.P. 1 PH, 50/60Hz, 115/230V, 1425/1725 RPM            | 43.00 | 19.50 | \$1,009.00 |
|                       | FLX-5250-XP | Motor, 1/2 HP E.P. 1 PH, 50/60Hz, 115/230V, 1425/1725 RPM            | 53.00 | 24.04 | \$1,062.00 |
|                       | FLX-5251-XP | Motor, 3/4 HP E.P. 1 PH, 50/60Hz, 115/230V, 1425/1725 RPM            | 38.00 | 17.23 | \$1,324.00 |
|                       | FLX-5252-XP | Motor, 1 HP E.P. 1 PH, 50/60Hz, 115/230V, 1425/1725 RPM              | 57.00 | 25.85 | \$1,485.00 |
|                       | FLX-5253-XP | Motor, 1-1/2 HP E.P. 1 PH, 50/60Hz, 115/230V, 1425/1725 RPM          | 73.00 | 33.11 | \$1,838.00 |
|                       | FLX-5254-XP | Motor, 1/3 HP E.P. 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM            | 35.00 | 15.87 | \$1,115.00 |
|                       | FLX-5255-XP | Motor, 1/2 HP E.P. 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM            | 37.00 | 16.78 | \$1,115.00 |
|                       | FLX-5256-XP | Motor, 3/4 HP E.P. 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM            | 40.00 | 18.14 | \$1,243.00 |
|                       | FLX-5257-XP | Motor, 1 HP E.P. 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM              | 48.00 | 21.77 | \$1,386.00 |
|                       | FLX-5258-XP | Motor, 1-1/2 HP E.P. 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM          | 48.00 | 21.77 | \$1,532.00 |
| Choose one            | FLX-4400    | Gearbox, FF, 11:1:1, 156 RPM @ 60Hz, 128 RPM @ 50Hz, w/o Pinion Gear | 9.17  | 4.15  | \$324.00   |
|                       | FLX-4403    | Gearbox, FF, 6:5:1, 250 RPM @ 60Hz, 219 RPM @ 50Hz, w/o Pinion Gear  | 9.21  | 4.17  | \$324.00   |
|                       | FLX-4277    | Gearbox, FF, 4:8:1, 358 RPM @ 60Hz, 297 RPM @ 50Hz, w/o Pinion Gear  | 9.32  | 4.22  | \$278.00   |
|                       | FLX-4405    | Gearbox, FF, 3:9:1, 441 RPM @ 60Hz, 365 RPM @ 50Hz, w/o Pinion Gear  | 9.21  | 4.17  | \$324.00   |
| Order one of each     | FLX-4542    | Gear, Pinion, 14T, 5/8" Shaft Diameter, 3" Long                      | 0.55  | 0.25  | \$64.00    |
|                       | FLX-4358    | Adapter, Plate Aluminum C-Face                                       | 0.80  | 0.36  | \$177.00   |
|                       | FLX-4471    | Lubricant, 15 oz. Bottle of Oil f/Gearbox                            | 0.93  | 0.42  | \$15.14    |

## Belt Drive Power Units

| Ordering Instructions | Part#    | Description                                             | Lbs.  | Kgs.  | Price    |
|-----------------------|----------|---------------------------------------------------------|-------|-------|----------|
| Choose one*           | 012-1    | Motor, Farm Duty 1/2 HP, 110/220V, 1 PH, 5/8" Shaft     | 35.00 | 15.87 | \$370.00 |
|                       | 034-1    | Motor, Farm Duty 3/4 HP, 110/220V, 1 PH, 5/8" Shaft     | 41.00 | 18.59 | \$444.00 |
|                       | 100-1    | Motor, Farm Duty 1 HP, 110/220V, 1 PH, 5/8" Shaft       | 43.00 | 19.50 | \$551.00 |
|                       | 112-1    | Motor, Farm Duty 1-1/2 HP, 110/220V, 1 PH (5/8" Shaft)  | 52.00 | 23.58 | \$625.00 |
|                       | 034-3F   | Motor, Farm Duty 3/4 HP, 208-230/460V, 3 PH, 5/8" Shaft | 25.00 | 11.33 | \$412.00 |
| Choose one            | FLX-5274 | M-220 Belt Drive Driver & Plastic Tube Anchor Package   | 2.06  | 0.93  | \$129.00 |
|                       | FLX-5278 | M-300 Belt Drive Driver & Plastic Tube Anchor Package   | 6.05  | 2.74  | \$137.00 |
|                       | FLX-5287 | M-HR Belt Drive Driver & Plastic Tube Anchor Package    | 6.06  | 2.74  | \$145.00 |
|                       | FLX-5285 | M-350 Belt Drive Driver & Plastic Tube Anchor Package   | 3.99  | 1.80  | \$143.00 |
|                       | FLX-5292 | M-500 Belt Drive Driver & Plastic Tube Anchor Package   | 8.00  | 3.63  | \$273.00 |
| Order one of each     | FLX-4179 | Belt Drive Power Unit (Motor not Included)              | 15.13 | 6.86  | \$342.00 |
|                       | S-6242   | 2.7" A-Belt Single Groove Pulley (5/8" Bore)            | 1.00  | 0.45  | \$35.00  |

\*See graphs in the relevant Flex-Flo™ model section above to determine the correct motor size.

### 16" Plastic Boot Accessories

| Part#      | Description                                             | Lbs. | Kgs. | Price    |
|------------|---------------------------------------------------------|------|------|----------|
| FLX-2196   | 16" Plastic Boot Hardware Package                       | 0.65 | 0.29 | \$16.09  |
| BLK-11884  | 15° "Wedge" for Unloaders                               | 4.24 | 1.92 | \$123.00 |
| BLK-11137H | XD/Welded Single Transfer Plate & Slide Gate w/Hardware | 5.36 | 2.43 | \$118.00 |
| FLX-4234   | XD/Welded Double Transfer Plate & Slide Gate w/Hardware | 5.45 | 2.47 | \$181.00 |

### 22" Metal Boots



| Part#    | Description                                    | Lbs.   | Kgs.  | Price      |
|----------|------------------------------------------------|--------|-------|------------|
| FLX-2911 | 22" Single 30° Metal Boot for 60° Hoppers      | 45.36  | 20.57 | \$687.00   |
| FLX-2889 | 22" Double 30° Metal Boot for 60° Hoppers      | 51.90  | 23.54 | \$687.00   |
| FLX-5641 | 22" Triple 30° Metal Boot for 60° Hoppers      | 114.39 | 51.88 | \$1,000.00 |
| FLX-2919 | 22" Single Straight Metal Boot for 60° Hoppers | 41.11  | 18.65 | \$615.00   |
| FLX-2901 | 22" Double Straight Metal Boot for 60° Hoppers | 49.91  | 22.63 | \$687.00   |
| FLX-5348 | 22" Triple Straight Metal Boot for 60° Hoppers | 70.09  | 31.79 | \$737.00   |
| FLX-2910 | 22" Single 30° Metal Boot for 67° Hoppers      | 48.46  | 21.98 | \$687.00   |
| FLX-2888 | 22" Double 30° Metal Boot for 67° Hoppers      | 55.01  | 24.95 | \$687.00   |
| FLX-5642 | 22" Triple 30° Metal Boot for 67° Hoppers      | 117.49 | 53.29 | \$1,065.00 |
| FLX-2900 | 22" Double Straight Metal Boot for 67° Hoppers | 53.01  | 24.04 | \$687.00   |
| FLX-5349 | 22" Triple Straight Metal Boot for 67° Hoppers | 73.19  | 33.20 | \$770.00   |

### Model 220/EP Welded Unloader Parts



| Part#    | Description                                             | Lbs. | Kgs. | Price    |
|----------|---------------------------------------------------------|------|------|----------|
| FLX-4646 | M-220 Anchor & Bearing Assembly                         | 6.82 | 3.09 | \$144.00 |
| FLX-2189 | M-220 Anchor & Bearing Assembly for Old Style Unloaders | 6.47 | 2.93 | \$147.00 |
| FLX-4879 | M-55 Anchor & Bearing Assembly for CTB M-55 Unloaders   | 5.93 | 2.69 | \$273.00 |
| FLX-5127 | Kit, Flex-Flo Clear Clean-Out Door                      | 0.89 | 0.40 | \$49.00  |

### Model 300 Welded Unloaders Parts

| Part#     | Description                                             | Lbs. | Kgs. | Price    |
|-----------|---------------------------------------------------------|------|------|----------|
| FLX-4648  | M-300 Anchor & Bearing Assembly                         | 5.13 | 2.33 | \$175.00 |
| FLX-2227  | M-300 Anchor & Bearing Assembly for Old Style Unloaders | 7.26 | 3.29 | \$186.00 |
| FLX-4648C | M-75 Anchor & Bearing Assembly for CTB M-75 Unloaders   | 5.13 | 2.33 | \$175.00 |
| FLX-5127  | Kit, Flex-Flo Clear Clean-Out Door                      | 0.89 | 0.40 | \$49.00  |
| FLX-4749  | M-300 Single Unloader Baffle Kit                        | 2.68 | 1.21 | \$53.00  |
| FLX-4621  | M-300 T.T. Restrictor Baffle Kit                        | 3.72 | 1.68 | \$91.00  |

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## Model 300P Welded Unloaders Parts



| Part#    | Description                        | Lbs. | Kgs. | Price    |
|----------|------------------------------------|------|------|----------|
| FLX-5211 | M-300P Anchor & Bearing Assembly   | 2.90 | 1.31 | \$175.00 |
| FLX-5127 | Kit, Flex-Flo Clear Clean-Out Door | 0.89 | 0.40 | \$49.00  |

## Model HR Welded Unloaders Parts



| Part#      | Description                                            | Lbs. | Kgs. | Price    |
|------------|--------------------------------------------------------|------|------|----------|
| FLX-4648HR | M-HR Anchor & Bearing Assembly                         | 5.31 | 2.41 | \$191.00 |
| FLX-2604   | M-HR Anchor & Bearing Assembly for Old Style Unloaders | 7.23 | 3.28 | \$192.00 |
| FLX-5127   | Kit, Flex-Flo Clear Clean-Out Door                     | 0.89 | 0.40 | \$49.00  |
| FLX-4749   | M-300 Single Unloader Baffle Kit                       | 2.68 | 1.21 | \$53.00  |
| FLX-4771   | M-HR Unloader Baffle f/T.T. Unloader                   | 1.55 | 0.70 | \$45.00  |

### Model 350 Welded Unloaders Parts

| Part#    | Description                                             | Lbs. | Kgs. | Price    |
|----------|---------------------------------------------------------|------|------|----------|
| FLX-4650 | M-350 Anchor & Bearing Assembly                         | 6.63 | 3.00 | \$183.00 |
| FLX-2191 | M-350 Anchor & Bearing Assembly for Old Style Unloaders | 6.25 | 2.83 | \$197.00 |
| FLX-4750 | Model 350 Single Unloader Baffle Kit                    | 2.13 | 0.96 | \$46.00  |
| FLX-4623 | Model 350 Twin Unloader Baffle                          | 1.34 | 0.60 | \$44.00  |
| FLX-5127 | Kit, Flex-Flo Clear Clean-Out Door                      | 0.89 | 0.40 | \$49.00  |

### Model 500 Welded Unloaders Parts

| Part#    | Description                     | Lbs.  | Kgs. | Price    |
|----------|---------------------------------|-------|------|----------|
| FLX-2192 | M-500 Anchor & Bearing Assembly | 10.42 | 4.72 | \$287.00 |

NOTE: M-500 welded unloaders have been discontinued. See the M-500 section above for XD and XD Ultra unloaders.

### XD/Ultra Unloader Parts

| Part#       | Description                                       | Lbs. | Kgs. | Price   |
|-------------|---------------------------------------------------|------|------|---------|
| FLX-5489A   | Wear Plate, M-220/EP, M-300/P & M-350/HR          | 1.32 | 0.59 | \$45.00 |
| FLX-5490A   | Wear Plate, M-500                                 | 1.89 | 0.85 | \$75.00 |
| FLX-5510    | Clear Access Door Assembly                        | 2.79 | 1.26 | \$43.00 |
| FLX-5491A   | Tube Anchor, M-220/EP                             | 0.85 | 0.38 | \$15.43 |
| FLX-5492A   | Tube Anchor, M-300/P                              | 0.40 | 0.18 | \$16.86 |
| FLX-5493A   | Tube Anchor, M-350/HR                             | 0.41 | 0.19 | \$16.86 |
| FLX-5494A   | Tube Anchor, M-500                                | 0.35 | 0.16 | \$38.00 |
| FLX-5495    | Tube Anchor Gasket, M-220/EP, M-300/P & M-350/HR  | 0.04 | 0.01 | \$3.63  |
| FLX-5496    | Tube Anchor Gasket, M-500                         | 1.89 | 0.85 | \$3.97  |
| 404238      | Ball Iron 3" Hollow – 1-1/2 #                     | 1.31 | 0.59 | \$8.21  |
| FLX-5777    | Seal, EPDM, 2-7-1/2" Metal Master Flash, Retrofit | 1.00 | 0.45 | \$71.00 |
| FLX-5773    | Seal, EPDM, 1/4-5" Metal Master Flash             | 0.90 | 0.40 | \$19.00 |
| S-4490      | 2-1/4" Tube Clamp, M-220/EP                       | 0.30 | 0.13 | \$3.78  |
| S-9186      | 3-1/4" Tube Clamp, M-300/P                        | 0.30 | 0.13 | \$9.26  |
| S-4443      | 4" Tube Clamp, M-350/HR                           | 0.85 | 0.38 | \$9.36  |
| S-4494      | 5-1/2" Tube Clamp, M-500 (Tube Side)              | 0.78 | 0.35 | \$11.04 |
| FLX-4456    | XD/Welded Unloader Hardware Package               | 0.88 | 0.39 | \$19.51 |
| FLX-5614    | XD Ultra Unloader Hardware Package                | 0.97 | 0.43 | \$30.00 |
| FLX-2741    | Control Unit Adapter Plate                        | 3.63 | 1.65 | \$59.00 |
| S-10824     | 2-1/4" Tube Clamp, M-220/EP (SS)                  | 1.37 | 0.62 | \$16.86 |
| S-10826     | 3-1/4" Tube Clamp, M-300/P (SS)                   | 0.69 | 0.31 | \$35.00 |
| S-10828     | 4" Tube Clamp, M-350/HR (SS)                      | 3.31 | 1.50 | \$33.00 |
| S-10829     | 5-1/2" Tube Clamp, M-500 (SS)                     | 3.81 | 1.73 | \$52.00 |
| FLX-4456-SS | XD Unloader Hardware Package (SS)                 | 1.11 | 0.50 | \$38.00 |
| FLX-5614-SS | XD Ultra Unloader Hardware Package (SS)           | 0.95 | 0.43 | \$43.00 |

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## XD/Ultra Anchor and Bearing Parts

| Part#    | Description                                  | Lbs. | Kgs. | Price    |
|----------|----------------------------------------------|------|------|----------|
| FLX-5558 | Flange Ball Bearing w/Grease Zerk            | 0.92 | 0.41 | \$40.00  |
| FLX-5503 | Bearing Retaining Ring                       | 0.11 | 0.04 | \$5.40   |
| FLX-5559 | Ball Bearing Cap                             | 0.10 | 0.04 | \$6.50   |
| FLX-5497 | Anchor Spindle, M-220/EP                     | 1.99 | 0.90 | \$53.00  |
| FLX-5498 | Anchor Spindle, M-300/HR                     | 1.10 | 0.50 | \$30.00  |
| FLX-5499 | Anchor Spindle, M-300P                       | 1.11 | 0.50 | \$31.00  |
| FLX-5500 | Anchor Spindle, M-350                        | 2.05 | 0.92 | \$31.00  |
| FLX-2976 | Anchor Spindle, M-500                        | 5.30 | 2.40 | \$147.00 |
| FLX-5502 | Anchor Spindle Shaft, M-500                  | 0.61 | 0.28 | \$13.78  |
| FLX-4745 | M-220EP Anchor Sleeve                        | 1.22 | 0.55 | \$25.00  |
| FLX-2948 | Restrictor Tube, M-300/HR                    | 0.64 | 0.29 | \$14.72  |
| FLX-2953 | Restrictor Tube, M-350                       | 0.98 | 0.44 | \$25.00  |
| FLX-2978 | Restrictor Tube, M-500                       | 1.92 | 0.87 | \$56.00  |
| S-8171   | Auger J-Bolt, M-220/EP (1/4" x 1-3/4")       | 0.09 | 0.04 | \$3.00   |
| S-4310   | Auger Lock Nut, M-220/EP                     | 0.02 | 0.00 | \$0.40   |
| FLX-4571 | Auger Lock, M-300/P/HR & M-350               | 0.08 | 0.03 | \$10.51  |
| S-8660   | Auger Lock Bolt, M-300/P/HR (5/16" x 1-1/4") | 0.03 | 0.01 | \$5.40   |
| S-6482   | Auger Lock Bolt, M-350 (5/16" x 1-3/4")      | 0.00 | 0.00 | \$5.30   |
| FLX-2974 | Auger Clamp Pin, M-500                       | 0.28 | 0.12 | \$13.99  |
| S-4312   | Auger Set Screw, M-500 (5/16" x 1/2")        | 0.02 | 0.00 | \$0.40   |

## Welded Unloader Parts

| Part#    | Description                                           | Lbs.  | Kgs. | Price    |
|----------|-------------------------------------------------------|-------|------|----------|
| FLX-4331 | Single Unloader Body, M-220/EP                        | 6.96  | 3.16 | \$157.00 |
| FLX-3938 | Twin Unloader Body, M-220/EP                          | 10.33 | 4.69 | \$213.00 |
| FLX-4669 | Single Unloader Body, M-300/P                         | 8.97  | 4.06 | \$152.00 |
| FLX-4671 | Twin Unloader Body, M-300/P                           | 12.51 | 5.67 | \$273.00 |
| FLX-2053 | Single Unloader Body, M-350/HR                        | 8.67  | 3.93 | \$205.00 |
| FLX-2116 | Twin Unloader Body, M-350/HR                          | 12.80 | 5.80 | \$299.00 |
| FLX-2944 | Single Unloader Body, M-500                           | 9.72  | 4.40 | \$210.00 |
| FLX-4239 | Access Door Assembly                                  | 2.13  | 0.96 | \$45.00  |
| 404238   | Ball Iron 3" Hollow – 1-1/2 #                         | 1.31  | 0.59 | \$8.21   |
| FLX-5777 | Seal, EPDM, 2-7-1/2" Metal Master Flash, Retrofit     | 1.00  | 0.45 | \$71.00  |
| FLX-5773 | Seal, EPDM, 1/4-5" Metal Master Flash                 | 0.90  | 0.40 | \$19.00  |
| S-4490   | 2-1/4" Tube Clamp, M-220/EP (Both Sides)              | 0.30  | 0.13 | \$3.78   |
| S-4320   | 3" Tube Clamp, M-300/P (Anchor and Bearing Side)      | 0.80  | 0.36 | \$7.57   |
| S-9186   | 3-1/4" Tube Clamp, M-300/P (Tube Side)                | 0.30  | 0.13 | \$9.26   |
| S-4319   | 3-1/2" Tube Clamp, M-350/HR (Anchor and Bearing Side) | 0.64  | 0.29 | \$7.36   |
| S-4443   | 4" Tube Clamp, M-350/HR (Tube Side)                   | 0.85  | 0.38 | \$9.36   |
| S-4494   | 5-1/2" Tube Clamp, M-500 (Tube Side)                  | 0.78  | 0.35 | \$11.04  |
| FLX-4456 | XD/Welded Unloader Hardware Package                   | 0.88  | 0.39 | \$19.51  |
| FLX-2741 | Control Unit Adapter Plate                            | 3.63  | 1.65 | \$59.00  |

**Welded Unloader Anchor and Bearing Parts**

| Part#     | Description                                  | Lbs. | Kgs. | Price    |
|-----------|----------------------------------------------|------|------|----------|
| FLX-4672  | Bearing Assembly, M-220/EP                   | 0.85 | 0.39 | \$94.00  |
| FLX-4673M | Bearing Assembly, M-300/P/HR                 | 1.06 | 0.48 | \$102.00 |
| FLX-4674  | Bearing Assembly, M-350                      | 1.24 | 0.56 | \$86.00  |
| FLX-2734  | Bearing Assembly, M-500                      | 0.64 | 0.29 | \$97.00  |
| S-8169    | Spring Pin for Bearing Assembly, All Models  | 0.01 | 0.00 | \$0.40   |
| FLX-4748  | Bearing Cap, M-220/EP, M-300/P & M-350/HR    | 0.04 | 0.01 | \$3.57   |
| FLX-2035  | Bearing Plate, M-500                         | 0.52 | 0.23 | \$15.87  |
| FLX-4654  | Anchor Spindle, M-220/EP                     | 2.05 | 0.92 | \$99.00  |
| FLX-4656  | Anchor Spindle, M-300/HR                     | 1.12 | 0.51 | \$35.00  |
| FLX-5209  | Anchor Spindle, M-300P                       | 1.44 | 0.65 | \$50.00  |
| FLX-4658  | Anchor Spindle, M-350                        | 2.12 | 0.96 | \$52.00  |
| FLX-2976  | Anchor Spindle, M-500                        | 5.30 | 2.40 | \$147.00 |
| FLX-2977  | Anchor Spindle Shaft, M-500                  | 0.80 | 0.36 | \$26.00  |
| FLX-4745  | M-220EP Anchor Sleeve                        | 1.22 | 0.55 | \$25.00  |
| FLX-2948  | Restrictor Tube, M-300/HR                    | 0.64 | 0.29 | \$14.72  |
| FLX-2953  | Restrictor Tube, M-350                       | 0.98 | 0.44 | \$25.00  |
| FLX-2978  | Restrictor Tube, M-500                       | 1.92 | 0.87 | \$56.00  |
| S-4370    | Auger J-Bolt, M-220 (1/4" x 1-1/2")          | 0.08 | 0.03 | \$2.40   |
| S-8171    | Auger J-Bolt, M-220EP (1/4" x 1-3/4")        | 0.09 | 0.04 | \$3.00   |
| S-4310    | Auger Lock Nut, M-220/EP                     | 0.02 | 0.00 | \$0.40   |
| FLX-4571  | Auger Lock, M-300/P/HR & M-350               | 0.08 | 0.03 | \$10.51  |
| S-8660    | Auger Lock Bolt, M-300/P/HR (5/16" x 1-1/4") | 0.03 | 0.01 | \$5.40   |
| S-6482    | Auger Lock Bolt, M-220EP (5/16" x 1-3/4")    | 0.00 | 0.00 | \$5.30   |
| FLX-2974  | Auger Clamp Pin, M-500                       | 0.28 | 0.12 | \$13.99  |
| S-4312    | Auger Set Screw, M-500 (5/16" x 1/2")        | 0.02 | 0.00 | \$0.40   |

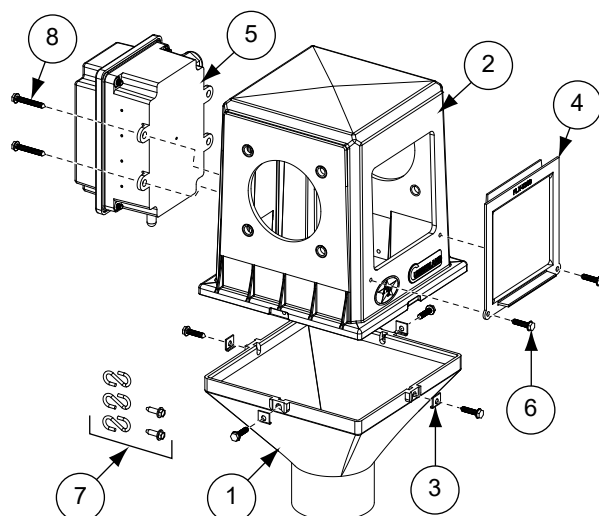
**Direct Drive Driver and Tube Anchor Parts**

| Part#     | Description                                        | Lbs. | Kgs. | Price    |
|-----------|----------------------------------------------------|------|------|----------|
| FLX-5229  | Molded Tube Anchor, M-220/EP                       | 0.49 | 0.22 | \$45.00  |
| FLX-5227  | Molded Tube Anchor, M-300/P                        | 0.52 | 0.24 | \$46.00  |
| FLX-5228  | Molded Tube Anchor, M-350/HR                       | 0.53 | 0.24 | \$49.00  |
| FLX-5239  | Molded Tube Anchor, M-500                          | 0.74 | 0.33 | \$59.00  |
| FLX-4563  | Direct Drive Spindle, M-220EP                      | 3.12 | 1.41 | \$108.00 |
| FLX-4572  | Direct Drive Spindle, M-300/HR                     | 1.29 | 0.58 | \$38.00  |
| FLX-4572A | Direct Drive Spindle, M-300P                       | 1.29 | 0.58 | \$39.00  |
| FLX-4575  | Direct Drive Spindle, M-350                        | 2.34 | 1.06 | \$42.00  |
| FLX-2975  | Direct Drive Spindle, M-500                        | 5.42 | 2.45 | \$144.00 |
| FLX-4543  | Auger Lock, M-220                                  | 0.10 | 0.04 | \$11.22  |
| FLX-4571  | Auger Lock, M-300/P/HR & M-350                     | 0.08 | 0.03 | \$10.51  |
| S-8039    | Auger Lock Bolt, M-220 (1/4" x 1-1/4")             | 0.01 | 0.00 | \$1.40   |
| S-6482    | Auger Lock Bolt, M-220EP (5/16" x 1-3/4")          | 0.00 | 0.00 | \$5.30   |
| S-6481    | Auger Lock Bolt, M-300/HR & M-350 (5/16" x 1-1/2") | 0.05 | 0.02 | \$4.40   |
| S-8660    | Auger Lock Bolt, M-300P (5/16" x 1-1/4")           | 0.03 | 0.01 | \$5.40   |
| FLX-2974  | Auger Clamp Pin, M-500                             | 0.28 | 0.12 | \$13.99  |
| S-4312    | Auger Set Screw, M-500 (5/16" x 1/2")              | 0.02 | 0.00 | \$0.40   |
| AP-0583   | 1-3/16" - 2-3/4" Hose Clamp, M-220/EP              | 0.06 | 0.02 | \$1.89   |
| AP-0584   | 3" - 4" Hose Clamp, M-300/P & M-350/HR             | 0.08 | 0.03 | \$2.20   |
| S-4282    | 5" - 7" Hose Clamp, M-500                          | 0.09 | 0.04 | \$11.77  |

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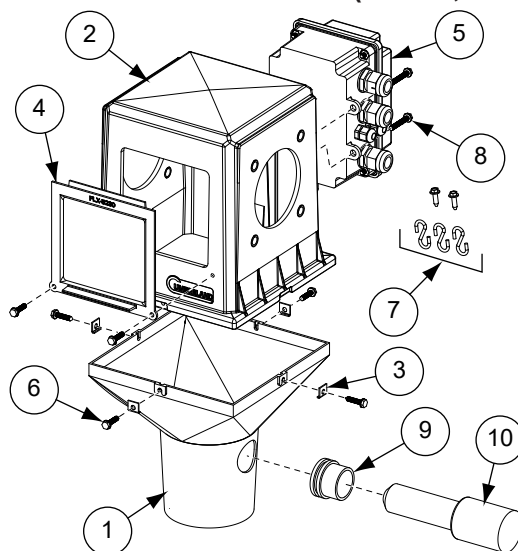
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## FLX-5298 Control Unit Parts List (M-220, M-300, M-350)



| Ref# | Part#     | Description                                                        | Qty. | Price    |
|------|-----------|--------------------------------------------------------------------|------|----------|
| 1    | FLX-2017  | Drop, 220-300-350 Power Head w/o                                   | 1    | \$9.80   |
| 2    | FLX-5226A | Control Unit Body M220-M300-M350 w/Compression Limiters            | 1    | \$68.00  |
| 3    | AP-2213   | Retaining Clip Power Head Drop Replaces FLX-3486 Power Head Washer | 4    | \$0.61   |
| 4    | FLX-5230  | Inspection Door (Molded)                                           | 1    | \$11.75  |
| 5    | FLX-5350  | Flex-Flo Control Unit, Capacitive Proximity, 230VAC, 1 PH/3 PH     | 1    | \$226.00 |
| 6    | S-8045    | Screw, SDS #10 x 3/4" HWH SS410                                    | 6    | \$0.50   |
| 7    | FLX-2682  | Control Unit Hardware                                              | 1    | \$13.45  |
| 8    | S-7419    | Screw, SDS #10-16 x 1-1/4" HWH SS410                               | 4    | \$0.60   |

## FLX-5295 Control Unit Parts List (M-220, M-300, M-350)

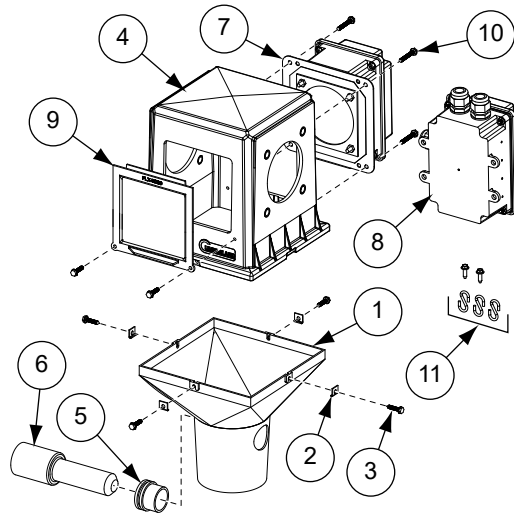


| Ref# | Part#     | Description                                                          | Qty. | Price    |
|------|-----------|----------------------------------------------------------------------|------|----------|
| 1    | AP-1738H  | Powerhead Drop w/Prox Hole L/Hardware                                | 1    | \$11.92  |
| 2    | FLX-5226A | Control Unit Body M220-M300-M350 w/Compression Limiters              | 1    | \$68.00  |
| 3    | AP-2213   | Retaining Clip Power Head Drop Replaces FLX-3486 Power Head Washer   | 4    | \$0.61   |
| 4    | FLX-5230  | Inspection Door (Molded)                                             | 1    | \$11.75  |
| 5    | FLX-5350  | Flex-Flo Control Unit, Capacitive Proximity, 230VAC, 1 PH/3 PH       | 1    | \$226.00 |
| 6    | S-8045    | Screw, SDS #10 x 3/4" HWH SS410                                      | 6    | \$0.50   |
| 7    | FLX-2682  | Control Unit Hardware                                                | 1    | \$13.45  |
| 8    | S-7419    | Screw, SDS #10-16 x 1-1/4" HWH SS410                                 | 4    | \$0.60   |
| 9    | AP-1004   | Grommet, 36.5 x 4 mm Groove f/Proximity Switch                       | 1    | \$7.55   |
| 10   | AP-2983   | Sensor, Universal Feed f/Horizontal Mounting Use for All Application | 1    | \$272.00 |

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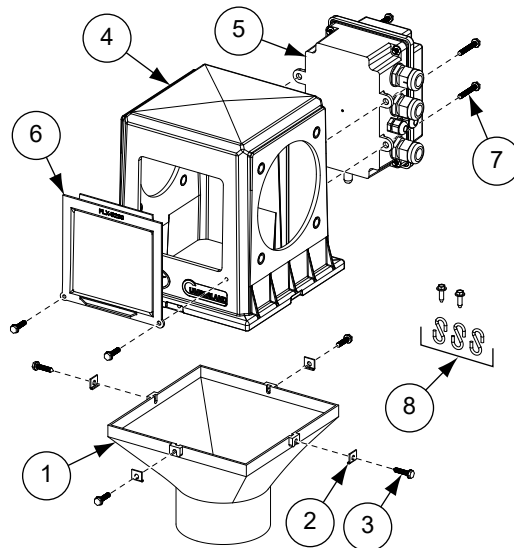
Prices and specifications are subject to change without notice.

## FLX-5301 Control Unit Parts List (M-220, M-300, M-350)



| Ref# | Part#     | Description                                                           | Qty. | Price    |
|------|-----------|-----------------------------------------------------------------------|------|----------|
| 1    | AP-1738H  | Powerhead Drop w/Prox Hole L/Hardware                                 | 1    | \$11.92  |
| 2    | AP-2213   | Retaining Clip Power Head Drop Replaces FLX-3486 Power Head Washer    | 4    | \$0.61   |
| 3    | S-8045    | Screw, SDS #10 x 3/4" HWH SS410                                       | 6    | \$0.50   |
| 4    | FLX-5238A | Control Unit Body M220-M300-M350 w/Compression Limiters, Micro Switch | 1    | \$68.00  |
| 5    | AP-1004   | Grommet, 36.5 x 4 mm Groove f/Proximity Switch                        | 1    | \$7.55   |
| 6    | AP-2983   | Sensor, Universal Feed f/Horizontal Mounting Use for All Application  | 1    | \$272.00 |
| 7    | FLX-4629  | Smart-Flex Control Electrical Box                                     | 1    | \$695.00 |
| 8    | FLX-4778  | Assembly, Smart Flex Relay Box                                        | 1    | \$172.00 |
| 9    | FLX-5230  | Inspection Door (Molded)                                              | 1    | \$11.75  |
| 10   | S-7419    | Screw, SDS #10-16 x 1-1/4" HWH SS410                                  | 4    | \$0.60   |
| 11   | FLX-2682  | Control Unit Hardware                                                 | 1    | \$13.45  |

## FLX-5304 Control Unit Parts List (M-500)

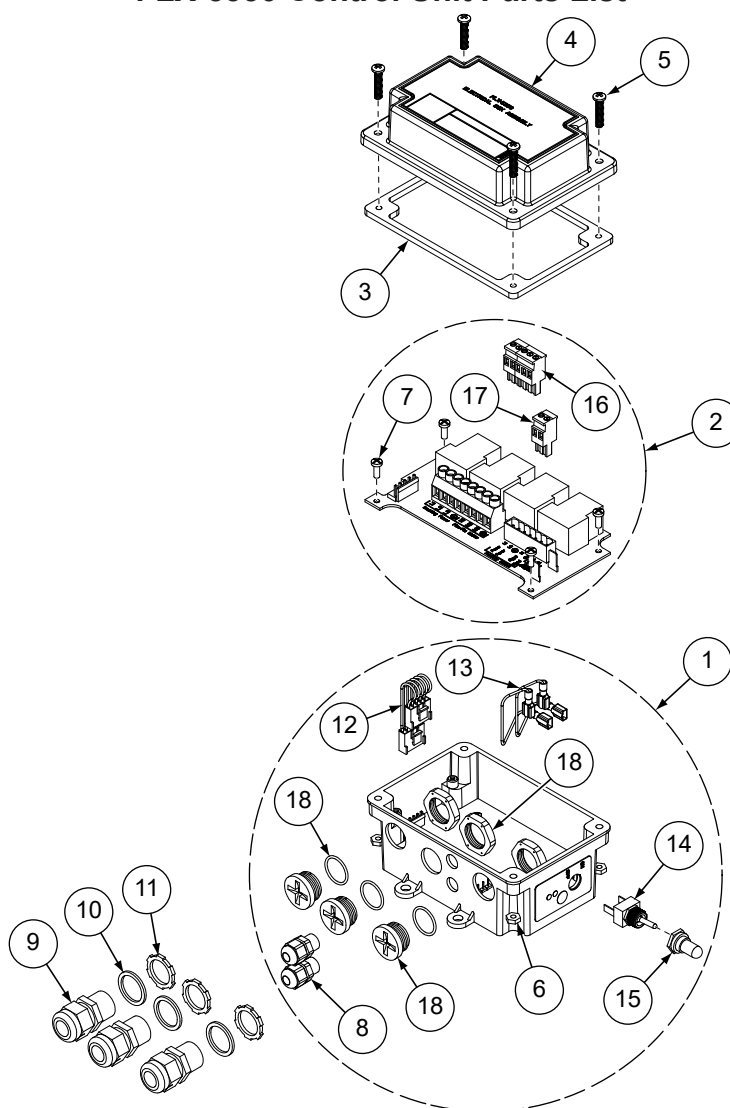


| Ref# | Part#     | Description                                                        | Qty. | Price    |
|------|-----------|--------------------------------------------------------------------|------|----------|
| 1    | FLX-2309  | M-500 Power Head Drop - No Hardware Included                       | 1    | \$41.00  |
| 2    | AP-2213   | Retaining Clip Power Head Drop Replaces FLX-3486 Power Head Washer | 4    | \$0.61   |
| 3    | S-8045    | Screw, SDS #10 x 3/4" HWH SS410                                    | 6    | \$0.50   |
| 4    | FLX-5243A | Control Unit Body M500 w/Compression Limiters                      | 1    | \$71.00  |
| 5    | FLX-5350  | Flex-Flo Control Unit, Capacitive Proximity, 230VAC, 1 PH/3 PH     | 1    | \$226.00 |
| 6    | FLX-5230  | Inspection Door (Molded)                                           | 1    | \$11.75  |
| 7    | S-7419    | Screw, SDS #10-16 x 1-1/4" HWH SS410                               | 4    | \$0.60   |
| 8    | FLX-2682  | Control Unit Hardware                                              | 1    | \$13.45  |

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August 05, 2024

## FLX-5350 Control Unit Parts List



## Flex-Flo Control Unit (FLX-5350) Parts List

| Ref# | Part#       | Description                                          | Qty. | Price    |
|------|-------------|------------------------------------------------------|------|----------|
| 1    | FLX-5350-B  | Bottom Circuit Board with Enclosure for FLX-5350     | 1    | \$168.00 |
| 2    | FLX-5350-T  | Top Circuit Board Assembly for FLX-5350              | 1    | \$79.00  |
| 3    | FLX-4561    | 4 x 6 Electrical Box Gasket                          | 1    | \$3.13   |
| 4    | FLX-5350-DL | Lid with Decal for FLX-5350                          | 1    | \$50.00  |
| 5    | S-995       | Screw, MS #10-24 x 1" SS                             | 4    | \$0.40   |
| 6    | S-7931      | Hex Nut #10-24 SS                                    | 4    | \$0.30   |
| 7    | S-8183      | Screw, SMSA #6-32 x 3/8" PHP ZN                      | 8    | \$0.30   |
| 8    | S-10292     | Cable Gland, PG7 Thread Size (BECS Technology)       | 2    | \$1.43   |
| 9    | FH-1310     | Connector, Cord HEYCO #3231                          | 3    | \$3.26   |
| 10   | D03-1389    | Ring, Sealing 1/2" HEYCO #3260                       | 3    | \$1.00   |
| 11   | FH-1309     | Nut, Lock 1/2" with Pipe Threads                     | 3    | \$0.51   |
| 12   | FLX-5308-5  | Plug, 5 Wire for FLX-5350                            | 1    | \$3.51   |
| 13   | E105-1024   | Wire Kit for FLX-5350 Switch                         | 2    | \$3.09   |
| 14   | 20-5060     | Switch, Toggle SPST 15A with ON/OFF                  | 1    | \$7.89   |
| 15   | 70-0129     | Boot Switch Weather-Proof                            | 1    | \$7.70   |
| 16   | FLX-5270-5  | Terminal Block Plug, Five Connector for FLX-5350     | 1    | \$8.31   |
| 17   | FLX-5270-2  | Terminal Block Plug, Two Connector for FLX-5350      | 1    | \$1.78   |
| 18   | FLX-5413    | Plug for 7/8" Diameter Hole with Lock Nut and O-Ring | 3    | \$1.70   |
| N/A  | FLX-5310    | Gasket, Bottom Replacement                           | 1    | \$5.36   |

### Old Control Unit Parts

| Part#       | Description                                                          | Lbs. | Kgs. | Price    |
|-------------|----------------------------------------------------------------------|------|------|----------|
| FLX-4512    | Flex-Flo Control Unit, Mechanical Switch, 220VAC, 1 PH               | 2.46 | 1.12 | \$284.00 |
| FLX-4520    | 220-300-350 Control Unit, 110V                                       | 9.87 | 4.47 | \$461.00 |
| FLX-2017    | 220-300-350 Power Head Drop w/o Hardware                             | 0.64 | 0.29 | \$9.80   |
| FLX-2017-10 | 220-300-350 Power Head Drop w/Hardware - Box of 10                   | 8.27 | 3.75 | \$99.00  |
| AP-1738H-10 | 220-300-350 Power Head Drop w/Proximity Hole & Hardware - Box of 10  | 6.52 | 2.95 | \$170.00 |
| AP-1738     | Powerhead Drop L/Hardware                                            | 0.41 | 0.19 | \$9.80   |
| AP-1738-10  | Powerhead Drop w/Hardware Heavy Duty Black - Box of 10               | 6.52 | 2.95 | \$132.00 |
| FLX-2309    | M-500 Power Head Drop - No Hardware Included                         | 0.50 | 0.23 | \$41.00  |
| AP-2983     | Sensor, Universal Feed f/Horizontal Mounting Use for All Application | 0.61 | 0.27 | \$272.00 |
| AP-2984     | Feed Sensor, f/Smart Flex Control Unit                               | 0.52 | 0.23 | \$227.00 |
| AP-1004     | Grommet, 36.5 x 4 mm Groove f/Proximity Switch                       | 0.10 | 0.04 | \$7.55   |
| E260-1020   | Relay, .2PST 25A, 110V                                               | 0.26 | 0.11 | \$36.00  |
| E260-1021   | Relay, .2PST 25A, 220V                                               | 0.26 | 0.11 | \$36.00  |
| S-7707      | Safety Limit Switch f/Control Units                                  | 0.02 | 0.01 | \$10.84  |
| 20-5060     | Toggle Switch SPST - 15A                                             | 0.03 | 0.01 | \$7.89   |
| FLX-4619    | Relay, 4 Pole, ST, NO, 240V                                          | 0.25 | 0.11 | \$47.00  |
| FLX-4620    | Relay, Bracket f/FLX-4619 Relay                                      | 0.10 | 0.04 | \$3.40   |
| E300-1008   | Fuse f/Feed Bin Display Base Board (110/220V)                        | 0.00 | 0.00 | \$2.80   |
| FLX-4778    | Smart Flex Relay Box Assembly                                        | 1.70 | 0.77 | \$172.00 |
| FLX-4799    | Smart Flex, Top PC Board                                             | 0.63 | 0.28 | \$367.00 |
| FLX-4801    | Smart Flex, Bottom PC Board                                          | 1.36 | 0.61 | \$207.00 |
| FLX-4802    | Smart Flex Connector Cord                                            | 0.12 | 0.05 | \$8.42   |
| FLX-5183    | Fuse, 1A, Time Delay, 5 x 20 mm, Smart Flex Bottom                   | 0.00 | 0.00 | \$0.60   |

### DDPU Replacement Motors

| Part#    | Description                                                 | Lbs.  | Kgs.  | Price    |
|----------|-------------------------------------------------------------|-------|-------|----------|
| FLX-5249 | Motor, 1/3 HP, 1 PH, 50/60Hz, 115/208-230V, 1425/1750 RPM   | 43.70 | 19.82 | \$440.00 |
| FLX-5250 | Motor, 1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 1425/1750 RPM   | 22.50 | 10.20 | \$452.00 |
| FLX-5251 | Motor, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 1425/1750 RPM   | 33.00 | 14.96 | \$517.00 |
| FLX-5252 | Motor, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 1425/1750 RPM     | 35.00 | 15.87 | \$552.00 |
| FLX-5253 | Motor, 1-1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 1425/1750 RPM | 43.00 | 19.50 | \$668.00 |
| FLX-5254 | Motor, 1/3 HP, 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM       | 20.50 | 9.29  | \$522.00 |
| FLX-5255 | Motor, 1/2 HP, 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM       | 22.00 | 9.97  | \$533.00 |
| FLX-5256 | Motor, 3/4 HP, 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM       | 23.50 | 10.65 | \$572.00 |
| FLX-5257 | Motor, 1 HP, 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM         | 34.50 | 15.64 | \$614.00 |
| FLX-5258 | Motor, 1-1/2 HP, 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM     | 43.70 | 19.82 | \$726.00 |

### DDPU Replacement Pinions and Gearboxes

| Part#    | Description                                                          | Lbs.  | Kgs. | Price    |
|----------|----------------------------------------------------------------------|-------|------|----------|
| FLX-3781 | Gear, Pinion, 15T, 1/2" Shaft Diameter                               | 0.41  | 0.19 | \$47.00  |
| FLX-4275 | Gear, Pinion, 14T, 1/2" Shaft Diameter                               | 0.48  | 0.21 | \$38.00  |
| FLX-4276 | Gear, Pinion, 14T, 5/8" Shaft Diameter                               | 0.46  | 0.21 | \$41.00  |
| FLX-4542 | Gear, Pinion, 14T, 5/8" Shaft Diameter, 3" Long                      | 0.55  | 0.25 | \$64.00  |
| FLX-2931 | Gearbox, FF, 26:9:1, 64 RPM @ 60Hz, 53 RPM @ 50Hz, w/o Pinion Gear   | 10.72 | 4.86 | \$485.00 |
| FLX-4400 | Gearbox, FF, 11:1:1, 156 RPM @ 60Hz, 128 RPM @ 50Hz, w/o Pinion Gear | 9.17  | 4.15 | \$324.00 |
| FLX-4403 | Gearbox, FF, 6:5:1, 250 RPM @ 60Hz, 219 RPM @ 50Hz, w/o Pinion Gear  | 9.21  | 4.17 | \$324.00 |
| FLX-4277 | Gearbox, FF, 4:8:1, 358 RPM @ 60Hz, 297 RPM @ 50Hz, w/o Pinion Gear  | 9.32  | 4.22 | \$278.00 |
| FLX-4405 | Gearbox, FF, 3:9:1, 441 RPM @ 60Hz, 365 RPM @ 50Hz, w/o Pinion Gear  | 9.21  | 4.17 | \$324.00 |

## DDPU Motor Replacement Thermal Overloads

| Part#        | Motor Mfg.                          | Description                                                                   | Lbs. | Kgs. | Price   |
|--------------|-------------------------------------|-------------------------------------------------------------------------------|------|------|---------|
| FLX-5249-NTP | Nidec<br>(Since 04/2020)            | Thermal Overload Protector, FLX-5249, Nidec 1/3 HP DDPU Motor, 1 PH           | 1.00 | 0.45 | \$37.00 |
| FLX-5250-NTP |                                     | Thermal Overload Protector, FLX-5250, Nidec 1/2 HP DDPU Motor, 1 PH           | 1.00 | 0.45 | \$37.00 |
| FLX-5251-NTP |                                     | Thermal Overload Protector, FLX-5251, Nidec 3/4 HP DDPU Motor, 1 PH           | 1.00 | 0.45 | \$34.00 |
| FLX-5252-NTP |                                     | Thermal Overload Protector, FLX-5252, Nidec 1 HP DDPU Motor, 1 PH             | 1.00 | 0.45 | \$36.00 |
| FLX-5253-NTP |                                     | Thermal Overload Protector, FLX-5253, Nidec 1-1/2 HP DDPU Motor, 1 PH         | 1.00 | 0.45 | \$35.00 |
| FLX-5320     | Baldor                              | Thermal Overload Protector, FLX-5249, Baldor 1/3 HP DDPU Motor, 1 PH          | 0.02 | 0.00 | \$23.00 |
| FLX-5321     |                                     | Thermal Overload Protector, FLX-5250, Baldor 1/2 HP DDPU Motor, 1 PH          | 0.02 | 0.00 | \$18.60 |
| FLX-5322     |                                     | Thermal Overload Protector, FLX-5251, Baldor 3/4 HP DDPU Motor, 1 PH          | 0.22 | 0.09 | \$27.00 |
| FLX-5323     |                                     | Thermal Overload Protector, FLX-5252, Baldor 1 HP DDPU Motor, 1 PH            | 0.05 | 0.02 | \$27.00 |
| FLX-5324     |                                     | Thermal Overload Protector, FLX-5253, Baldor 1-1/2 HP DDPU Motor, 1 PH        | 0.25 | 0.11 | \$31.00 |
| FLX-4286     | Emerson & Nidec<br>(Before 04/2020) | Thermal Overload Protector, FLX-5249, Nidec/Emerson 1/3 HP DDPU Motor, 1 PH   | 0.05 | 0.02 | \$97.00 |
| FLX-5271     |                                     | Thermal Overload Protector, FLX-5250, Nidec/Emerson 1/2 HP DDPU Motor, 1 PH   | 0.05 | 0.02 | \$80.00 |
| FLX-5272     |                                     | Thermal Overload Protector, FLX-5251, Nidec/Emerson 3/4 HP DDPU Motor, 1 PH   | 0.05 | 0.02 | \$80.00 |
| FLX-5273     |                                     | Thermal Overload Protector, FLX-5252, Nidec/Emerson 1 HP DDPU Motor, 1 PH     | 0.05 | 0.02 | \$80.00 |
| FLX-4793     |                                     | Thermal Overload Protector, FLX-5253, Nidec/Emerson 1-1/2 HP DDPU Motor, 1 PH | 0.01 | 0.00 | \$80.00 |

## Smart Flex and Smart IR Parts

| Part#        | Description                                  | Lbs. | Kgs. | Price    |
|--------------|----------------------------------------------|------|------|----------|
| FLX-5001     | Cable, IR Sensor Connector                   | 0.10 | 0.04 | \$11.35  |
| FLX-5000     | Assembly, IR Sensor Housing                  | 1.89 | 0.86 | \$69.00  |
| FLX-5002     | Assembly, IR Sensor Insert                   | 0.33 | 0.14 | \$173.00 |
| FLX-5003     | Assembly, IR Sensor Power Board              | 0.54 | 0.24 | \$182.00 |
| FLX-5004     | Assembly, Smart IR Front Cover               | 0.57 | 0.26 | \$224.00 |
| FLX-4778     | Assembly, Smart Flex Relay Box               | 1.70 | 0.77 | \$172.00 |
| FLX-5332     | SmartIR II Sensor Lid w/Decal (No PCB)       | 0.32 | 0.14 | \$62.00  |
| FLX-5333     | Smart IR II Sensor Lid w/Decal and PCB       | 0.43 | 0.19 | \$289.00 |
| FLX-5263     | IR-Plus Feed Sensor Replacement Power Board  | 0.54 | 0.24 | \$207.00 |
| FLX-4799     | Smart Flex, Top PC Board                     | 0.63 | 0.28 | \$367.00 |
| FLX-4799LB2  | Smart Flex II Top Less Printed Circuit Board | 0.57 | 0.25 | \$60.00  |
| FLX-4801     | Smart Flex, Bottom PC Board                  | 1.36 | 0.61 | \$207.00 |
| FLX-4802     | Smart Flex Connector Cord                    | 0.12 | 0.05 | \$8.42   |
| FLX-4820     | Smart Flex Extension Unit                    | 1.00 | 0.45 | \$131.00 |
| FLX-4821-50  | Smart Flex Extension Wire, 50'               | 0.00 | 0.00 | \$228.00 |
| FLX-4821-200 | Smart Flex Extension Wire, 200'              | 0.00 | 0.00 | \$867.00 |
| S-8045       | Screw, SDS #10 x 3/4" HWH SS410              | 0.00 | 0.00 | \$0.50   |
| S-995        | Screw, MS #10-24 x 1" SS                     | 0.00 | 0.00 | \$0.40   |
| S-7931       | Hex Nut #10-24 SS                            | 0.00 | 0.00 | \$0.30   |

## Flex-Flo Bulk Pricing Boots

| Part#        | Description                                           | Lbs.  | Kgs.  | Price      |
|--------------|-------------------------------------------------------|-------|-------|------------|
| FLX-2592     | 16" - 30° Plastic Boot, Black - Qty. of 5             | 27.21 | 12.34 | \$335.00   |
| FLX-2593     | 16" - Straight Plastic Boot, Black - Qty. of 5        | 35.59 | 16.14 | \$359.00   |
| FLX-2194C-10 | 16" - 30° Plastic Boot, Clear - Qty. of 10            | 59.53 | 27.00 | \$737.00   |
| FLX-2195C-10 | 16" - Straight Plastic Boot, Clear - Qty. of 10       | 78.41 | 35.56 | \$917.00   |
| FLX-2194T-10 | 16" - 30° Plastic Boot, Translucent - Qty. of 10      | 41.30 | 18.73 | \$674.00   |
| FLX-2195T-10 | 16" - Straight Plastic Boot, Translucent - Qty. of 10 | 58.80 | 26.67 | \$728.00   |
| FLX-5778-16  | 16" - XD Ultra M.A. Plastic Boot, Clear - Qty. of 16  | 74.97 | 34.01 | \$1,560.00 |

## Auger Master Coils

| Part#        | Description                                                                     | Lbs.     | Kgs.     | Price       |
|--------------|---------------------------------------------------------------------------------|----------|----------|-------------|
| 2000FLXA1520 | 2,000' M-220 Flex-Flo Auger, Master Coil (FLX-WHEEL required with this item#)   | 1,012.60 | 459.30   | \$5,786.00  |
| 3000FLXA1520 | 3,000' M-220 Flex-Flo Auger, Master Coil (FLX-WHEEL required with this item#)   | 1,507.60 | 683.83   | \$8,248.00  |
| 6000FLXA1520 | 6,000' M-220 Flex-Flo Auger, Master Coil (FLX-WHEEL required with this item#)   | 2,970.10 | 1,347.21 | \$16,318.00 |
| 5000FLXA1760 | 5,000' M-220EP Flex-Flo Auger, Master Coil (FLX-WHEEL required with this item#) | 2,185.10 | 991.14   | \$11,988.00 |
| 3000FLXA2390 | 3,000' M-300 Flex-Flo Auger, Master Coil (FLX-WHEEL required with this item#)   | 2,902.60 | 1,316.59 | \$14,405.00 |
| 3000FLXA2206 | 3,000' M-300P Flex-Flo Auger, Master Coil (FLX-WHEEL required with this item#)  | 2,722.60 | 1,234.95 | \$14,405.00 |
| 3000FLXA2710 | 3,000' M-350 Flex-Flo Auger, Master Coil (FLX-WHEEL required with this item#)   | 2,458.60 | 1,115.20 | \$15,853.00 |
| 1500FLXA3800 | 1,500' M-500 Flex-Flo Auger, Master Coil (FLX-WHEEL required with this item#)   | 1,864.70 | 845.81   | \$14,836.00 |
| FLX-WHEEL    | Flex-Flo Auger Master Coil Wheel                                                | 293.83   | 133.27   | \$2,612.00  |

## Auger Bundles

| Part#        | Description                             | Lbs.     | Kgs.   | Price       |
|--------------|-----------------------------------------|----------|--------|-------------|
| 2500FLXA1520 | (5) - 500' Coils M-220 Flex-Flo Auger   | 1,238.00 | 561.54 | \$6,803.00  |
| 2500FLXA1760 | (5) - 500' Coils M-220EP Flex-Flo Auger | 1,093.00 | 495.77 | \$6,057.00  |
| 1500FLXA2390 | (5) - 300' Coils M-300 Flex-Flo Auger   | 1,440.50 | 653.39 | \$7,209.00  |
| 1600FLXA2390 | (8) - 200' Coils M-300 Flex-Flo Auger   | 1,536.80 | 697.08 | \$7,698.00  |
| 1750FLXA2390 | (7) - 250' Coils M-300 Flex-Flo Auger   | 1,680.70 | 762.35 | \$8,407.00  |
| 1500FLXA2206 | (5) - 300' Coils M-300P Flex-Flo Auger  | 1,350.50 | 612.57 | \$7,209.00  |
| 1600FLXA2206 | (8) - 200' Coils M-300P Flex-Flo Auger  | 1,440.80 | 653.53 | \$7,689.00  |
| 1750FLXA2206 | (7) - 250' Coils M-300P Flex-Flo Auger  | 1,575.70 | 714.72 | \$8,407.00  |
| 1500FLXA2710 | (5) - 300' Coils M-350 Flex-Flo Auger   | 1,218.50 | 552.70 | \$7,929.00  |
| 1500FLXA38-5 | (5) - 300' Coils M-500 Flex-Flo Auger   | 1,865.00 | 845.94 | \$14,836.00 |

## DDPUs and Motors

| Part#       | Description                                                              | Lbs.     | Kgs.   | Price       |
|-------------|--------------------------------------------------------------------------|----------|--------|-------------|
| FLX-2672-24 | DDPU, 1/3 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM - Qty. of 24      | 1,313.18 | 595.64 | \$16,796.00 |
| FLX-2673-24 | DDPU, 1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM - Qty. of 24      | 804.52   | 364.92 | \$17,725.00 |
| FLX-2674-24 | DDPU, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM - Qty. of 24      | 1,056.26 | 479.11 | \$19,246.00 |
| FLX-3629-24 | DDPU, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM - Qty. of 24        | 1,104.26 | 500.88 | \$21,907.00 |
| FLX-3637-24 | DDPU, 1-1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 208/250 RPM - Qty. of 24    | 1,295.30 | 587.53 | \$27,295.00 |
| FLX-2458-24 | DDPU, 1/3 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM - Qty. of 24      | 1,316.13 | 596.99 | \$16,191.00 |
| FLX-2459-24 | DDPU, 1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM - Qty. of 24      | 807.33   | 366.20 | \$16,730.00 |
| FLX-2460-24 | DDPU, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM - Qty. of 24      | 1,058.95 | 480.33 | \$18,304.00 |
| FLX-2461-24 | DDPU, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM - Qty. of 24        | 1,106.95 | 502.10 | \$21,962.00 |
| FLX-2462-24 | DDPU, 1-1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 298/358 RPM - Qty. of 24    | 1,298.95 | 589.19 | \$26,479.00 |
| FLX-5249-24 | Motor, 1/3 HP, 1 PH, 50/60Hz, 115/208-230V, 1425/1725 RPM - Qty. of 24   | 1,048.80 | 475.72 | \$9,417.00  |
| FLX-5250-24 | Motor, 1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 1425/1725 RPM - Qty. of 24   | 540.00   | 244.93 | \$9,632.00  |
| FLX-5251-24 | Motor, 3/4 HP, 1 PH, 50/60Hz, 115/208-230V, 1425/1725 RPM - Qty. of 24   | 792.00   | 359.24 | \$10,901.00 |
| FLX-5252-24 | Motor, 1 HP, 1 PH, 50/60Hz, 115/208-230V, 1425/1725 RPM - Qty. of 24     | 840.00   | 381.01 | \$11,796.00 |
| FLX-5253-24 | Motor, 1-1/2 HP, 1 PH, 50/60Hz, 115/208-230V, 1425/1725 RPM - Qty. of 24 | 1,032.00 | 468.10 | \$14,519.00 |
| FLX-5254-24 | Motor, 1/3 HP, 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM - Pallet of 24     | 492.00   | 223.16 | \$9,059.00  |
| FLX-5255-24 | Motor, 1/2 HP, 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM - Pallet of 24     | 528.00   | 239.49 | \$9,973.00  |
| FLX-5256-24 | Motor, 3/4 HP, 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM - Pallet of 24     | 564.00   | 255.82 | \$11,091.00 |
| FLX-5257-24 | Motor, 1 HP, 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM - Pallet of 24       | 828.00   | 375.57 | \$12,413.00 |
| FLX-5258-24 | Motor, 1-1/2 HP, 3 PH, 50/60Hz, 230/460V, 1425/1750 RPM - Pallet of 24   | 1,048.80 | 475.72 | \$13,719.00 |

## Feed Level Sensors

| Part#          | Description                                         | Lbs.   | Kgs.  | Price       |
|----------------|-----------------------------------------------------|--------|-------|-------------|
| FLX-4951-45BLK | Smart IR Feed Level Sensor - Qty. of 45 - Bulk Pack | 153.90 | 69.80 | \$20,239.00 |
| FLX-5335-45    | Smart IR II Feed Level Sensor - Qty. of 45          | 161.55 | 73.27 | \$22,959.00 |
| AP-2983-50     | Universal Proximity Sensor - Qty. of 50             | 30.65  | 13.90 | \$13,187.00 |

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August 05, 2024

